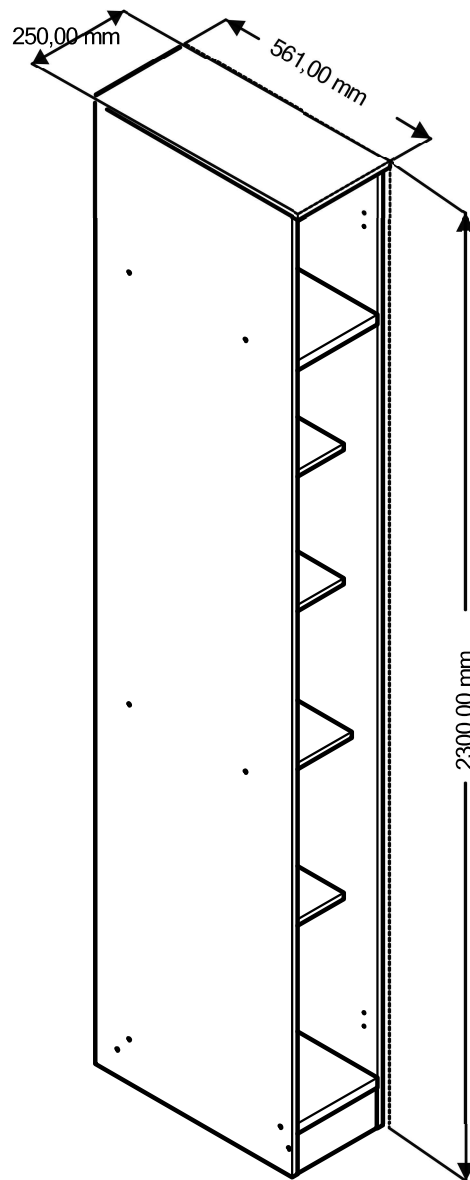


# Manual de montagem

Instrucciones de montaje Assembly instructions

## ARM25AMDP



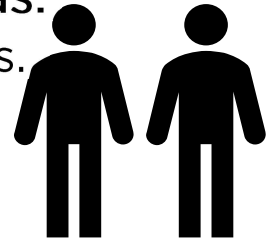
**! Imagens meramente ilustrativas !**  
Imágenes ilustrativas/Imágenes merely illustrative.

Dúvidas? Entre em contato:  
Dudas? Ponerse en contacto:  
Doubts? Get in touch:  
(51) 3635-8839

A montagem deve ser efetuada por 2 pessoas.

El montaje debe ser efectuada por 2 personas.

The assembly must be done by 2 people.



Ferramentas necessárias para montar o móvel.

Herramientas necesarias para armar el mueble.

Tools needed to assemble the furniture.



Dúvidas? Entrar em contato:

Dudas? Ponerse en contacto:

Doubts? Get in touch:

Fone: (51) 3635-8839

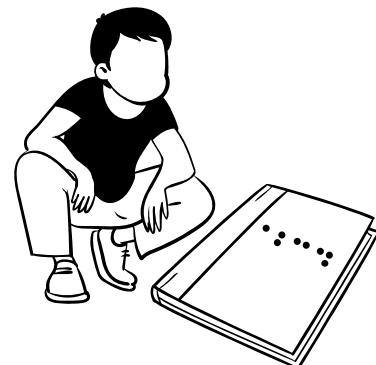
[www.kappesberg.com.br](http://www.kappesberg.com.br)



Montar o móvel sobre uma superfície limpa e plana.

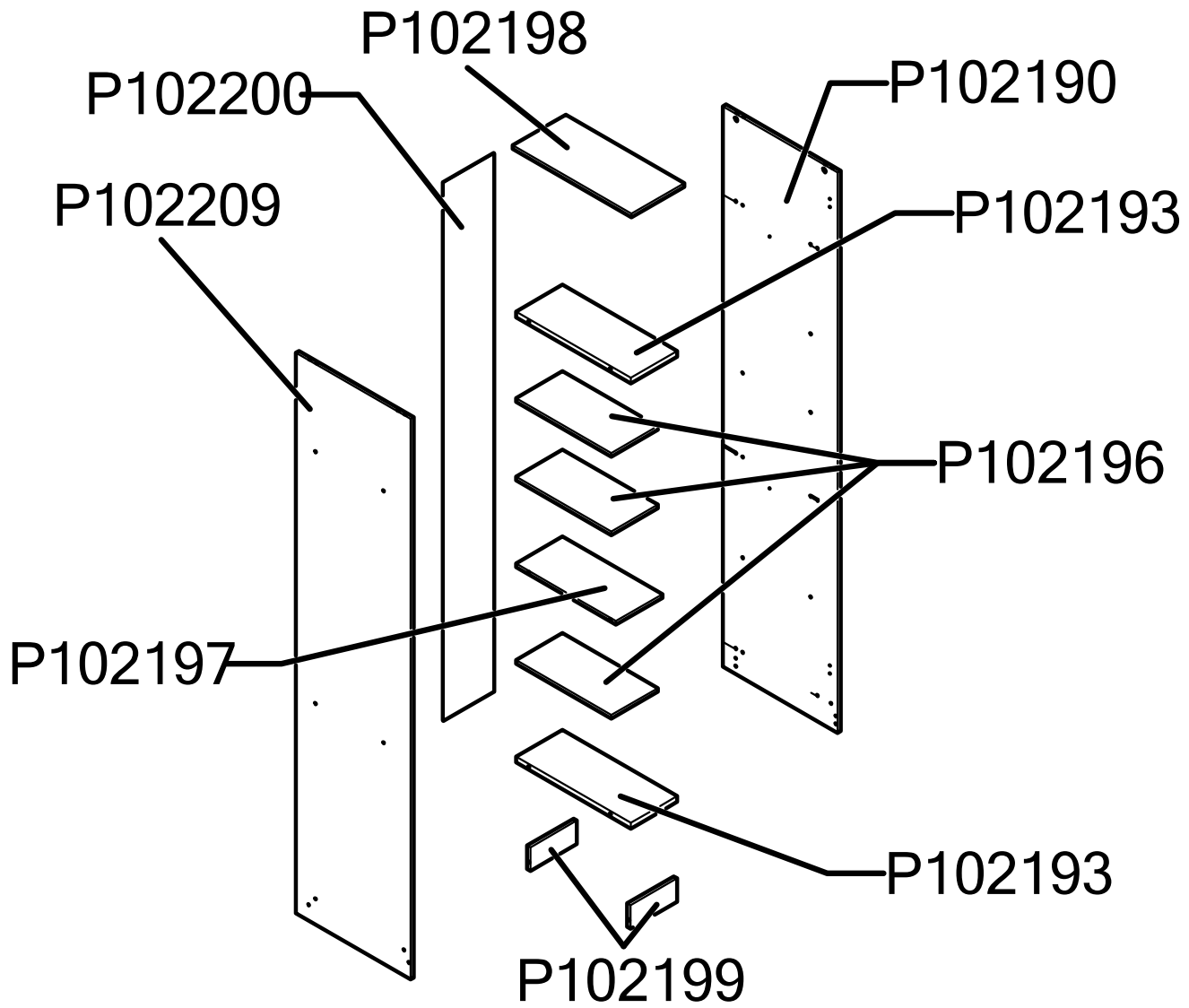
Armar el mueble sobre una superficie limpia y plana.

Assemble the furniture on a clean, flat surface.



**IDENTIFICAÇÃO DAS PEÇAS / IDENTIFICACIÓN DE LAS PIEZAS  
PARTS IDENTIFICATION**

Quantidade Cantidad Amount	Código Code	Descrição	Descripción	Description	C x L x E	L x W x T
1	P102190	LATERAL DIREITA	LADO DIRECTO	RIGHT SIDE	2285 x 540 x 15 mm	89.96 x 21.26 x 0.59 in
2	P102193	BASE	BASE	BASE	540 x 219 x 24 mm	21.26 x 8.62 x 0.94 in
3	P102196	PRATELEIRA	ESTANTE	SHELF	219 x 448 x 15 mm	8.62 x 17.64 x 0.59 in
1	P102197	TAMPO DE GAVETA	TAPA DEL CAJON	TOP OF DRAWERS	470 x 219 x 15 mm	18.50 x 8.62 x 0.59 in
1	P102198	CHAPÉU	SOMBRERO	HAT	558 x 250 x 15 mm	21.97 x 9.84 x 0.59 in
1	P102209	LATERAL ESQUERDA	LADO IZQUERDA	LEFT SIDE	2285 x 540 x 15 mm	89.96 x 21.26 x 0.59 in
2	P102199	RODAPE	ZOCALO	BASEBOARD	219 x 96 x 15 mm	8.62 x 3.78 x 0.59 in
1	P102200	COSTA	COSTA	COAST	2194 x 239 x 3 mm	86.38 x 9.41 x 0.12 in



## IDENTIFICAÇÃO DOS ACESSÓRIOS / IDENTIFICACIÓN DE ACCESORIOS IDENTIFICATION OF ACCESSORIES

**NOTAS: A separação dos acessórios antes de iniciar a montagem facilitará a mesma. Em caso de dúvida na identificação, coloque o acessório sobre a régua.**

Nota: Separar los accesorios antes de iniciar el montaje facilitará el mismo. En caso de duda en la identificación, coloque el accesorio en la regla.

NOTE: Separating the accessories before starting assembly will make it easier. In case of doubt in the identification, place the accessory on the ruler.

	Quantidade Cantidad Amount	Código Code	Descrição	Descripción	Description
	20	001802	CAVILHAS DE MADEIRA 6X30 PINUS	TARUGO 6X30MM	DOWEL 6X30MM
	16	000226	P.CHATO 4,0 X 40MM	TORNILLO 4,0 X 40MM	SCREW 4,0 X 40MM
	4	030950	TAMBOR P/ MINIFIX 15MM ZAMAQ 09.11.007	CILINDRO 15MM	BARREL 15MM
	4	030945	PARAFUSO DE ACO P/ MINIFIX	TORNILLO DE ACERO PARA MINIFIX	STEEL SCREW FOR MINIFIX
	12	000118	SUP. P/ PRAT. 6 X 8MM BEGE (COR 004)	SOPORTE DE ESTANTE 6 X 8	SHELF SUPPORT 6 X 8
	16	13MM	TAPA FURO 13MM	TAPA DEL AGUJERO 13MM	SCREW CAP COVER 13MM
	4	19MM	TAPA FURO 19MM	TAPA DEL AGUJERO 19MM	SCREW CAP COVER 19MM

## IDENTIFICAÇÃO DOS ACESSÓRIOS / IDENTIFICACIÓN DE ACCESORIOS IDENTIFICATION OF ACCESSORIES

	50	000107	PREGO 10 X 10 (0,308G) LISO	CLAVO 10 X 10	NAIL 10 X 10
	12	061971	P.PANELA 4,0 X 14 ZB P/DOBRADICA	TORNILLO 4,0 X 14	SCREW 4,0 X 14
	3	059614	DOBRAD. CURVA 35MM C/ CALCO FIXO E AMORTECEDOR	BISAGRA DE CALCE	HINGE AND SHIM
	8	054117	P.CHATO 3,5 X 25 CAB. PHILLIPS ZB/BC (IDELLI)	TORNILLO 3,5 X 25	SCREW 3,5 X 25
	4	001901	SAPATA DESLIZADORA PRETA 15 X 6 (02.02.026)	ZAPATO 15 X 6	SHOE 15 X 6
	4	000108	PREGO 12 X 12 (0,6127G) ARDOX	CLAVO 12 X 12	NAIL 12 X 12
	8	004214	P.CHATO 3,5 X 14 CAB. PHILLIPS REBAIXADA ZB	TORNILLO 3,5 X 14MM	SCREW 3,5 X 14MM
	2	000899	CANTONEIRA PLASTICA PRETA	CANTONERA	PLASTIC HANDLE

## INSTALAÇÃO MINIFIX

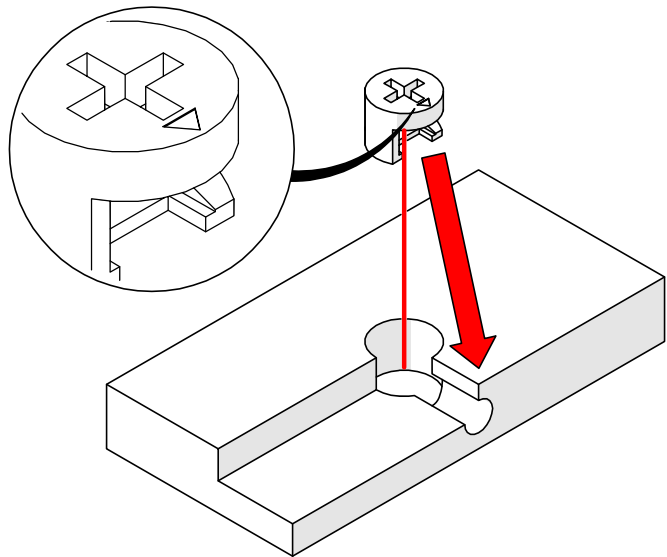
Identificar seta no corpo do tambor de minifix. A seta DEVE apontar para o buraco na borda do painel. Empurrar o tambor até o buraco.

## INSTALACIÓN DE LA LEVA

Identifique la flecha en los muertos de la leva. La flecha debe apuntar hacia el agujero en el borde del panel. Empuje la leva hasta el fondo del orificio.

## INSTALLING CAM

Identify arrow on head of cam. Arrow MUST point toward hole in edge of panel. Push cam all the way down into hole.



## ALINHAMENTO DO TAMBOR E PARAFUSO

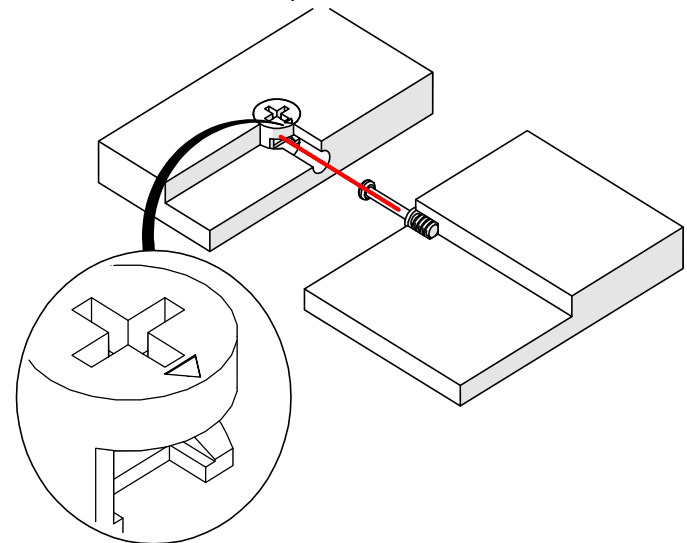
A seta do tambor de minifix deve ser apontada para o buraco e inserir o parafuso do minifix do tambor contido no buraco. Certifique-se de que as peças se unam.

## ALINEACIÓN DE LA LEVA Y EL PASADOR

Asegúrese de que la flecha de la leva apunte hacia el orificio e inserte la clavija de la leva en el orificio. Asegúrese de que las piezas se unen.

## CAM AND DOWEL ALIGNMENT

Ensure the arrow on the cam points toward hole and insert cam dowel into hole. Make sure pieces join together.



## CÂMARA DE COMPENSAÇÃO DE TENSÃO

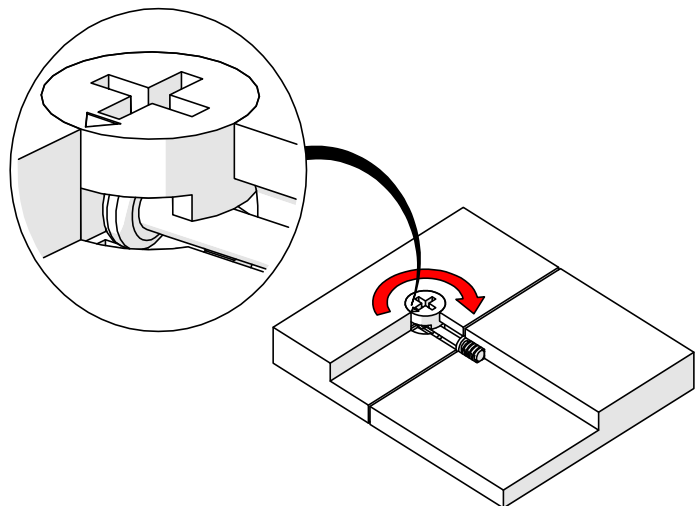
Use uma chave de fenda para girar a came. Girar o tambor minifix (no sentido horário) até que esteja totalmente apertado. Ligeiramente mais de meia volta.

## APRIETE DE LA LEVA

Utilice un destornillador para girar la leva. Gire la leva (en el sentido de las agujas del reloj) hasta que esté completamente apretada. Un poco más de media vuelta.

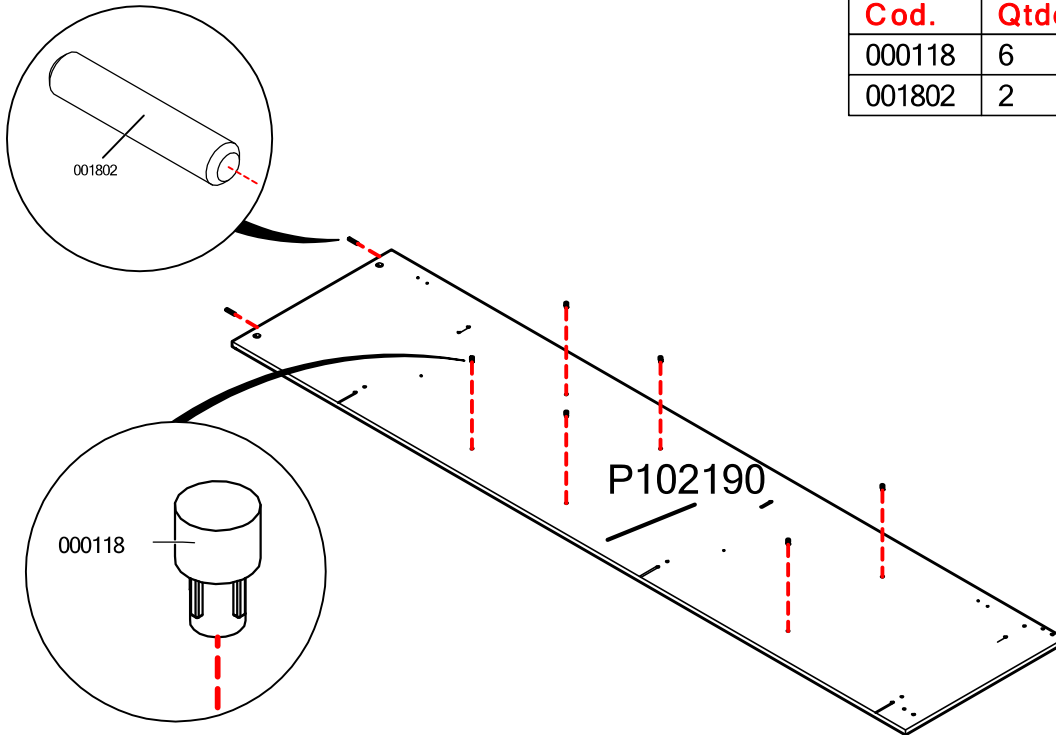
## TIGHTENING CAM

Use screwdriver to turn cam. Turn cam (clockwise) until fully tightened. Slightly more than half a turn.



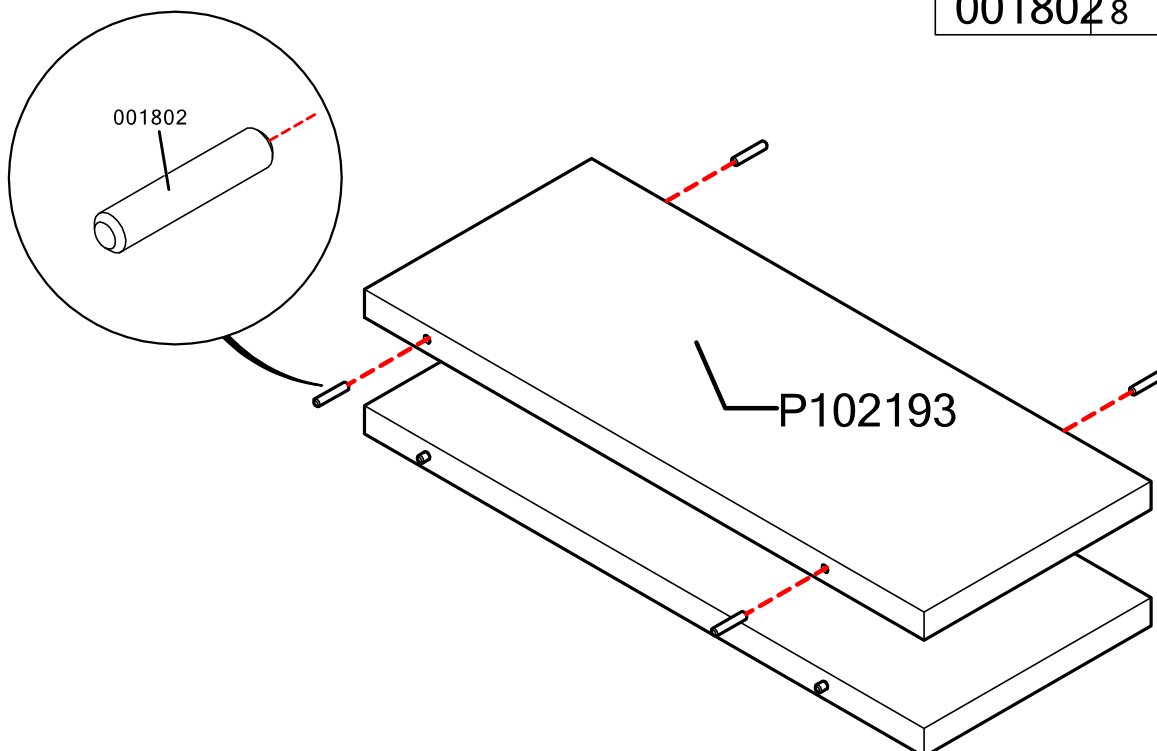
## PASSO / PASO / STEP 1

Cod.	Qtde.
000118	6
001802	2



## PASSO / PASO / STEP 2

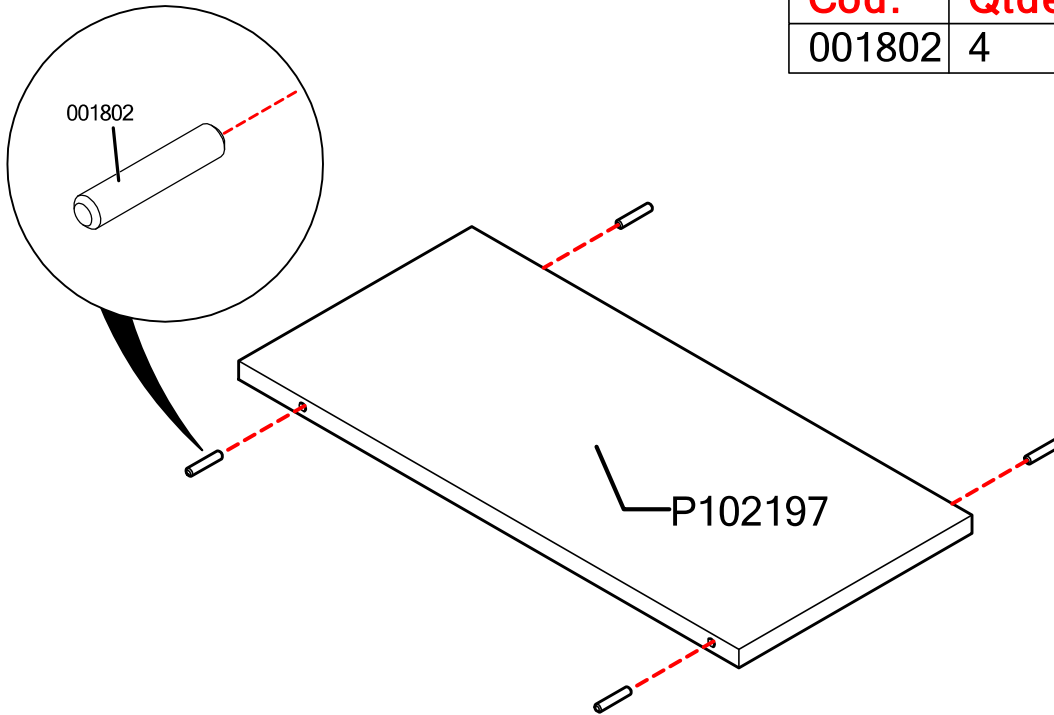
Cod.	Qtde.
001802	8





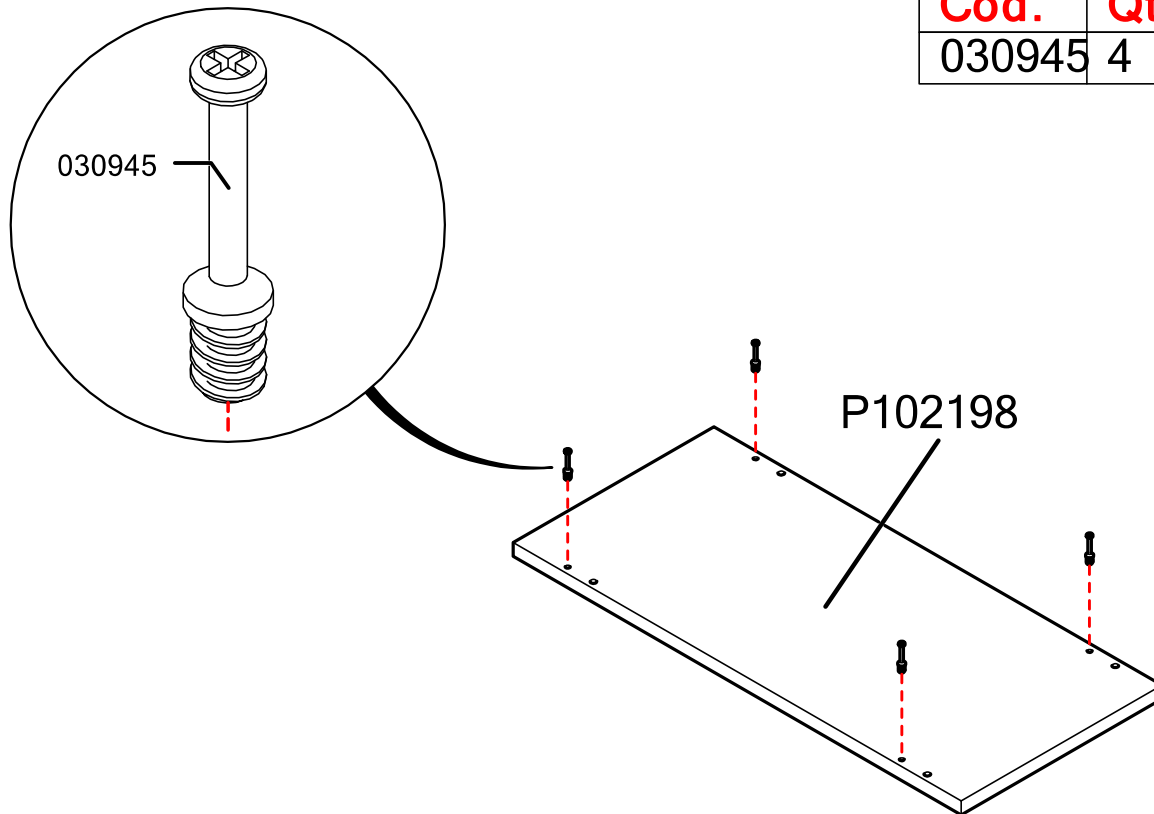
## PASSO / PASO / STEP 3

Cod.	Qtde.
001802	4



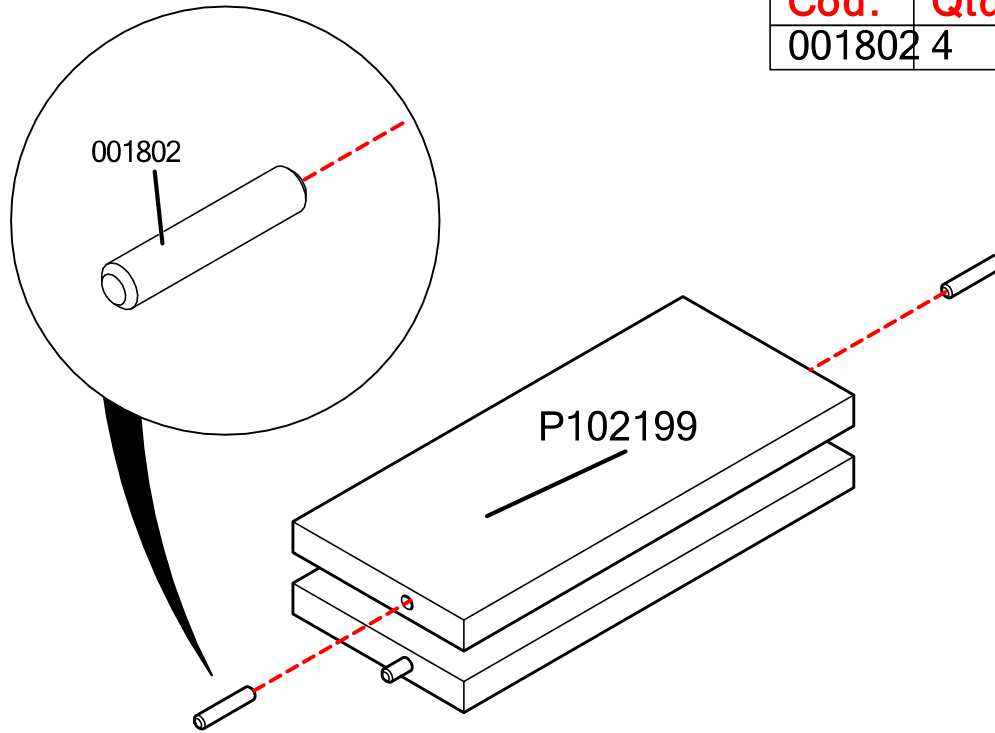
## PASSO / PASO / STEP 4

Cod.	Qtde.
030945	4



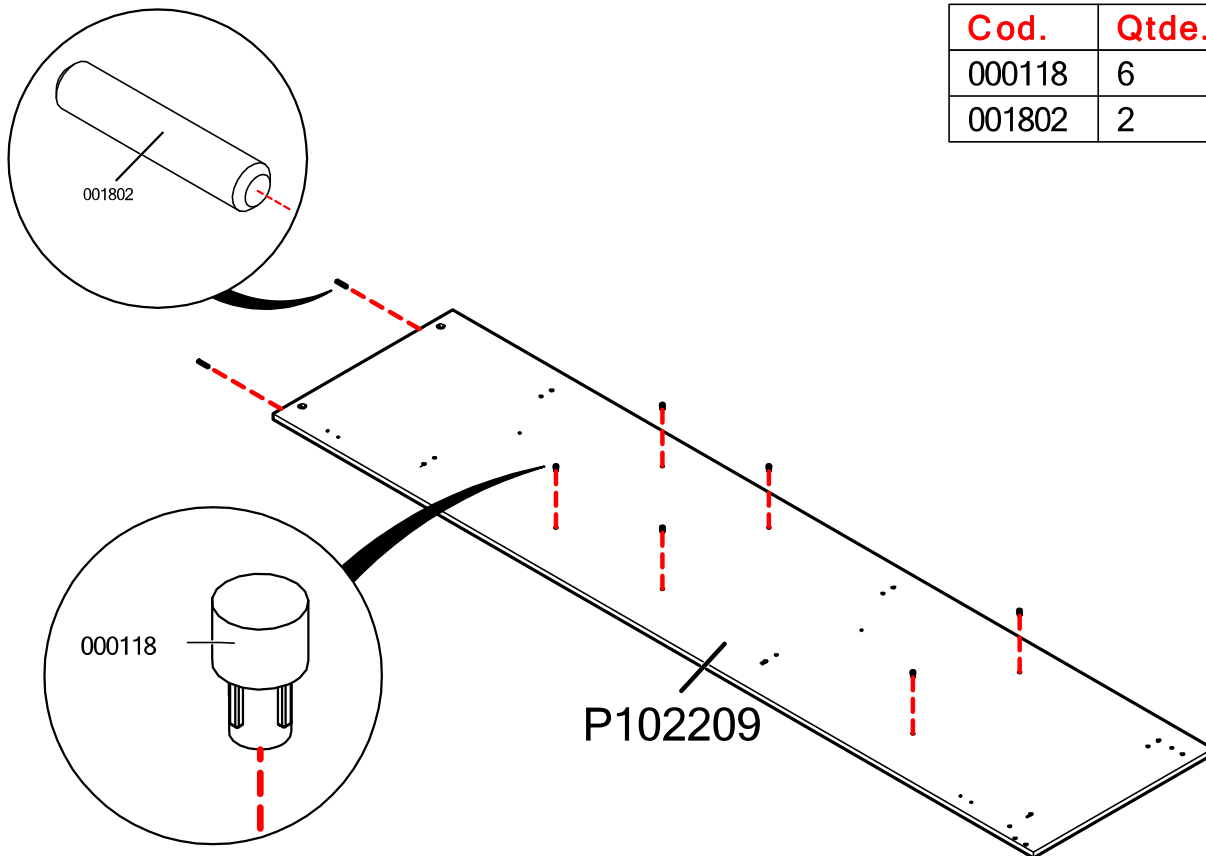
## PASSO / PASO / STEP 5

Cod.	Qtde.
001802	4

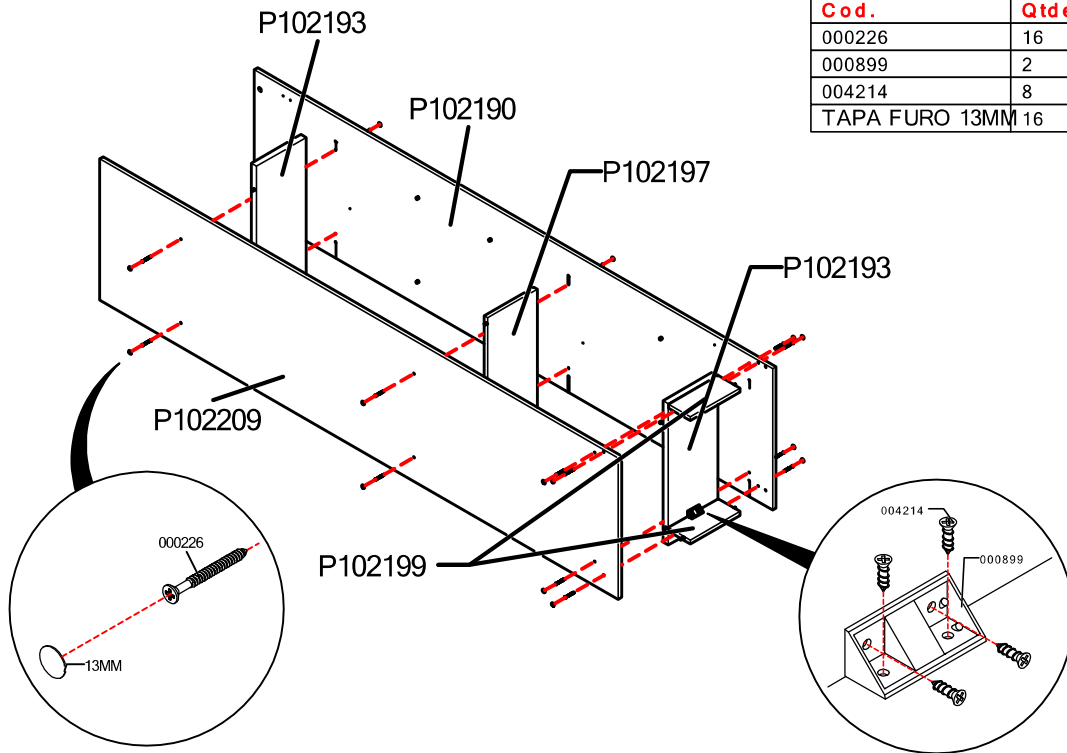


## PASSO / PASO / STEP 6

Cod.	Qtde.
000118	6
001802	2

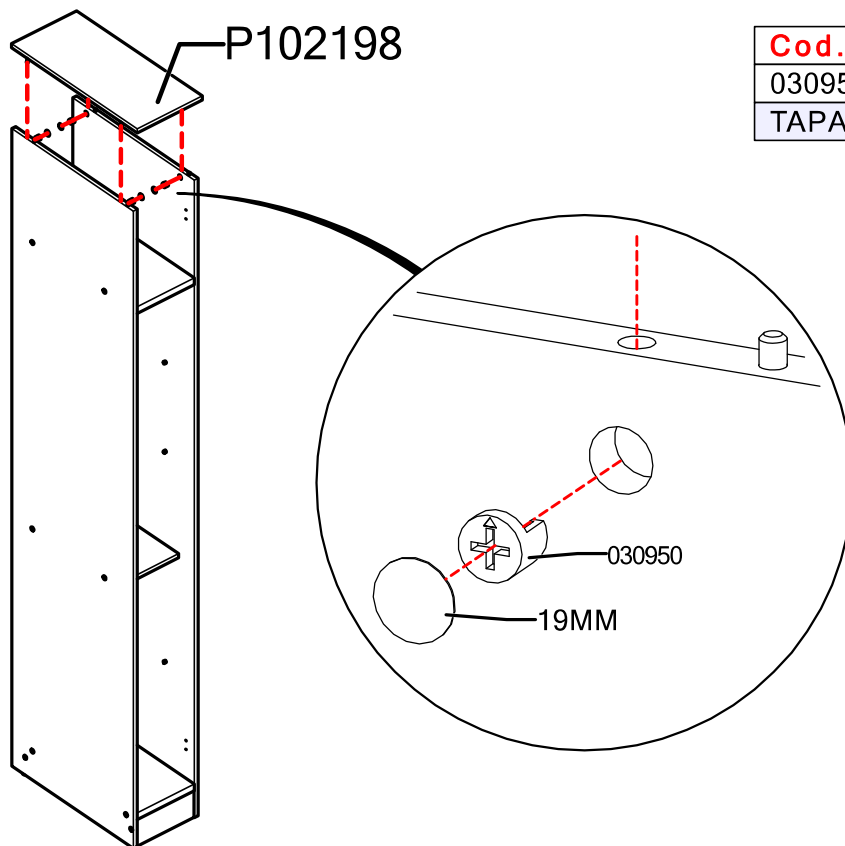


## PASSO / PASO / STEP 7



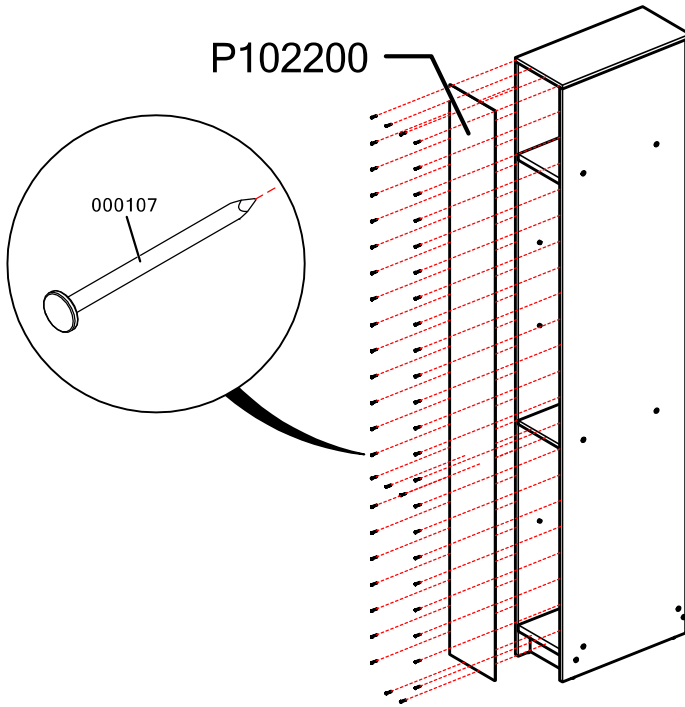
Cod.	Qtde.
000226	16
000899	2
004214	8
TAPA FURO 13MM	16

## PASSO / PASO / STEP 8



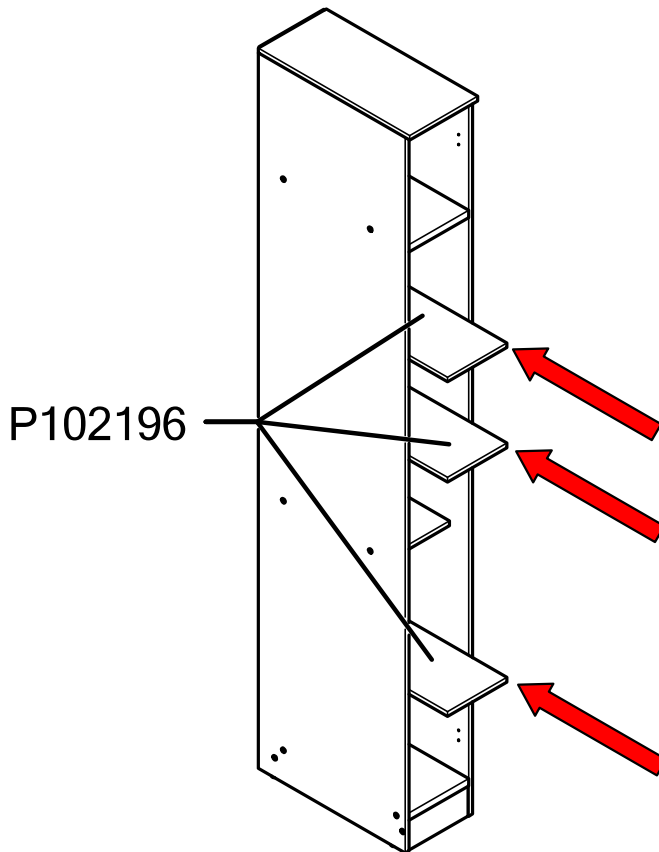
Cod.	Qtde.
030950	4
TAPA FURO 19MM	4

## PASSO / PASO / STEP 9



Cod.	Qtde.
000107	50

## PASSO / PASO / STEP 10



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