

# ASSEMBLY INSTRUCTIONS

## MANUAL DE MONTAGEM / INSTRUCCIONES DE ARMADO

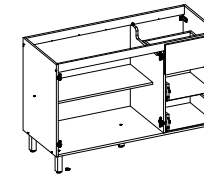
CABINET 2 DOORS 3 DRAWERS  
BALCÃO 2P 3G  
GABINETE 2 PUERTAS 3 CAJONES

Reference  
Referência  
Referencia

**240503**

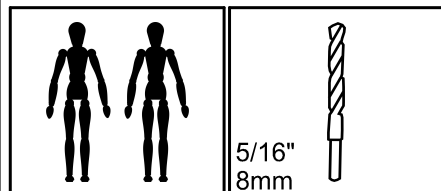
Revise  
Revisão  
Revisión

**00**



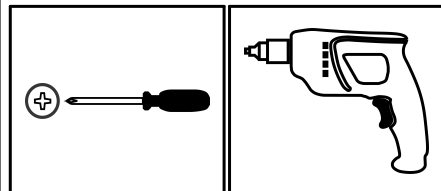
### YOU WILL NEED VOCÊ VAI PRECISAR DE / USTED NECESITARÁ

Tools not supplied  
Ferramentas não fornecidas / Herramientas no incluidas



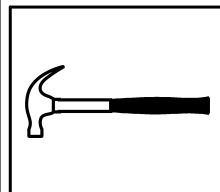
2 People  
2 Pessoas  
2 Personas

Drill bit  
Broca  
Taladro



Screwdriver Phillips  
Chave Phillips  
Destornillador cruz

Drill machine  
Furadeira  
Taladro

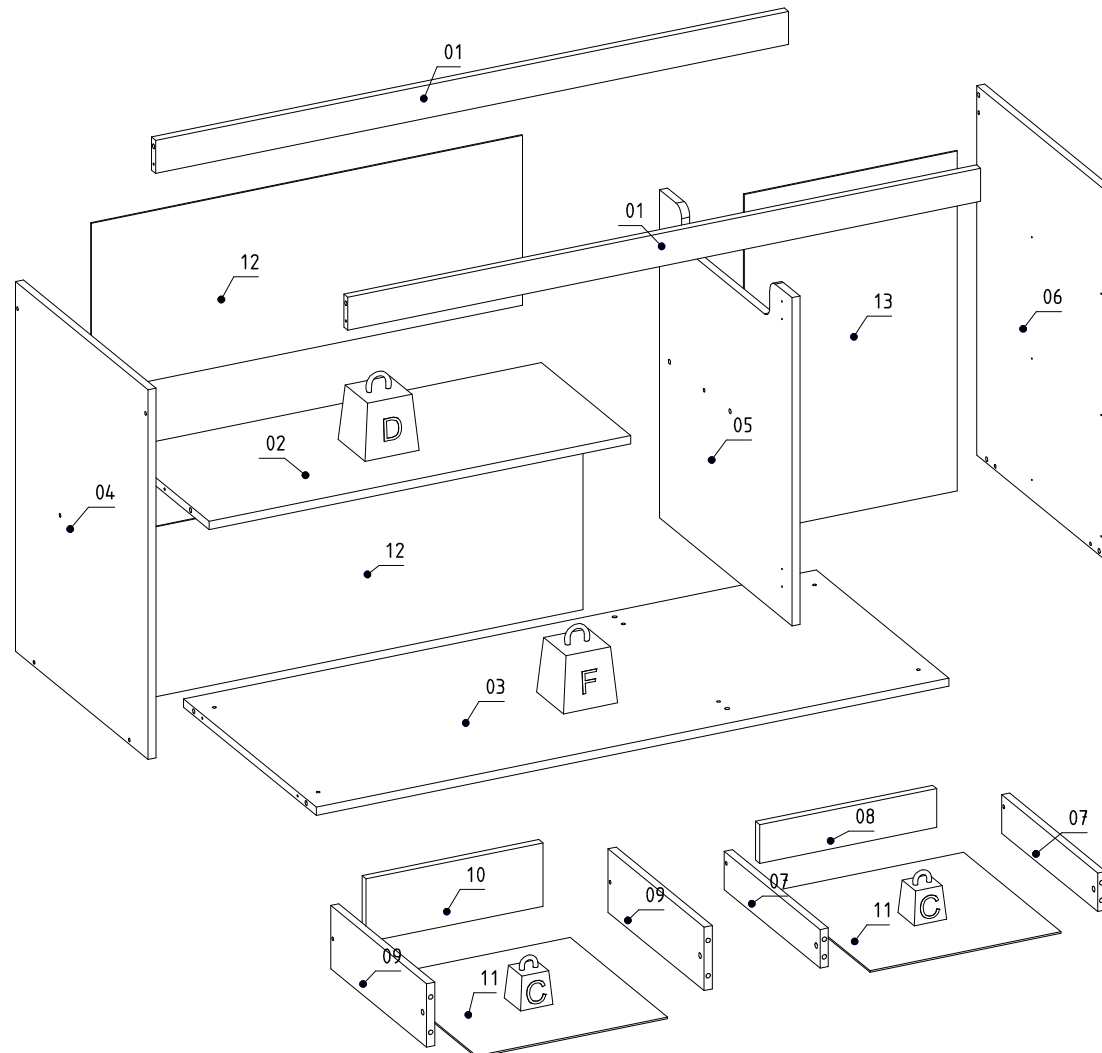


Hammer  
Martelo  
Martillo

 MAXIMUM RECOMMENDED WEIGHT  
BEING THIS EVENLY DISTRIBUTED.  
PESO MÁXIMO RECOMENDADO SENDO  
ESTE DISTRIBUIDO UNIFORMEMENTE.  
PESO MÁXIMO RECOMENDADO SIENDO  
ESTE UNIFORMEMENTE DISTRIBUIDO.

|   | LB | KG |
|---|----|----|
| — |    |    |
| C | 6  | 3  |
| D | 11 | 5  |
| F | 22 | 10 |

### PARTS IDENTIFICATION IDENTIFICAÇÃO DAS PEÇAS / IDENTIFICACIÓN DE LAS PIEZAS



| Nº | Measures_Inches       | Medidas_cm         | Qty./Qtd. |
|----|-----------------------|--------------------|-----------|
| 01 | 46 1/8 x 2 3/8 x 5/8  | 117.0 x 6.0 x 1.5  | 2         |
| 02 | 30 5/8 x 13 x 5/8     | 77.9 x 33.0 x 1.5  | 1         |
| 03 | 46 1/8 x 19 1/4 x 5/8 | 117.0 x 49.0 x 1.5 | 1         |
| 04 | 26 3/8 x 19 1/4 x 5/8 | 67.0 x 49.0 x 1.5  | 1         |
| 05 | 19 1/4 x 23 3/8 x 5/8 | 49.0 x 59.5 x 1.5  | 1         |
| 06 | 26 3/8 x 19 1/4 x 5/8 | 67.0 x 49.0 x 1.5  | 1         |
| 07 | 14 x 2 3/4 x 5/8      | 35.5 x 7.0 x 1.5   | 2         |
| 08 | 12 7/8 x 2 3/4 x 5/8  | 32.7 x 7.0 x 1.5   | 1         |
| 09 | 14 x 4 1/2 x 5/8      | 35.5 x 11.5 x 1.5  | 4         |
| 10 | 12 7/8 x 4 1/2 x 5/8  | 32.7 x 11.5 x 1.5  | 2         |
| 11 | 14 1/8 x 13 7/8 x 1/8 | 36.0 x 35.3 x 0.3  | 3         |
| 12 | 31 3/8 x 12 1/8 x 1/8 | 79.7 x 30.8 x 0.3  | 2         |
| 13 | 24 1/4 x 15 1/2 x 1/8 | 61.6 x 39.4 x 0.3  | 1         |

## IDENTIFICATION OF ACCESSORIES IDENTIFICAÇÃO DOS ACESSÓRIOS/ IDENTIFICACIÓN DE ACCESORIOS



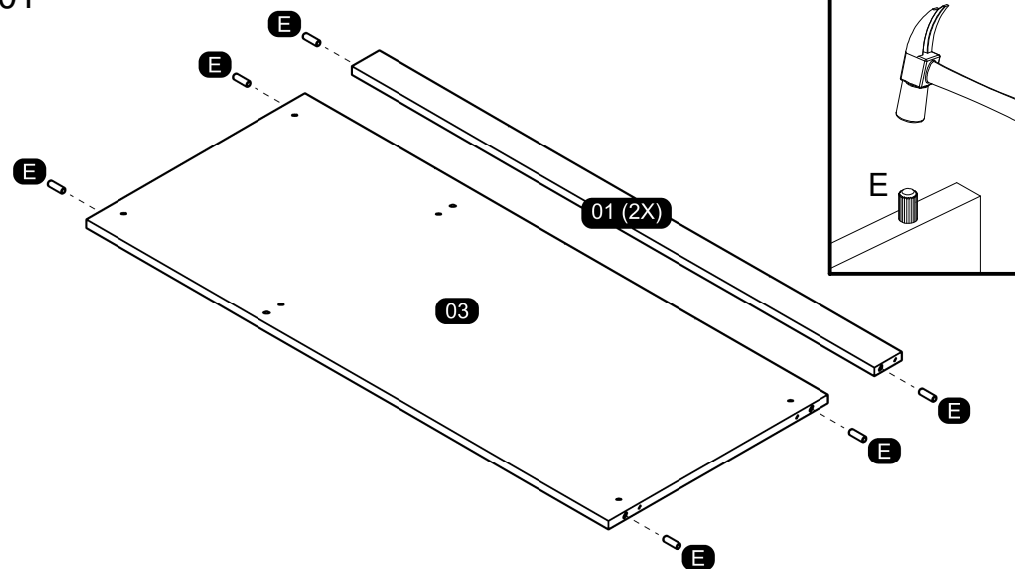
The separation of the accessories before you start the assembly will facilitate the same. In case of doubt on the size of the screws and bolts, use the ruler at the bottom of the page.  
A separação dos acessórios antes de iniciar a montagem facilitará a mesma. Em caso de dúvida no tamanho dos parafusos e cavilhas, utilize a régua ao final da página.  
La separación de los accesorios antes de comenzar el armado facilitará el mismo. En caso de duda sobre el tamaño de los tornillos y taquetes, utilice la regla al pie de página.

|     |  |                                                                         |           |    |
|-----|--|-------------------------------------------------------------------------|-----------|----|
| A   |  | Flanged head screw<br>Parafuso flangeado / Tornillo de cabeza flangeada | 5,0x60 mm | 2  |
| A3  |  | Trapeze<br>Trapézio / Trapecio                                          | -         | 6  |
| A23 |  | Foot<br>Pé Quadrado FP / Pie                                            | 140 mm    | 5  |
| B3  |  | Bushing<br>Bucha expansiva / Tapón                                      | 8x50 mm   | 2  |
| C   |  | Flanged head screw<br>Parafuso flangeado / Tornillo de cabeza flangeada | 4,5x45 mm | 5  |
| C1  |  | Metal claw<br>Garra de metal / Garra metal                              | -         | 7  |
| D   |  | Flat head screw<br>Parafuso chato / Tornillo de cabeza plana            | 4,0x40 mm | 6  |
| D5  |  | Hinge shim<br>Calço dobradiça / Bisagra de calce                        | -         | 4  |
| F6  |  | Metal hinge curve<br>Dobradiça curva / Esquina de bisagra metálica      | 26 mm     | 2  |
| F9  |  | Metal hinge straight<br>Dobradiça reta / Bisagra recta                  | 26 mm     | 2  |
| E   |  | Wooden dowel<br>Cavilha / Taquete                                       | 8x30 mm   | 26 |
| L9  |  | Flat head screw<br>Parafuso chato / Tornillo de cabeza plana            | 3,5x12 mm | 30 |
| L17 |  | Telescopic slide<br>Corrediça telescópica / Corredora telescópica       | 350 mm    | 6  |
| M   |  | Bore patch adhesive<br>Tapa furo adesivo / Tapones adhesivo             | -         | 20 |
| N   |  | Nail<br>Prego / Clavo                                                   | 10x10     | 65 |
| N5  |  | Support "L"<br>Suporte "L" / Soporte "L"                                | -         | 2  |
| O   |  | Flat head screw<br>Parafuso chato / Tornillo de cabeza plana            | 4,5x45 mm | 12 |
| P   |  | Pan head screw<br>Parafuso panela / Tornillo de pan                     | 4,5x25 mm | 6  |
| S   |  | Pan head screw<br>Parafuso panela / Tornillo de pan                     | 3,5x14 mm | 24 |
| Y18 |  | Zamac bracket<br>Cantoneira zamac/ Suporte de zamac                     | 13x13 mm  | 2  |

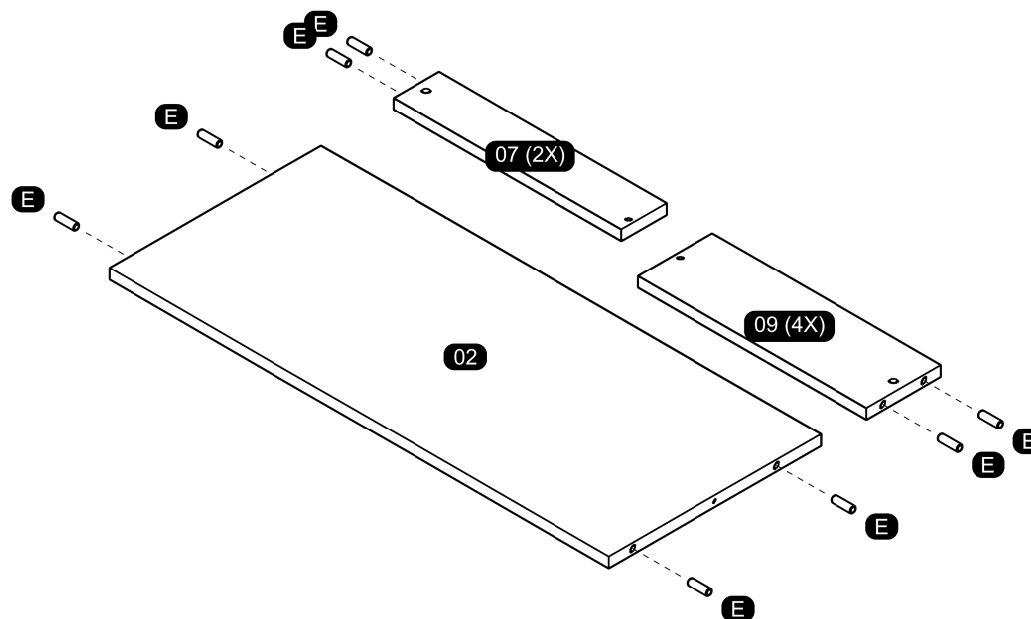


## PRE-ASSEMBLE PRÉ-MONTAGEM / PRE ARMADO

01

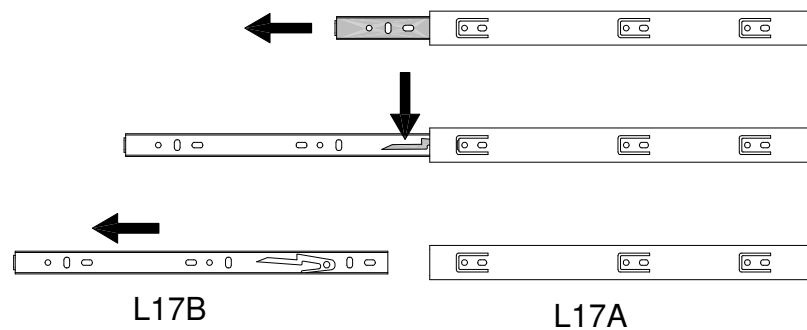


02

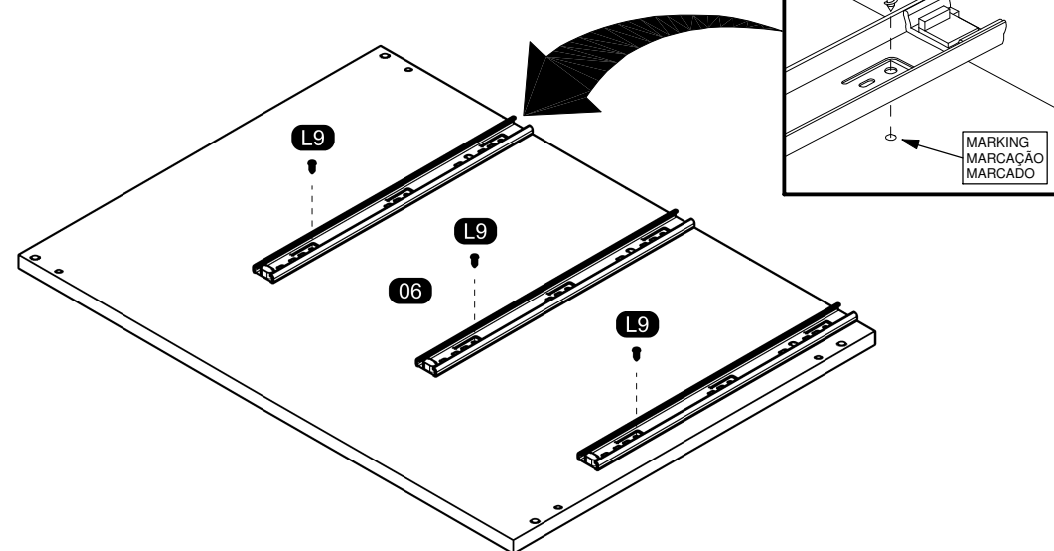


03

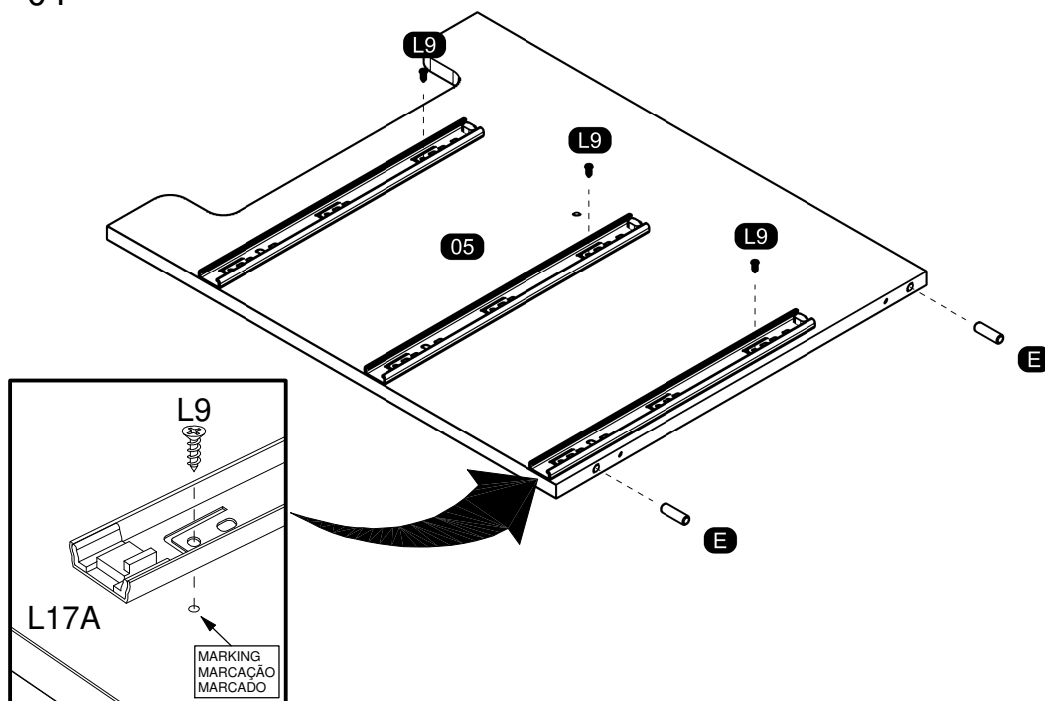
SEPARATE THE TWO PARTS OF THE METAL SLIDE TO THE ASSEMBLY FOLLOWING THE INSTRUCTIONS BELOW.  
 SEPARARE AS DUAS PARTES DA CORREDEIRA METÁLICA PARA A MONTAGEM SEGUINDO AS INSTRUÇÕES ABAIXO.  
 SEPARAR LAS DOS PARTES DE LA CORREDEIRA DE METAL PARA EL ARMADO Y SEGUIR LAS INSTRUCCIONES ABAJO.



05

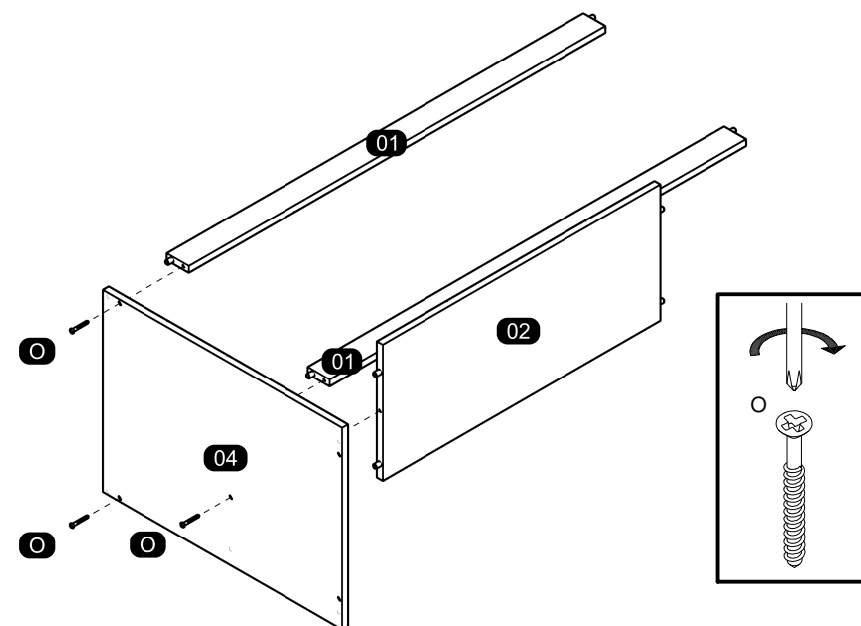


04

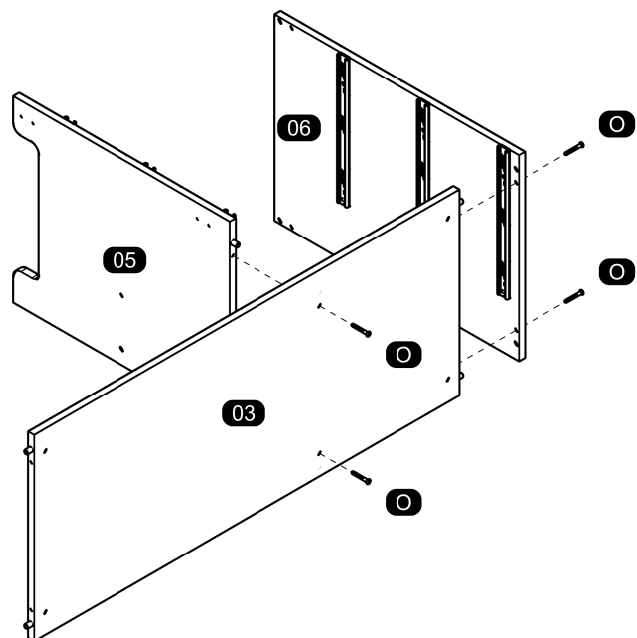


## ASSEMBLY MONTAGEM / ARMADO

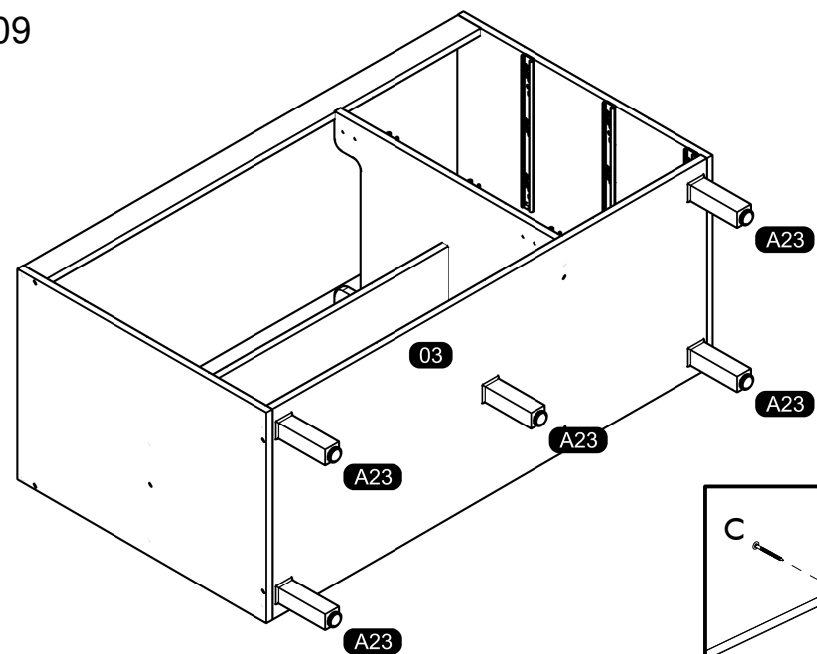
06



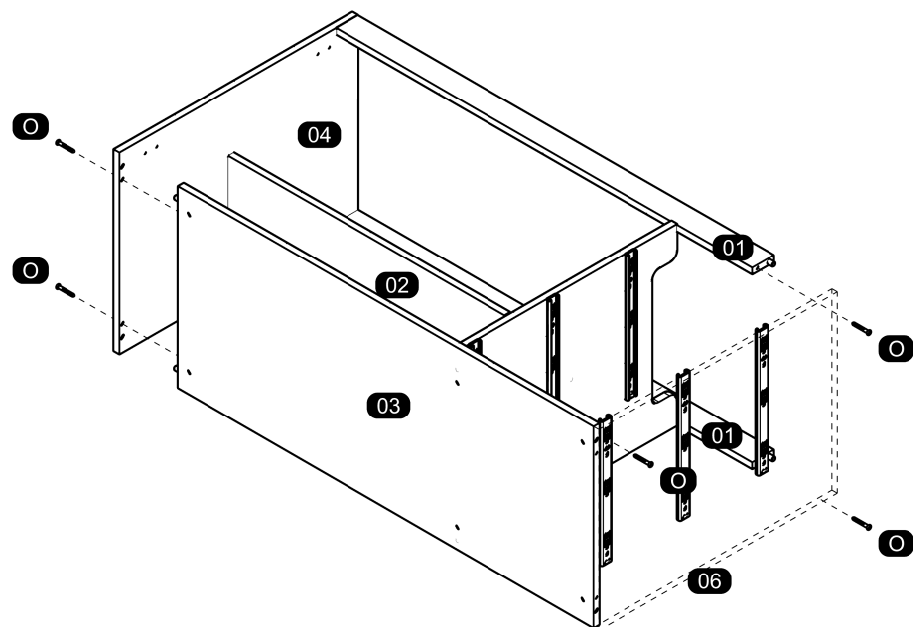
07



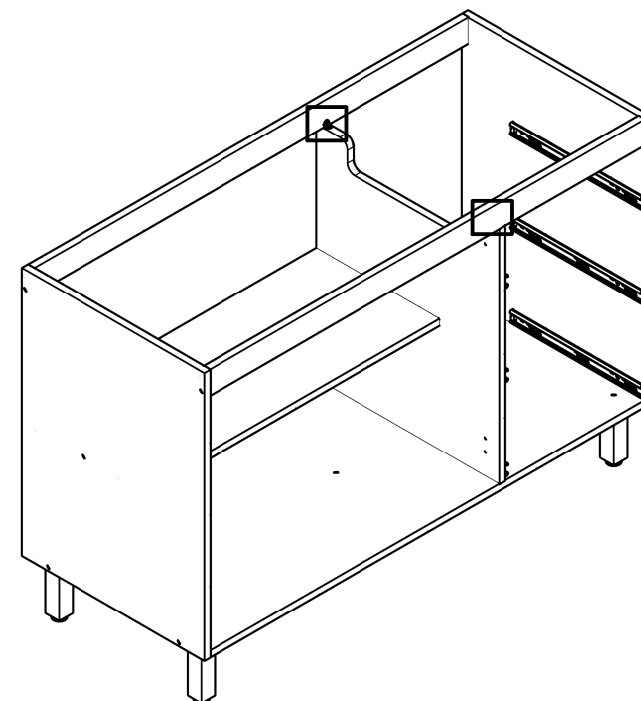
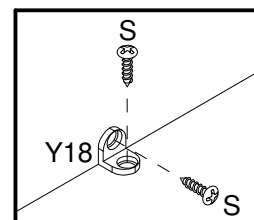
09



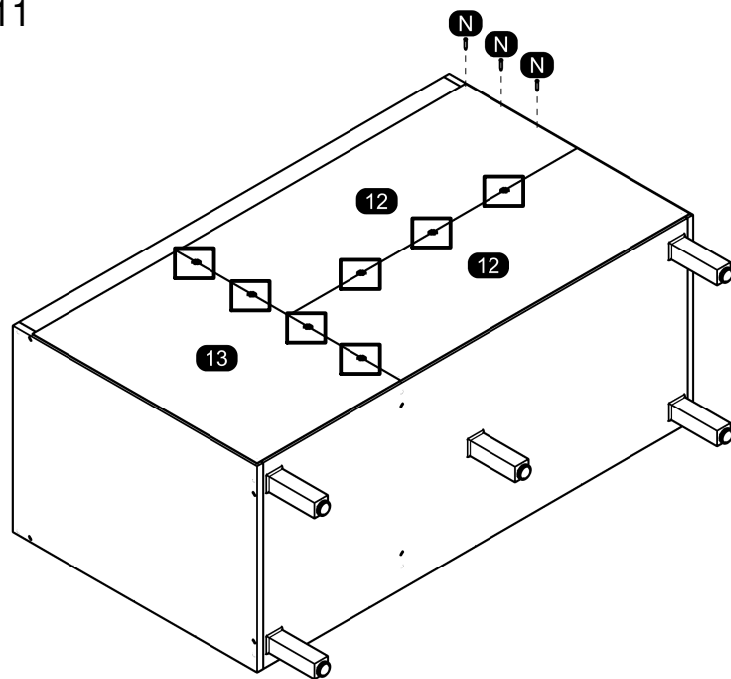
08



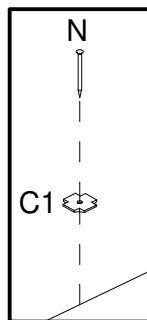
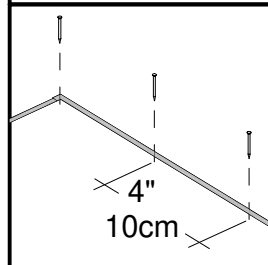
10



11

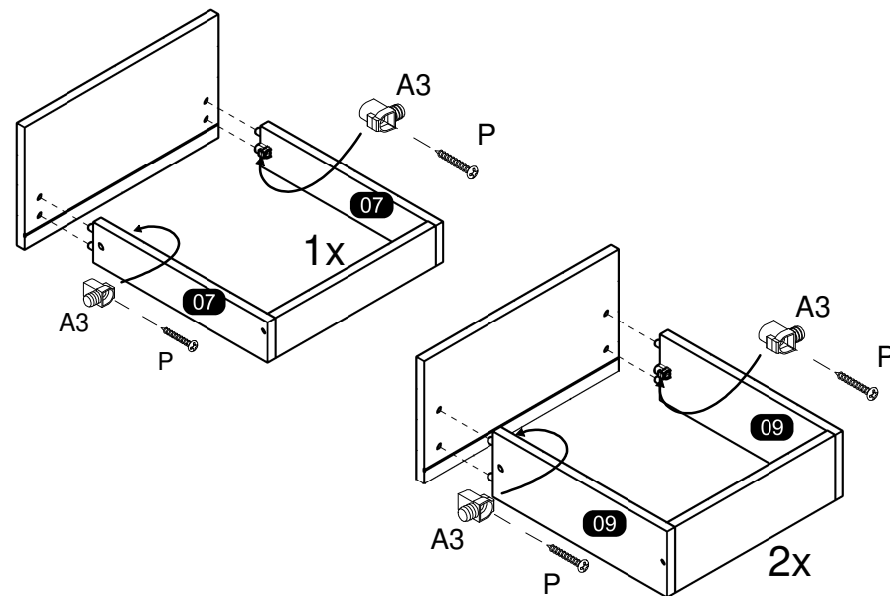


Furniture back  
Parte traseira do móvel  
Trasero del mueble

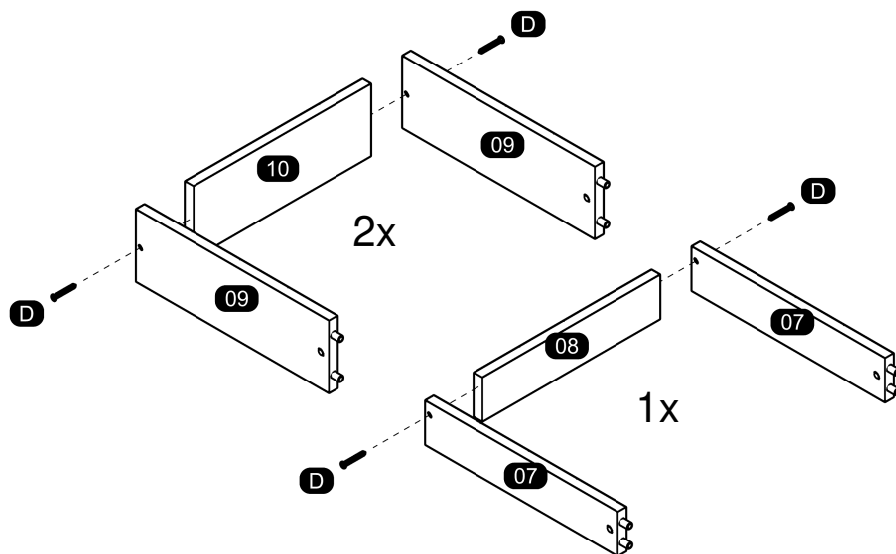


MOUNTING ON THE CHOSEN DRAWER FRONT MODEL  
MONTAGEM NO MODELO DE FRENTE DE GAVETA ESCOLHIDO / MONTAJE EN EL MODELO DE FRENTE DE CAJÓN ELEGIDO

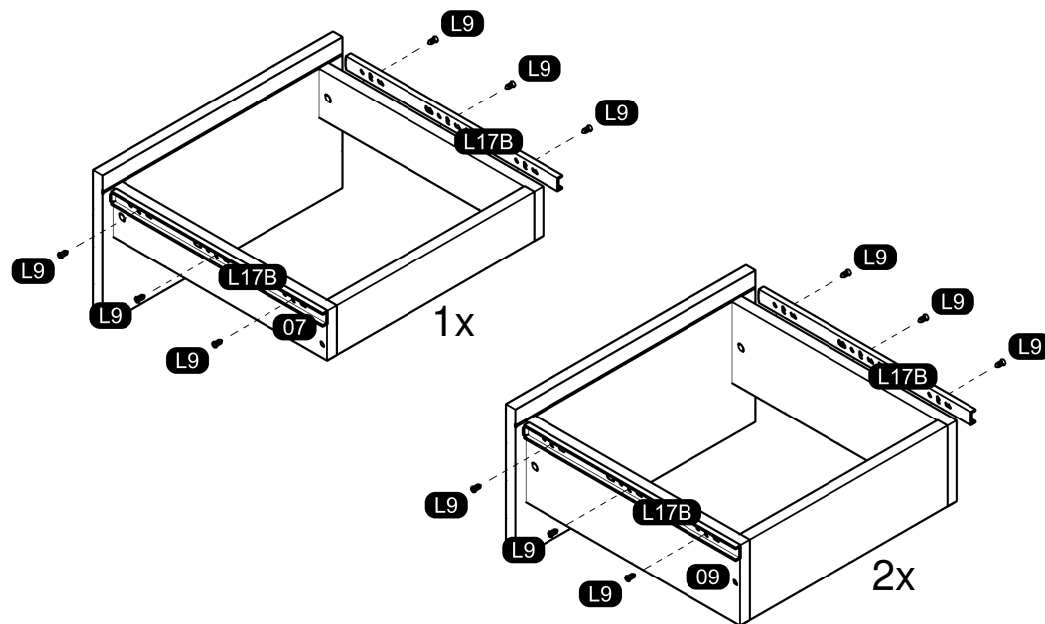
13



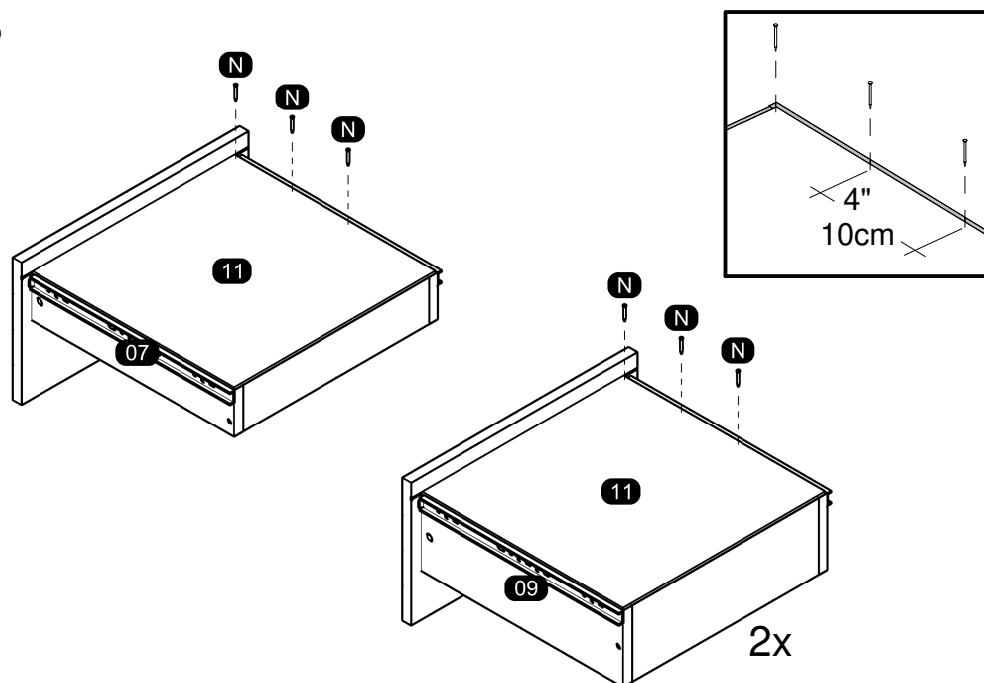
12



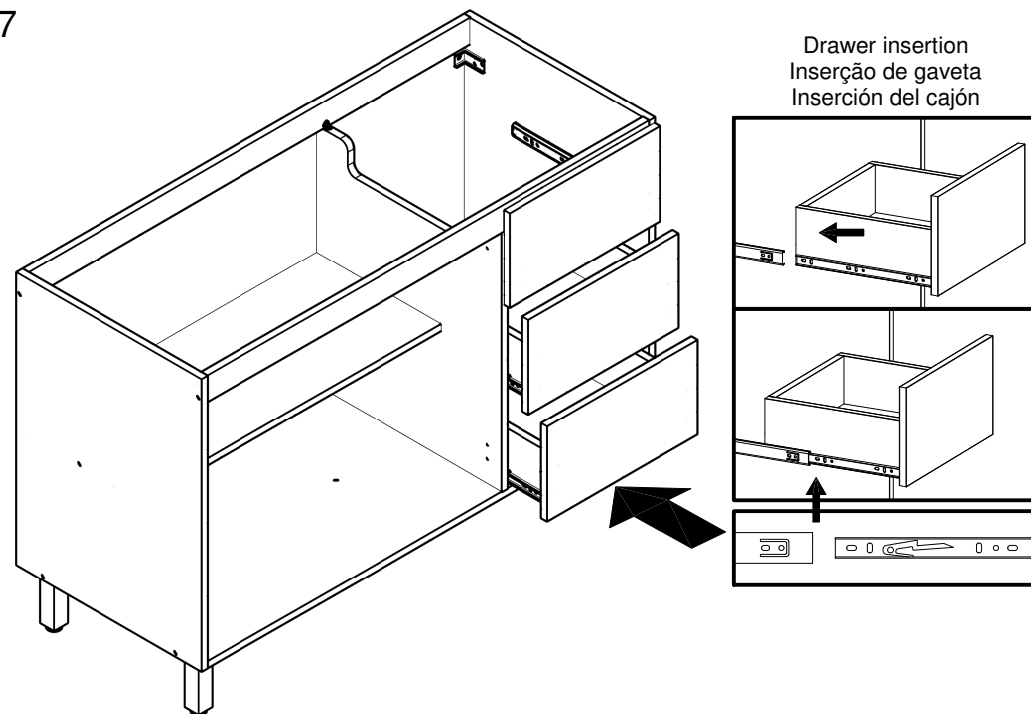
14



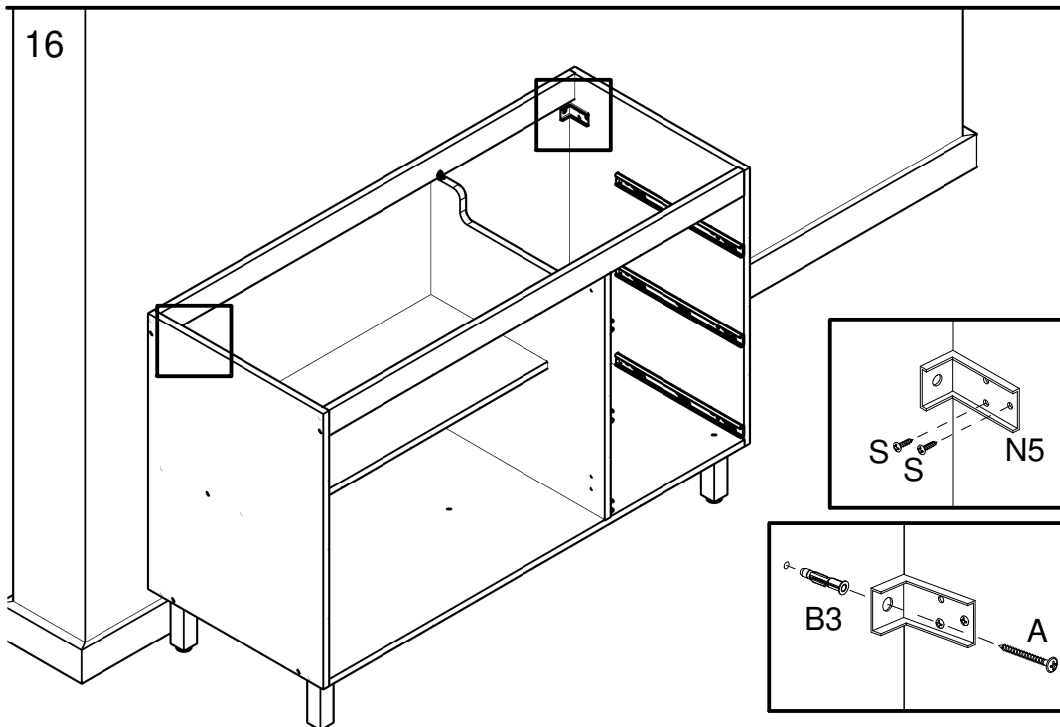
15



17

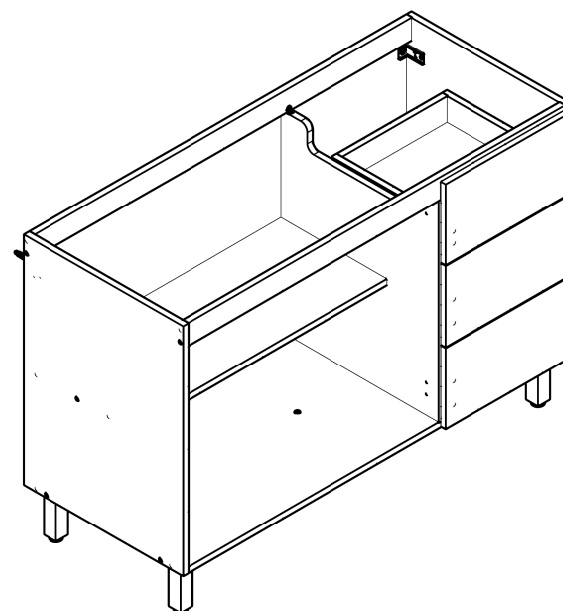


16



At the end of the assembly, insert the screw cover / hole plugs in the apparent holes.  
Ao final da montagem, insira a(s) tampa(s) de parafuso / tapa furos nos furos que ficarem aparentes.  
Al final del conjunto, coloque la tapa tornillo / tapón plástico en los agujeros que se hagan evidentes.

18



# ASSEMBLY INSTRUCTIONS

## MANUAL DE MONTAGEM / INSTRUCCIONES DE ARMADO

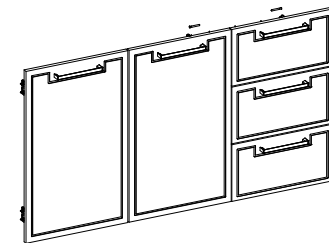
AMARA DOORS CABINET 2 DOORS 3 DRAWERS  
 PORTAS AMARA BALCAO 2P 3G  
 PUERTAS AMARA GABINETE 2 PUERTAS 3 CAJONES

Reference  
 Referência  
 Referencia

**240557**

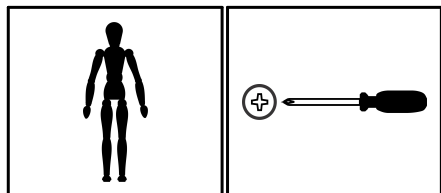
Revise  
 Revisão  
 Revisión

**00**



### YOU WILL NEED VOCÊ VAI PRECISAR DE / USTED NECESITARÁ

Tools not supplied  
 Ferramentas não fornecidas / Herramientas no incluidas



1 Person  
 1 Pessoa  
 1 Persona

Screwdriver Phillips  
 Chave Phillips  
 Destornillador cruz



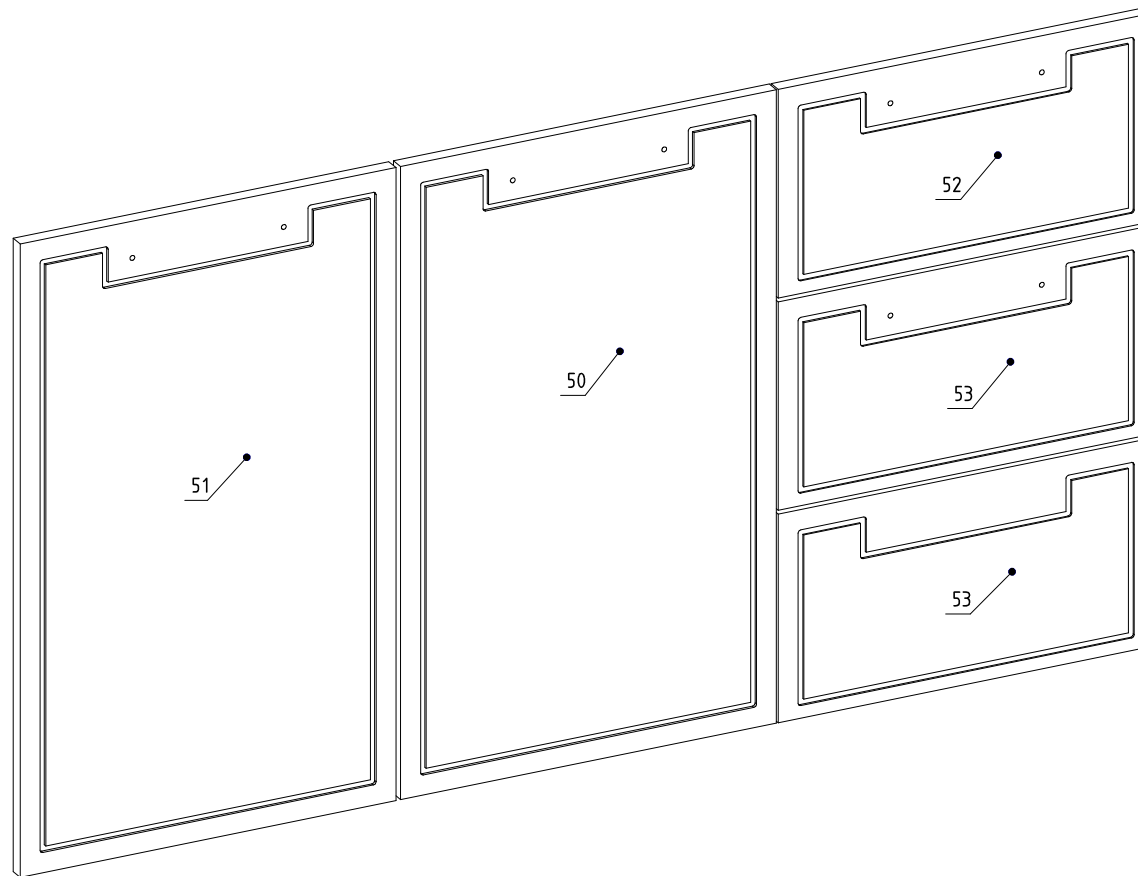
MAXIMUM RECOMMENDED WEIGHT  
 BEING THIS EVENLY DISTRIBUTED.

PESO MÁXIMO RECOMENDADO SENDO  
 ESTE DISTRIBUIDO UNIFORMEMENTE.

PESO MÁXIMO RECOMENDADO SIENDO  
 ESTE UNIFORMEMENTE DISTRIBUIDO.

|   |    |    |
|---|----|----|
| — | LB | KG |
|---|----|----|

### PARTS IDENTIFICATION IDENTIFICAÇÃO DAS PEÇAS / IDENTIFICACIÓN DE LAS PIEZAS



| Nº | Measures_Inches       | Medidas_cm        | Qty./Qtd. |
|----|-----------------------|-------------------|-----------|
| 50 | 25 7/8 x 15 5/8 x 5/8 | 65.6 x 39.7 x 1.5 | 1         |
| 51 | 25 7/8 x 15 5/8 x 5/8 | 65.6 x 39.7 x 1.5 | 1         |
| 52 | 15 5/8 x 8 1/2 x 5/8  | 39.7 x 21.6 x 1.5 | 1         |
| 53 | 15 5/8 x 8 1/2 x 5/8  | 39.7 x 21.6 x 1.5 | 2         |

## IDENTIFICATION OF ACCESSORIES IDENTIFICAÇÃO DOS ACESSÓRIOS/ IDENTIFICACIÓN DE ACCESORIOS

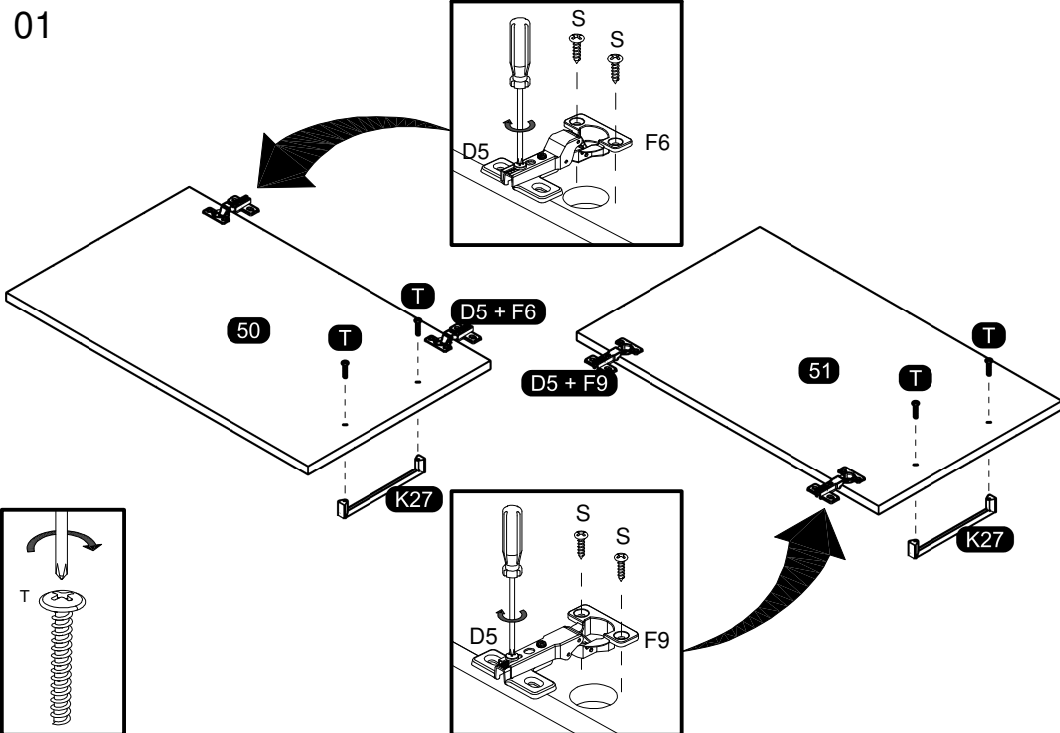


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|     |  |                                                                         |           |    |
|-----|--|-------------------------------------------------------------------------|-----------|----|
| K27 |  | Handle<br>Puxador Aleno Fit / Tirador                                   | 160 mm    | 5  |
| T   |  | Flanged head screw<br>Parafuso flangeado / Tornillo de cabeza flangeada | 3,5x25 mm | 10 |

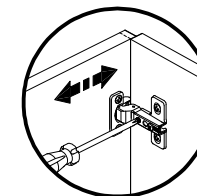
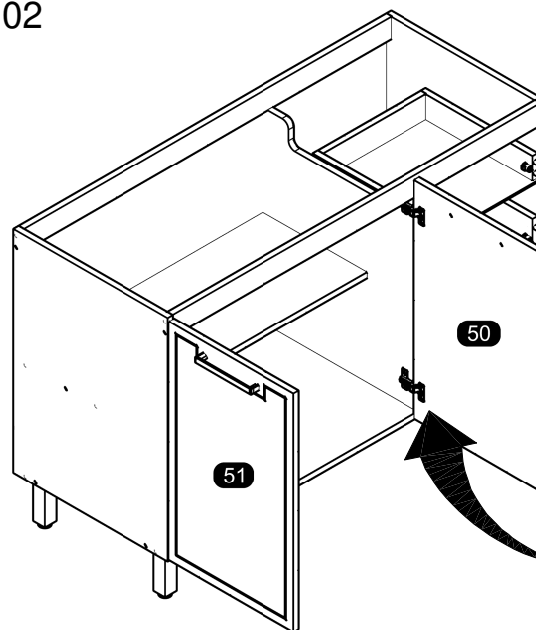


## PRE-ASSEMBLE PRÉ-MONTAGEM / PRE ARMADO

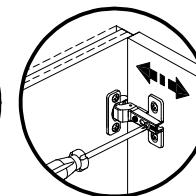


## ASSEMBLY MONTAGEM / ARMADO

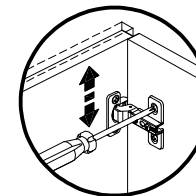
02



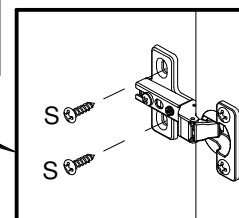
Horizontal Adjustment  
Regulagem Horizontal  
Ajuste Horizontal



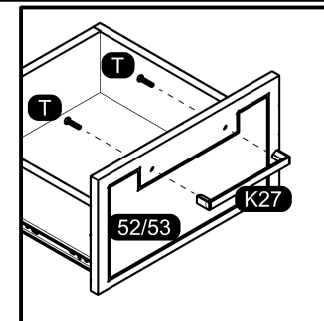
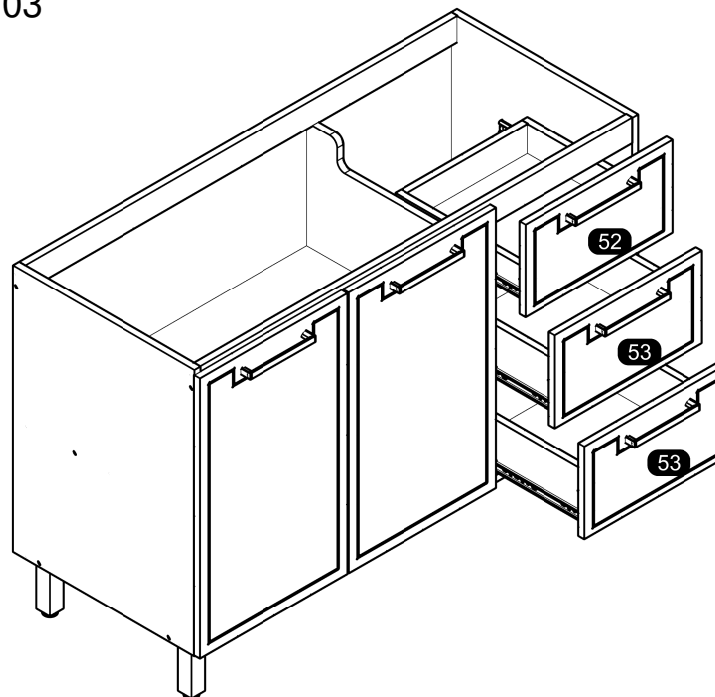
Depth Adjustment  
Regulagem Profundidade  
Ajuste Profundidade



Vertical Adjustment  
Regulagem Vertical  
Ajuste Vertical



03



# ASSEMBLY INSTRUCTIONS

## MANUAL DE MONTAGEM / INSTRUCCIONES DE ARMADO

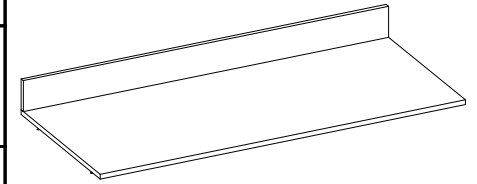
TOP 47 1/4"  
TAMPO DE COZINHA 1200MM  
TAMPA 1200MM

Reference  
Referência  
Referencia

**240792**

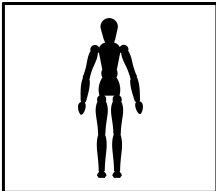
Revise  
Revisão  
Revisión

**00**

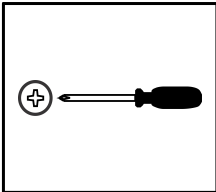


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1 Pessoa  
1 Persona

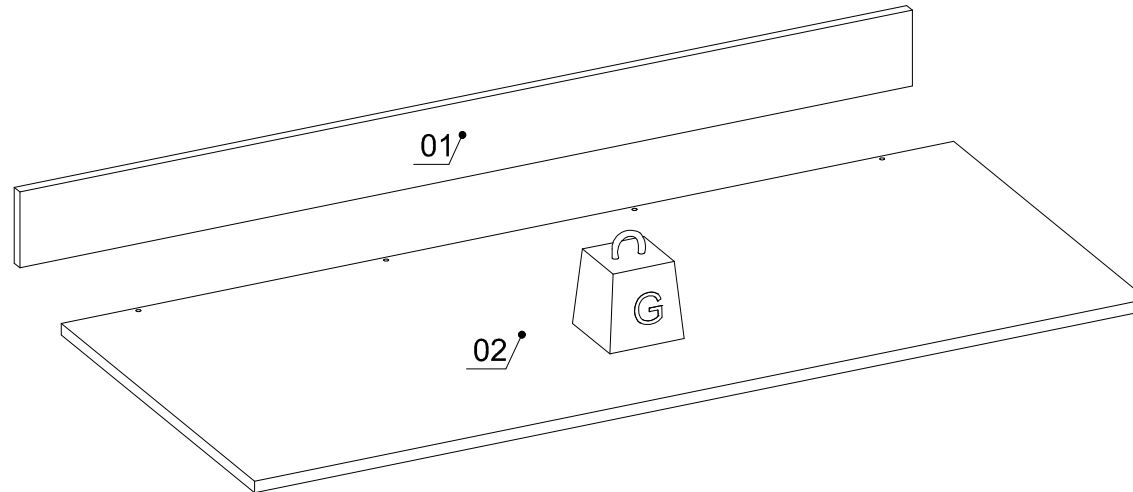


Screwdriver Phillips  
Chave Phillips  
Destornillador cruz

 MAXIMUM RECOMMENDED WEIGHT  
BEING THIS EVENLY DISTRIBUTED.  
PESO MÁXIMO RECOMENDADO SENDO  
ESTE DISTRIBUIDO UNIFORMEMENTE.  
PESO MÁXIMO RECOMENDADO SIENDO  
ESTE UNIFORMEMENTE DISTRIBUIDO.

|   |    |    |
|---|----|----|
| — | LB | KG |
| G | 33 | 15 |

### PARTS IDENTIFICATION IDENTIFICAÇÃO DAS PEÇAS / IDENTIFICACIÓN DE LAS PIEZAS



| Nº | Measures_Inches       | Medidas_cm         | Qty./Qtd. |
|----|-----------------------|--------------------|-----------|
| 01 | 47 1/4 x 3 7/8 x 5/8  | 120.0 x 10.0 x 1.5 | 1         |
| 02 | 47 1/4 x 20 1/2 x 5/8 | 120.0 x 52.0 x 1.5 | 1         |

# IDENTIFICATION OF ACCESSORIES IDENTIFICAÇÃO DOS ACESSÓRIOS/ IDENTIFICACIÓN DE ACCESORIOS

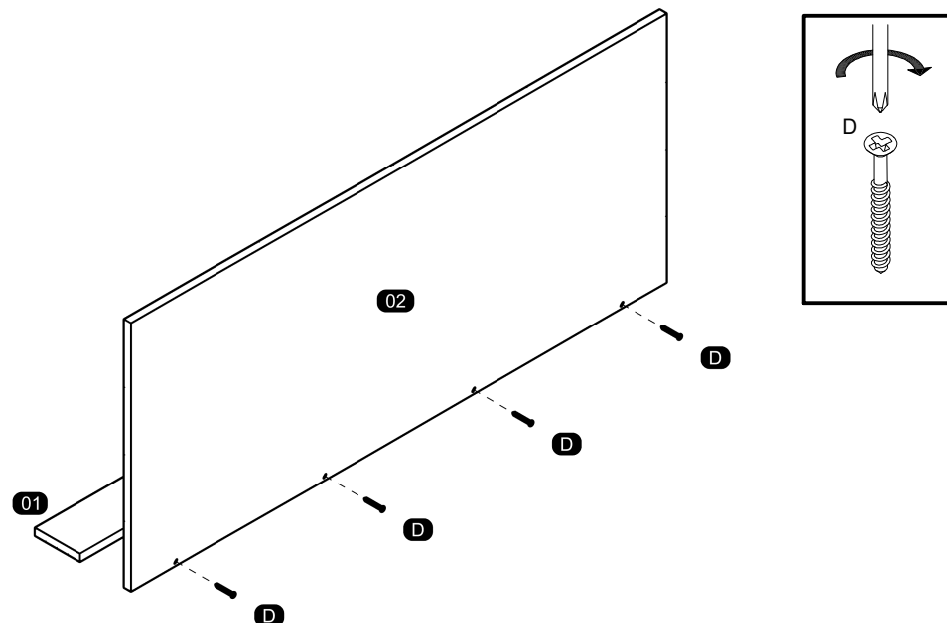


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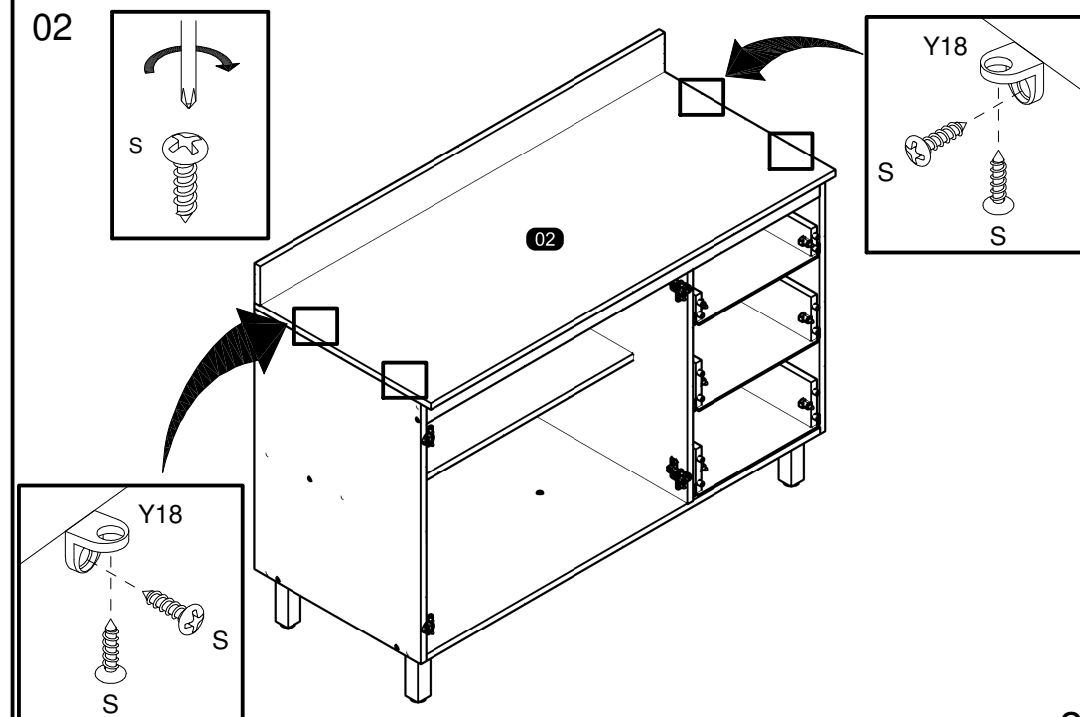
|     |  |                                                              |           |   |
|-----|--|--------------------------------------------------------------|-----------|---|
| D   |  | Flat head screw<br>Parafuso chato / Tornillo de cabeza plana | 4,0x40 mm | 4 |
| S   |  | Pan head screw<br>Parafuso panela / Tornillo de pan          | 3,5x14 mm | 8 |
| Y18 |  | Zamac bracket<br>Cantoneira zamac/ Suporte de zamac          | 13x13 mm  | 4 |

## PRE-ASSEMBLE PRÉ-MONTAGEM / PRE ARMADO

01



02



# ASSEMBLY INSTRUCTIONS

## MANUAL DE MONTAGEM / INSTRUCCIONES DE ARMADO

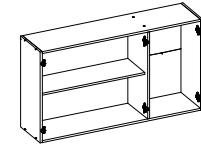
WALL CABINET 3 DOORS  
AEREO 3 PORTAS  
ARMARIO DE PAREDE 3 PUERTAS

Reference  
Referência  
Referencia

**240512**

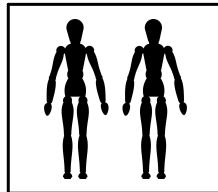
Revise  
Revisão  
Revisión

**00**

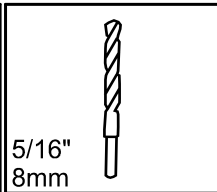


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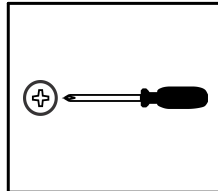
Tools not supplied  
Ferramentas não fornecidas / Herramientas no incluidas



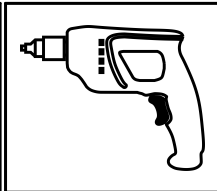
2 People  
2 Pessoas  
2 Personas



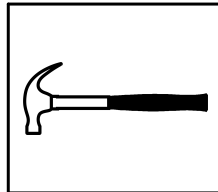
Drill bit  
Broca  
Taladro



Screwdriver Phillips  
Chave Phillips  
Destornillador cruz



Drill machine  
Furadeira  
Taladro



Hammer  
Martelo  
Martillo



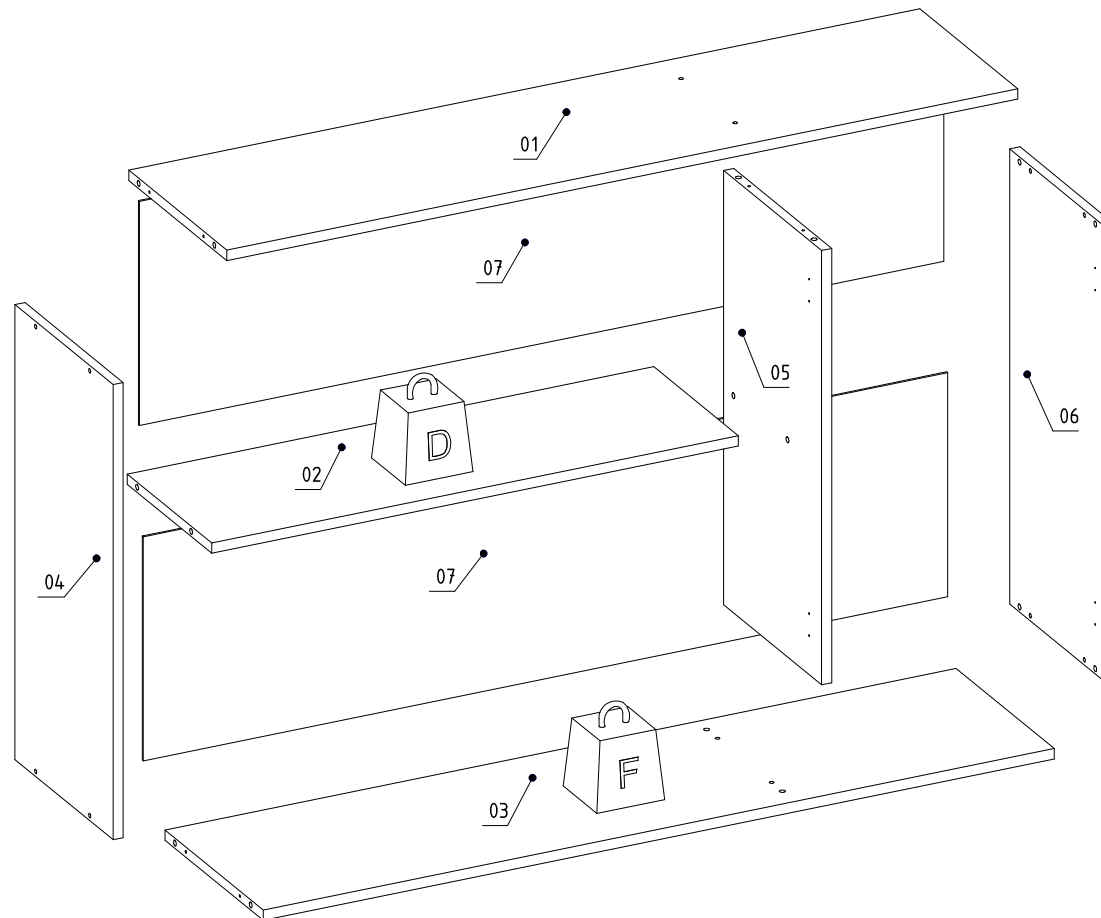
MAXIMUM RECOMMENDED WEIGHT  
BEING THIS EVENLY DISTRIBUTED.

PESO MÁXIMO RECOMENDADO SENDO  
ESTE DISTRIBUÍDO UNIFORMEMENTE.

PESO MÁXIMO RECOMENDADO SIENDO  
ESTE UNIFORMEMENTE DISTRIBUIDO.

|   | LB | KG |
|---|----|----|
| D | 11 | 5  |
| F | 22 | 10 |

### PARTS IDENTIFICATION IDENTIFICAÇÃO DAS PEÇAS / IDENTIFICACIÓN DE LAS PIEZAS



| Nº | Measures_Inches       | Medidas_cm         | Qty./Qtd. |
|----|-----------------------|--------------------|-----------|
| 01 | 46 1/8 x 11 3/8 x 5/8 | 117.0 x 29.0 x 1.5 | 1         |
| 02 | 9 7/8 x 30 5/8 x 5/8  | 25.0 x 77.9 x 1.5  | 1         |
| 03 | 46 1/8 x 11 3/8 x 5/8 | 117.0 x 29.0 x 1.5 | 1         |
| 04 | 26 x 11 3/8 x 5/8     | 66.0 x 29.0 x 1.5  | 1         |
| 05 | 24 3/4 x 11 3/8 x 5/8 | 63.0 x 29.0 x 1.5  | 1         |
| 06 | 26 x 11 3/8 x 5/8     | 66.0 x 29.0 x 1.5  | 1         |
| 07 | 46 7/8 x 12 3/4 x 1/8 | 119.0 x 32.5 x 0.3 | 2         |

## IDENTIFICATION OF ACCESSORIES IDENTIFICAÇÃO DOS ACESSÓRIOS/ IDENTIFICACIÓN DE ACCESORIOS



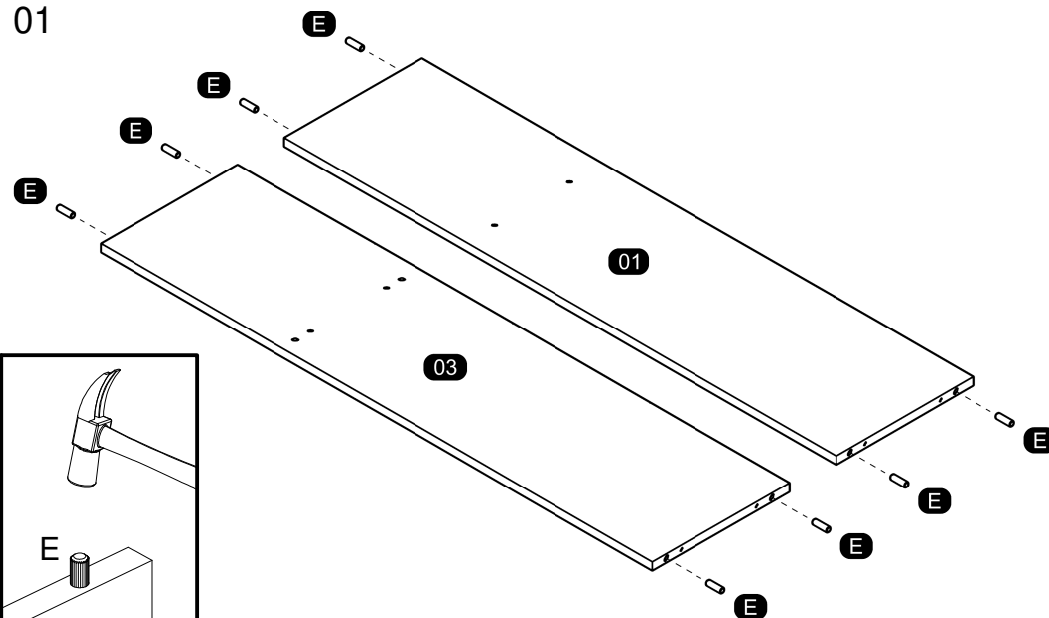
The separation of the accessories before you start the assembly will facilitate the same. In case of doubt on the size of the screws and bolts, use the ruler at the bottom of the page.  
A separação dos acessórios antes de iniciar a montagem facilitará a mesma. Em caso de dúvida no tamanho dos parafusos e cavilhas, utilize a régua ao final da página.  
La separación de los accesorios antes de comenzar el armado facilitará el mismo. En caso de duda sobre el tamaño de los tornillos y taquetes, utilice la regla al pie de página.

|    |  |                                                                         |           |    |
|----|--|-------------------------------------------------------------------------|-----------|----|
| A  |  | Flanged head screw<br>Parafuso flangeado / Tornillo de cabeza flangeada | 5,0x60 mm | 3  |
| B3 |  | Bushing<br>Bucha expansiva / Tapón                                      | 8x50 mm   | 3  |
| C1 |  | Metal claw<br>Garra de metal / Garra metal                              | -         | 4  |
| D5 |  | Hinge shim<br>Calço dobradiça / Bisagra de calce                        | -         | 6  |
| E  |  | Wooden dowel<br>Cavilha / Taquete                                       | 8x30 mm   | 16 |
| F6 |  | Metal hinge curve<br>Dobradiça curva / Esquina de bisagra metálica      | 26 mm     | 2  |
| F9 |  | Metal hinge straight<br>Dobradiça reta / Bisagra recta                  | 26 mm     | 4  |
| N  |  | Nail<br>Prego / Clavo                                                   | 10x10     | 44 |
| N5 |  | Support "L"<br>Suporte "L" / Soporte "L"                                | -         | 3  |
| O  |  | Flat head screw<br>Parafuso chato / Tornillo de cabeza plana            | 4,5x45 mm | 12 |
| S  |  | Pan head screw<br>Parafuso panela / Tornillo de pan                     | 3,5x14 mm | 30 |

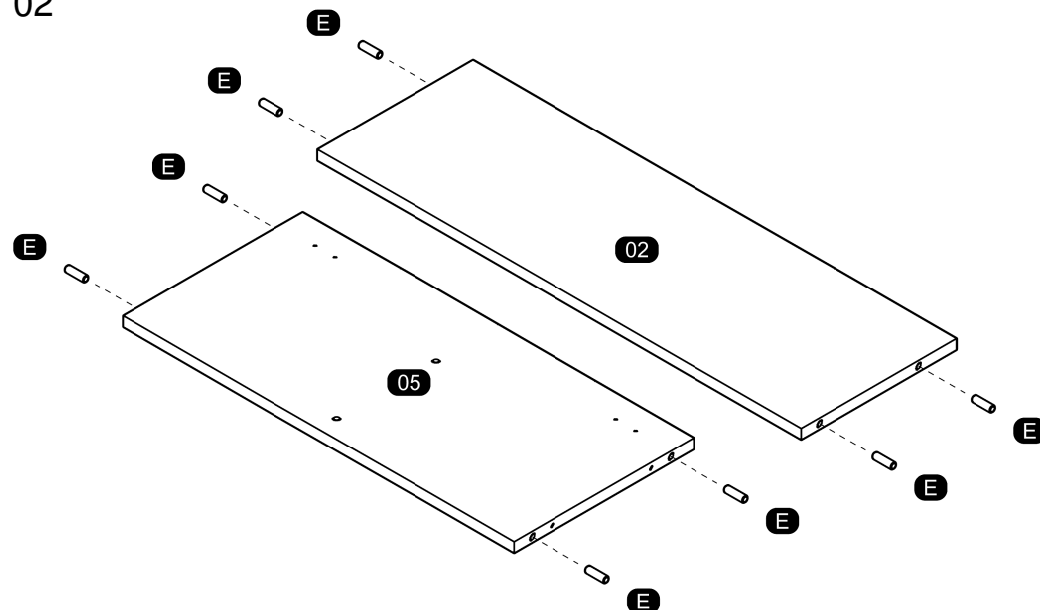


## PRE-ASSEMBLE PRÉ-MONTAGEM / PRE ARMADO

01

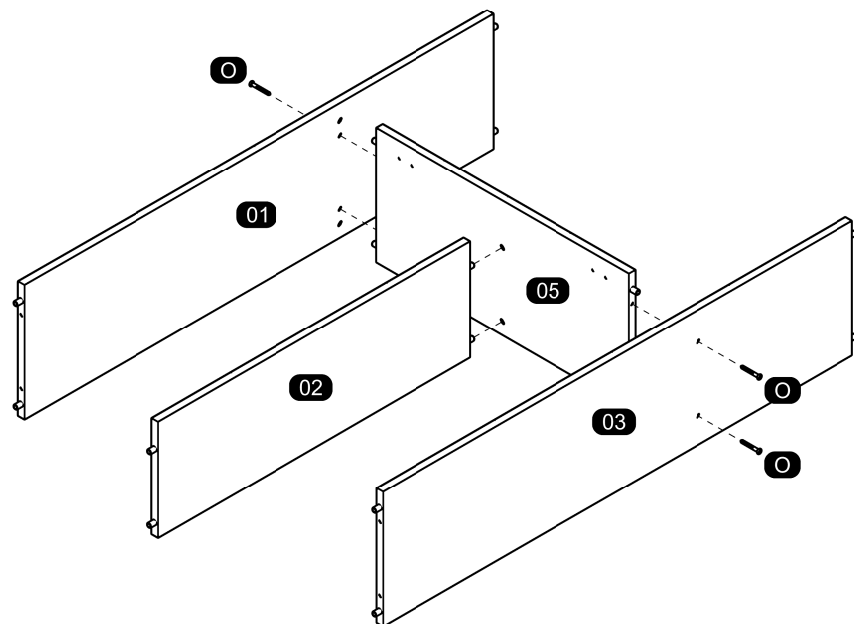


02

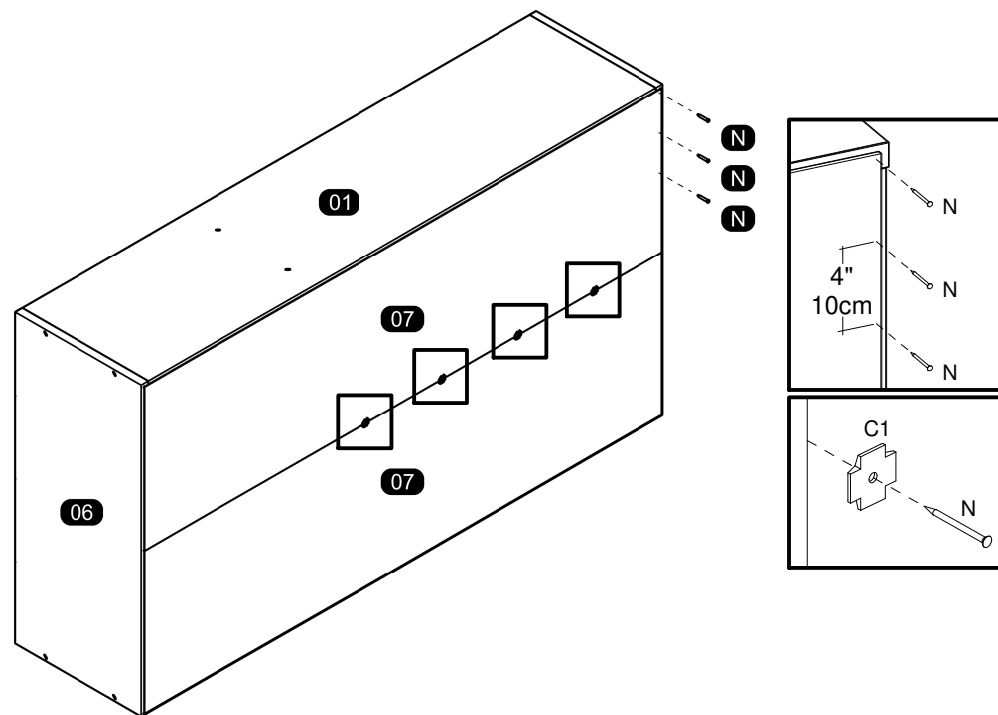


# ASSEMBLY MONTAGEM / ARMADO

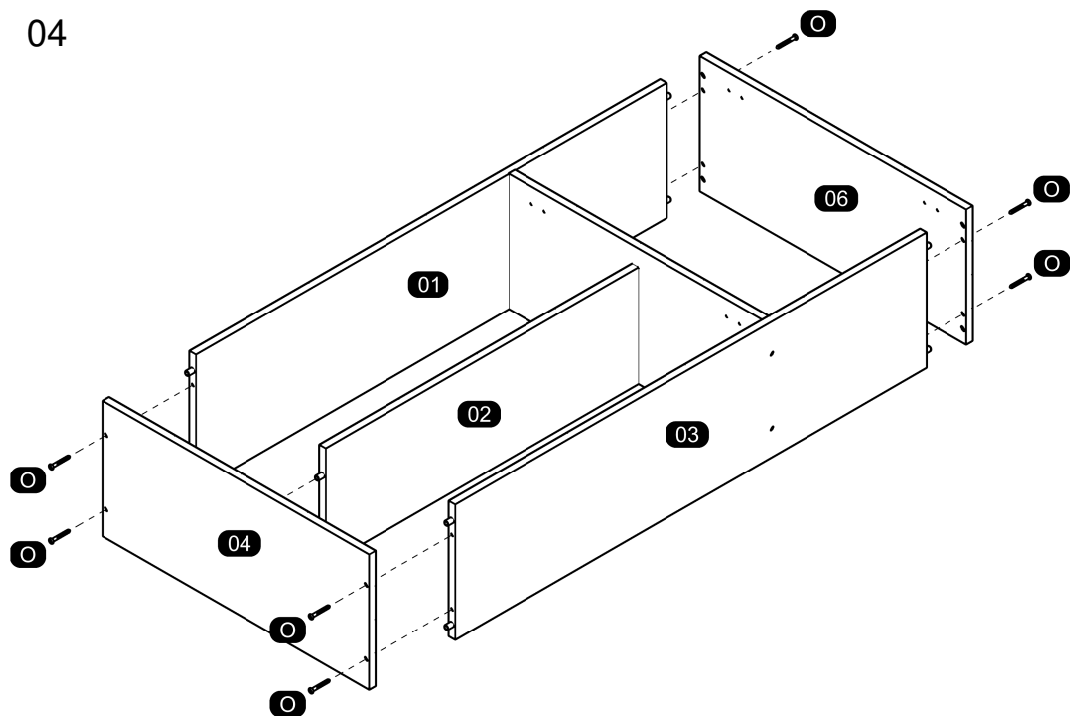
03



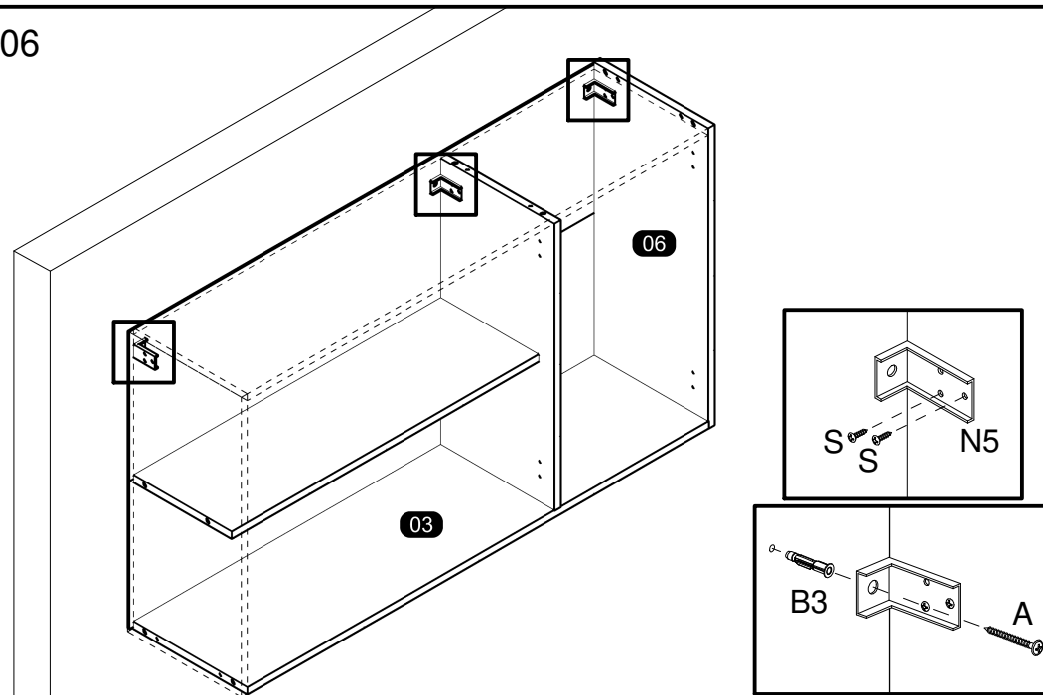
05



04

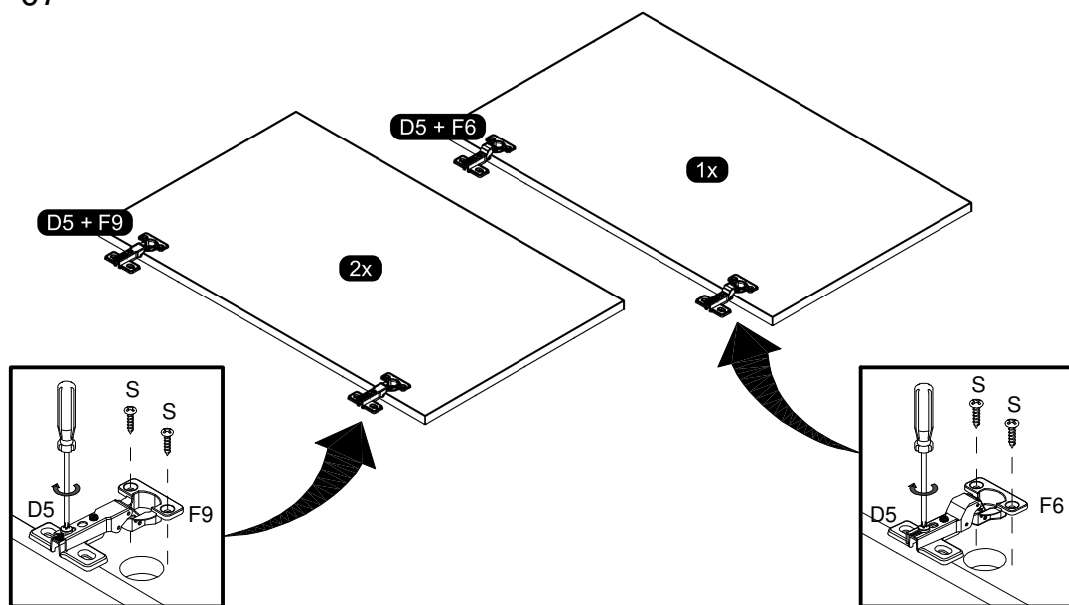


06

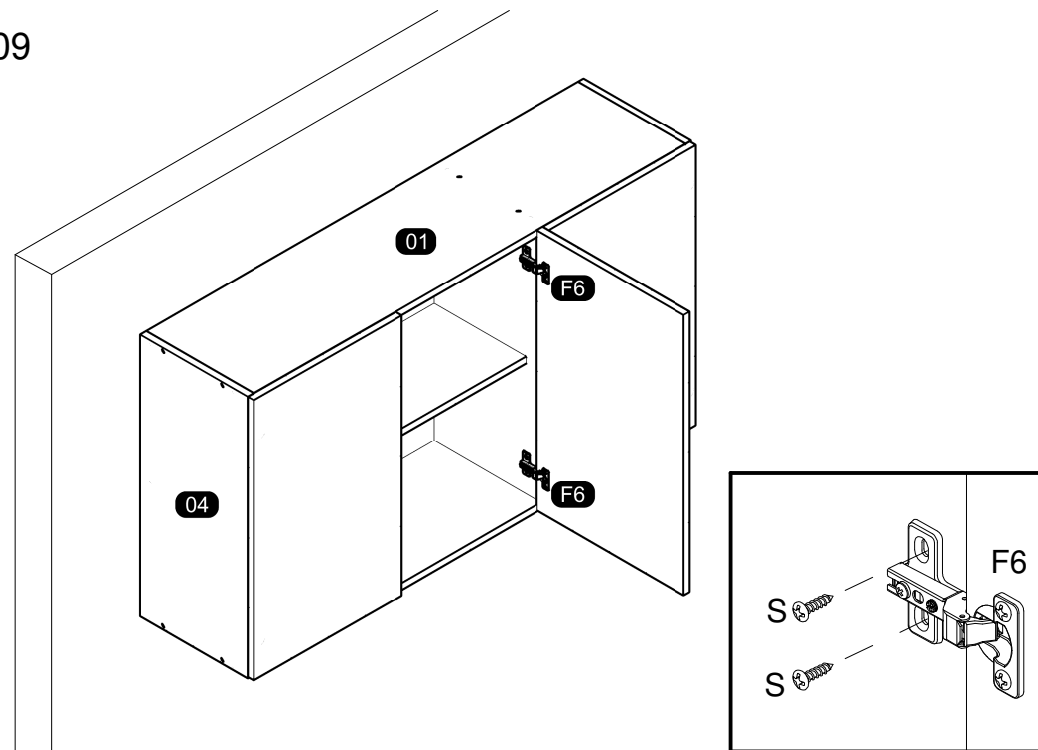


MOUNTING ON THE CHOSEN DOOR MODEL  
MONTAGEM NO MODELO DE PORTA ESCOLHIDO / MONTAJE EN EL MODELO DE PUERTA ELEGIDO

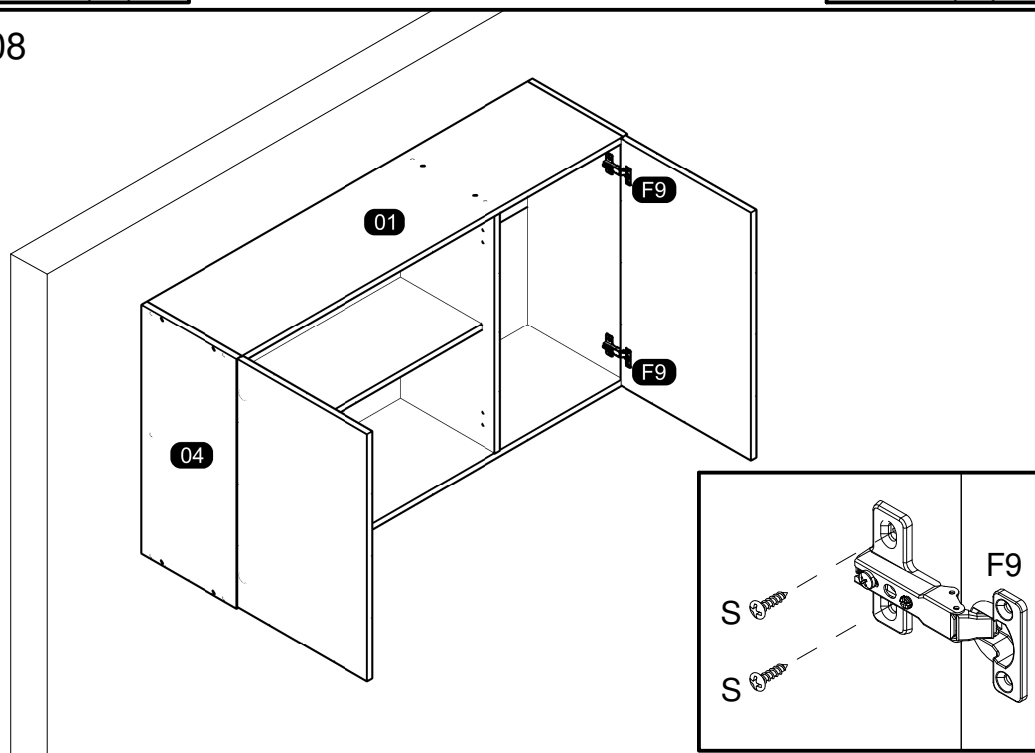
07



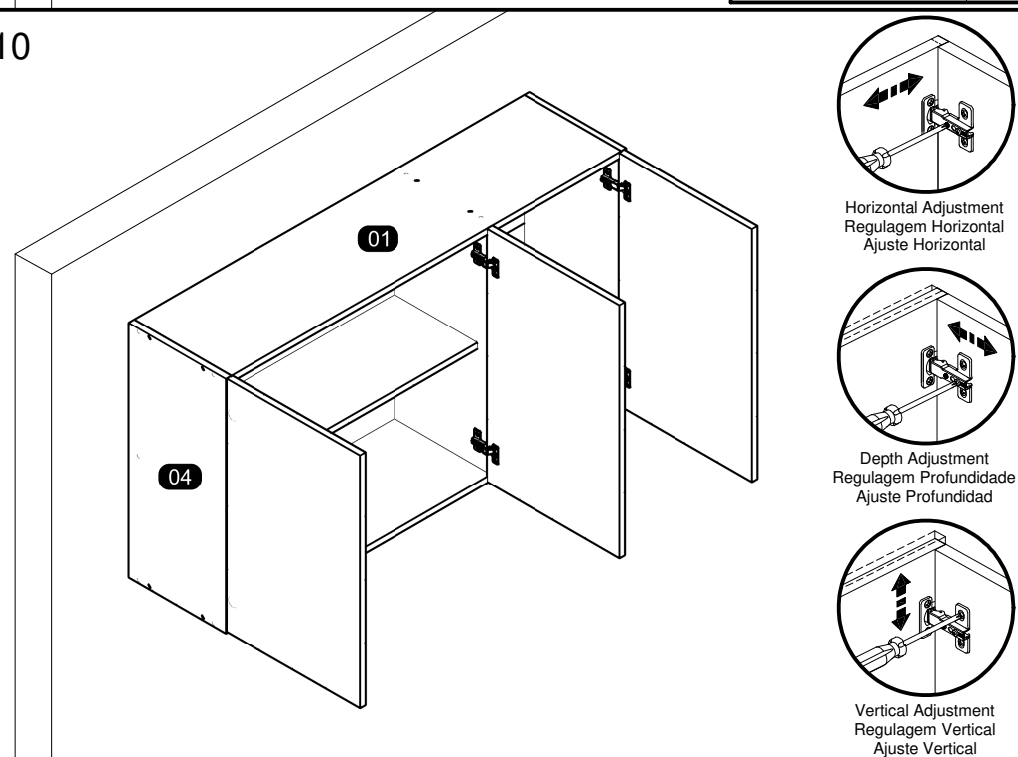
09



08



10



# ASSEMBLY INSTRUCTIONS

## MANUAL DE MONTAGEM / INSTRUCCIONES DE ARMADO

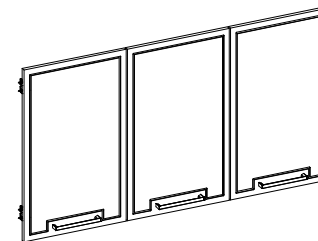
AMARA 3 DOORS  
PORTAS AMARA 3P  
PUERTAS AMARA 3P

Reference  
Referência  
Referencia

**240554**

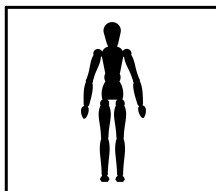
Revise  
Revisão  
Revisión

**00**

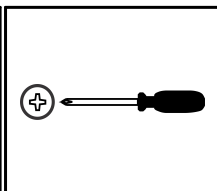


### YOU WILL NEED VOCÊ VAI PRECISAR DE / USTED NECESITARÁ

Tools not supplied  
Ferramentas não fornecidas / Herramientas no incluidas

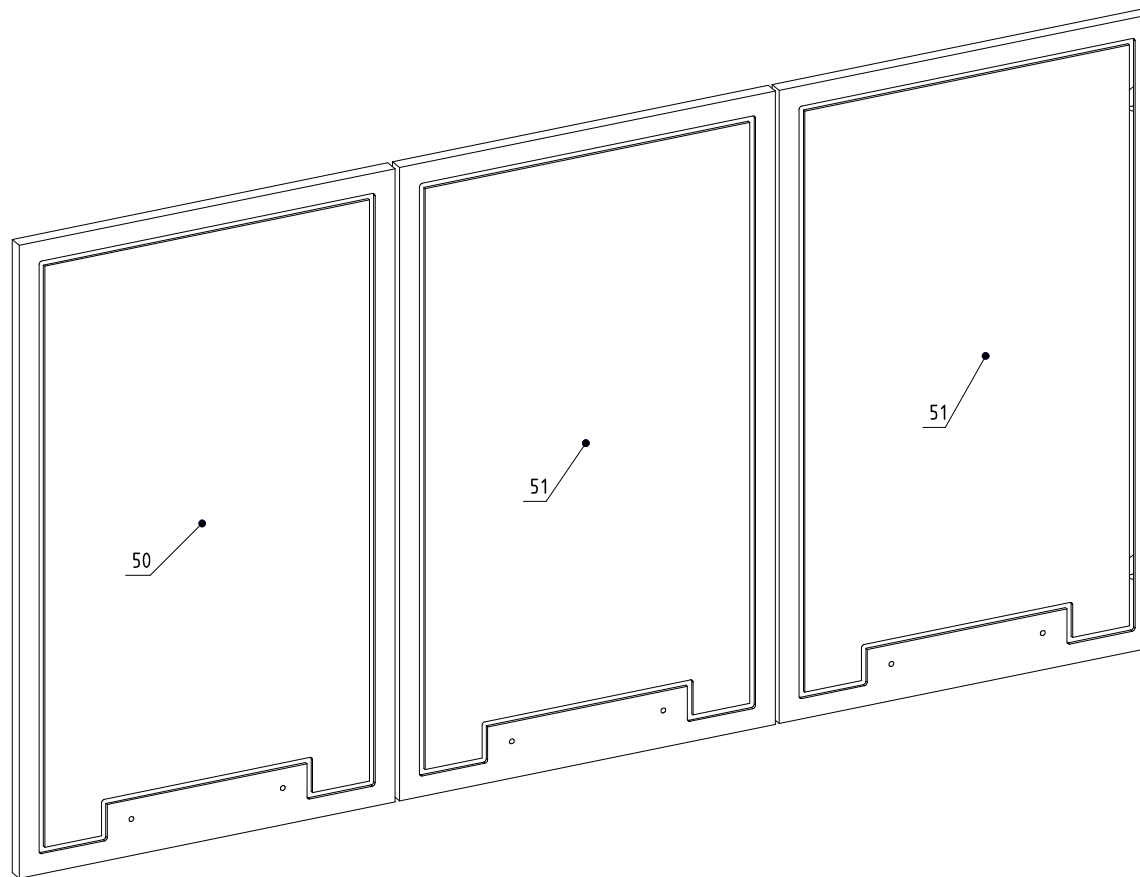


1 Person  
1 Pessoa  
1 Persona



Screwdriver Phillips  
Chave Phillips  
Destornillador cruz

### PARTS IDENTIFICATION IDENTIFICAÇÃO DAS PEÇAS / IDENTIFICACIÓN DE LAS PIEZAS



| Nº | Measures_Inches       | Medidas_cm        | Qty./Qtd. |
|----|-----------------------|-------------------|-----------|
| 50 | 25 7/8 x 15 5/8 x 5/8 | 65.6 x 39.7 x 1.5 | 1         |
| 51 | 25 7/8 x 15 5/8 x 5/8 | 65.6 x 39.7 x 1.5 | 2         |



MAXIMUM RECOMMENDED WEIGHT  
BEING THIS EVENLY DISTRIBUTED.

PESO MÁXIMO RECOMENDADO SENDO  
ESTE DISTRIBUIDO UNIFORMEMENTE.

PESO MÁXIMO RECOMENDADO SIENDO  
ESTE UNIFORMEMENTE DISTRIBUIDO.

—

LB

KG

## IDENTIFICATION OF ACCESSORIES IDENTIFICAÇÃO DOS ACESSÓRIOS/ IDENTIFICACIÓN DE ACCESORIOS

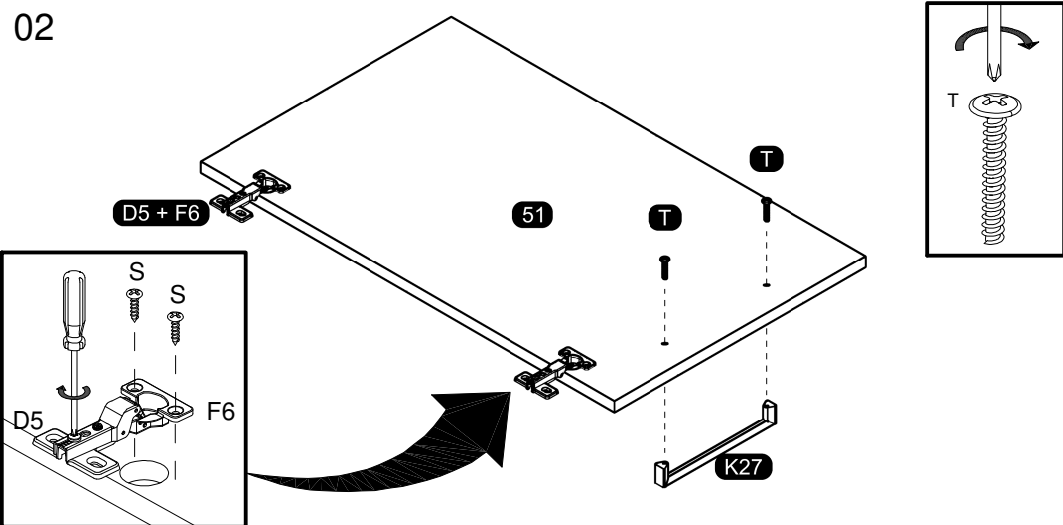
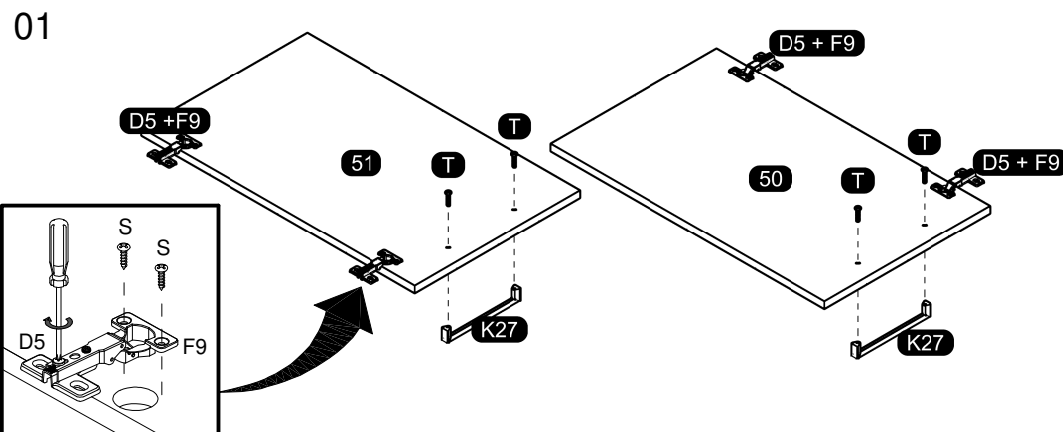


The separation of the accessories before you start the assembly will facilitate the same. In case of doubt on the size of the screws and bolts, use the ruler to bottom of page.  
A separação dos acessórios antes de iniciar a montagem facilitará a mesma. Em caso de dúvida no tamanho dos parafusos e cavilhas, utilize a régua ao final da página.  
La separación de los accesorios antes de comenzar el armado facilitará el mismo. En caso de duda sobre el tamaño de los tornillos y taquetes, utilice la regla al pie de página.

|     |  |                                                                         |           |   |
|-----|--|-------------------------------------------------------------------------|-----------|---|
| K27 |  | Handle<br>Puxador Aleno Fit / Tirador                                   | 160 mm    | 3 |
| T   |  | Flanged head screw<br>Parafuso flangeado / Tornillo de cabeza flangeada | 3,5x25 mm | 6 |

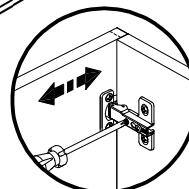
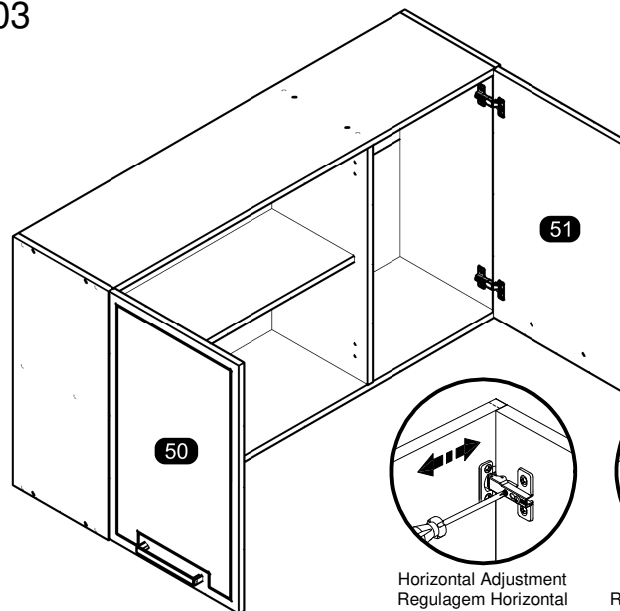


## PRE-ASSEMBLE PRÉ-MONTAGEM / PRE ARMADO

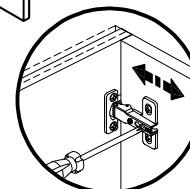


## ASSEMBLY MONTAGEM / ARMADO

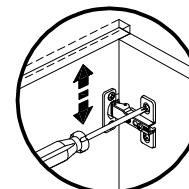
03



Horizontal Adjustment  
Regulagem Horizontal  
Ajuste Horizontal

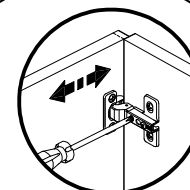
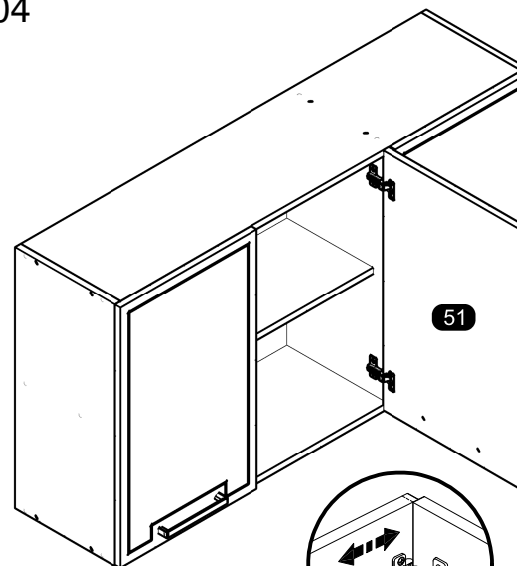


Depth Adjustment  
Regulagem Profundidade  
Ajuste Profundidade

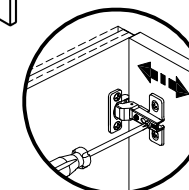


Vertical Adjustment  
Regulagem Vertical  
Ajuste Vertical

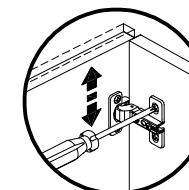
04



Horizontal Adjustment  
Regulagem Horizontal  
Ajuste Horizontal



Depth Adjustment  
Regulagem Profundidade  
Ajuste Profundidade



Vertical Adjustment  
Regulagem Vertical  
Ajuste Vertical

**ASSEMBLY INSTRUCTIONS**  
**MANUAL DE MONTAGEM / INSTRUCCIONES DE ARMADO**

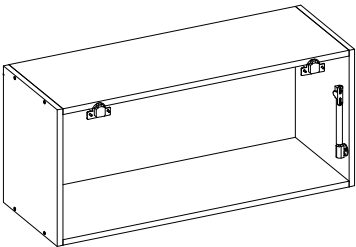
WALL CABINET 1 FLAP DOOR  
AEREO 1P BASCULANTE  
ARMARIO DE PARED 1 PUERTA HORIZONTAL

Reference  
Referência  
Referencia

**240513**

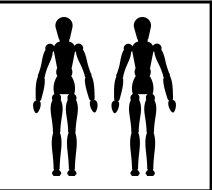
| Revise  
| Revisão  
| Revisión

**00**

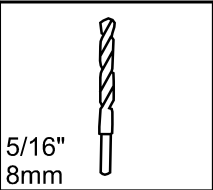


**YOU WILL NEED**  
**VOCÊ VAI PRECISAR DE / USTED NECESITARÁ**

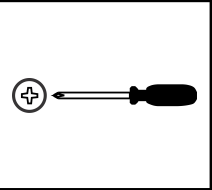
Tools not supplied  
Ferramentas não fornecidas / Herramientas no incluidas



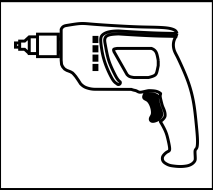
2 People  
2 Pessoas  
2 Personas



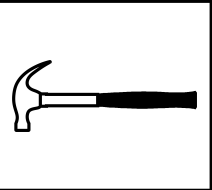
Drill bit  
Broca  
Taladro



Screwdriver Phillips  
Chave Phillips  
Destornillador cruz



Drill machine  
Furadeira  
Taladro

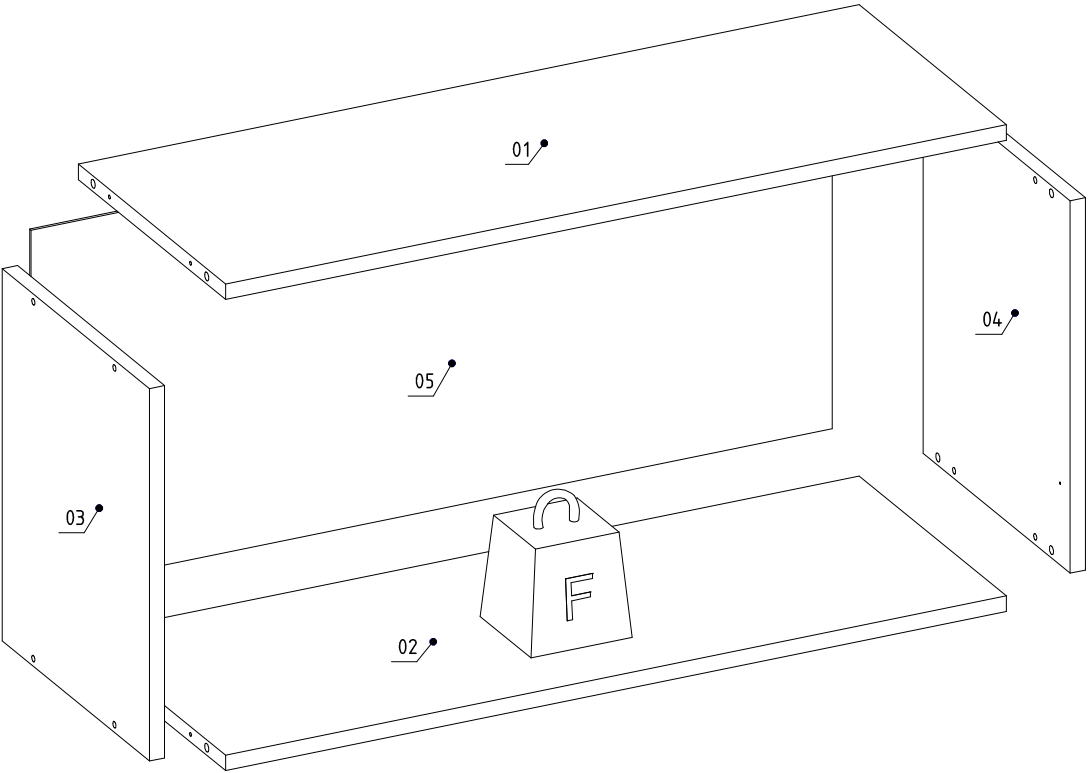


Hammer  
Martelo  
Martillo

 MAXIMUM RECOMMENDED WEIGHT  
BEING THIS EVENLY DISTRIBUTED.  
  
PESO MÁXIMO RECOMENDADO SENDO  
ESTE DISTRIBUÍDO UNIFORMEMENTE.  
  
PESO MÁXIMO RECOMENDADO SIENDO  
ESTE UNIFORMEMENTE DISTRIBUIDO.

|   |    |    |
|---|----|----|
| — | LB | KG |
| F | 22 | 10 |

**PARTS IDENTIFICATION**  
**IDENTIFICAÇÃO DAS PEÇAS / IDENTIFICACIÓN DE LAS PIEZAS**



| Nº | Measures_Inches       | Medidas_cm        | Qty./Qtd. |
|----|-----------------------|-------------------|-----------|
| 01 | 30 3/8 x 11 3/8 x 5/8 | 77.0 x 29.0 x 1.5 | 1         |
| 02 | 30 3/8 x 11 3/8 x 5/8 | 77.0 x 29.0 x 1.5 | 1         |
| 03 | 14 1/8 x 11 3/8 x 5/8 | 36.0 x 29.0 x 1.5 | 1         |
| 04 | 14 1/8 x 11 3/8 x 5/8 | 36.0 x 29.0 x 1.5 | 1         |
| 05 | 31 1/8 x 13 3/4 x 1/8 | 79.0 x 35.0 x 0.3 | 1         |

## IDENTIFICATION OF ACCESSORIES IDENTIFICAÇÃO DOS ACESSÓRIOS/ IDENTIFICACIÓN DE ACCESORIOS



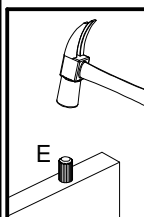
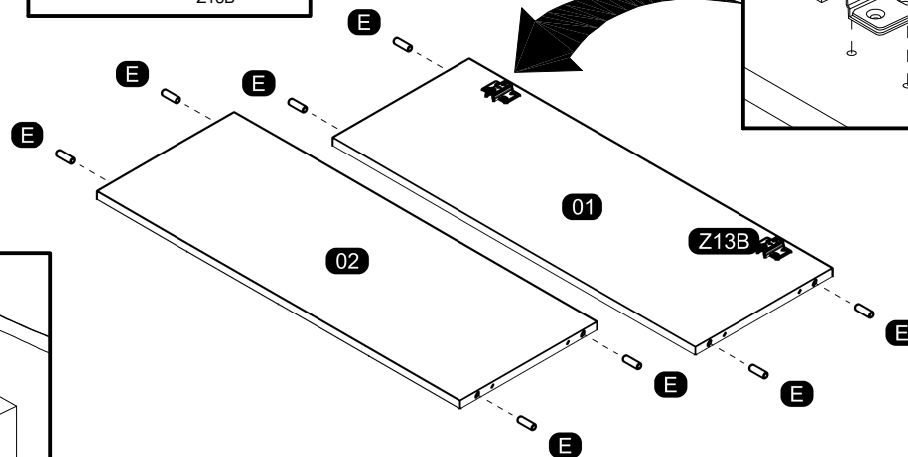
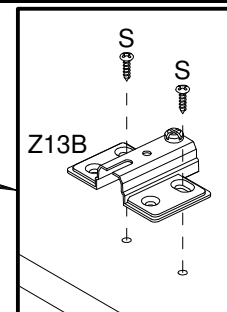
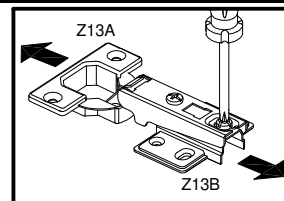
The separation of the accessories before you start the assembly will facilitate the same. In case of doubt on the size of the screws and bolts, use the ruler to bottom of page.  
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La separación de los accesorios antes de comenzar el armado facilitará el mismo. En caso de duda sobre el tamaño de los tornillos y taquetes, utilice la regla al pie de página.

|     |  |                                                                         |           |    |
|-----|--|-------------------------------------------------------------------------|-----------|----|
| A   |  | Flanged head screw<br>Parafuso flangeado / Tornillo de cabeza flangeada | 5,0x60 mm | 2  |
| B3  |  | Bushing<br>Bucha expansiva / Tapón                                      | 8x50 mm   | 2  |
| E   |  | Wooden dowel<br>Cavilha / Taquete                                       | 8x30 mm   | 8  |
| N   |  | Nail<br>Prego / Clavo                                                   | 10x10     | 12 |
| N5  |  | Support "L"<br>Soporte "L" / Soporte "L"                                | -         | 2  |
| O   |  | Flat head screw<br>Parafuso chato / Tornillo de cabeza plana            | 4,5x45 mm | 8  |
| S   |  | Pan head screw<br>Parafuso panela / Tornillo de pan                     | 3,5x14 mm | 16 |
| S7A |  | Gas piston<br>Pistão a gás / Pistón de gas                              | -         | 1  |
| S7B |  | Side support piston<br>Suporte pistão lateral / Soporte pistón lateral  | -         | 1  |
| S7C |  | Door support piston<br>Suporte pistão porta / Soporte pistón puerta     | -         | 1  |
| S7D |  | Pan head screw<br>Parafuso panela / Tornillo de pan                     | 3,5x12 mm | 5  |
| Z13 |  | Metal hinge straight<br>Dobradiça reta / Bisagra recta                  | 35 mm     | 2  |

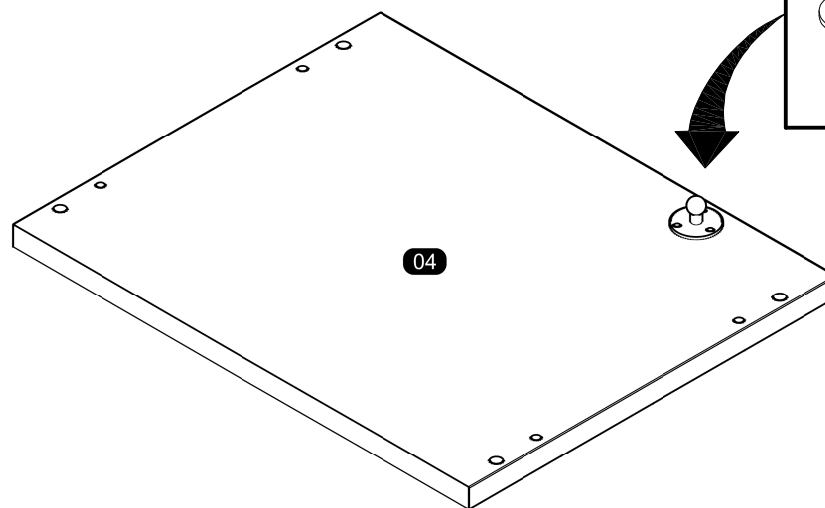
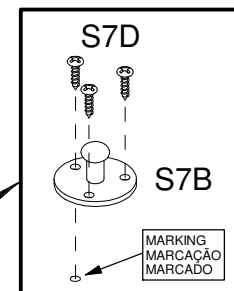


## PRE-ASSEMBLE PRÉ-MONTAGEM / PRE ARMADO

01

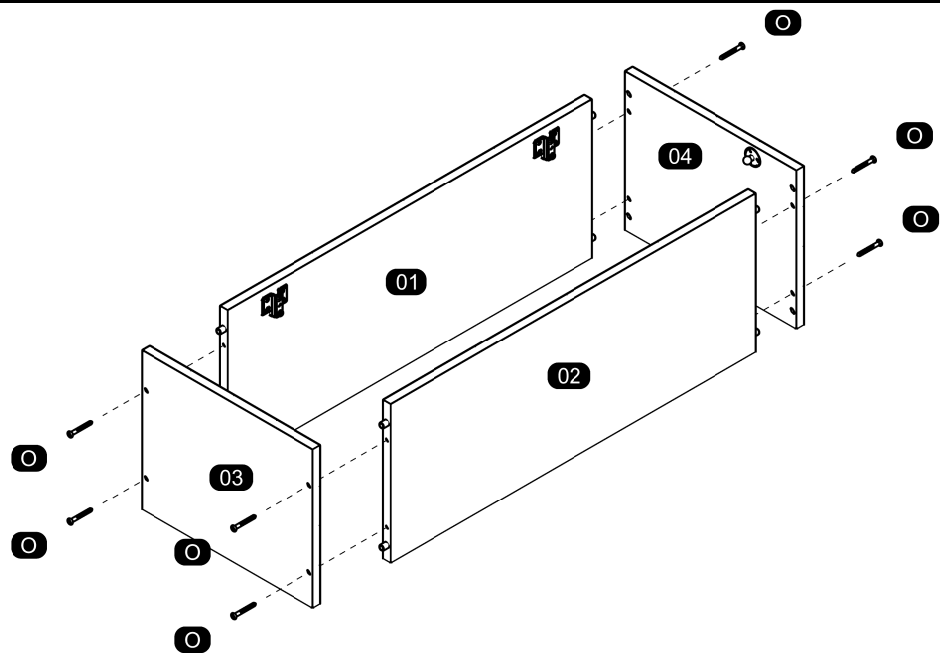


02

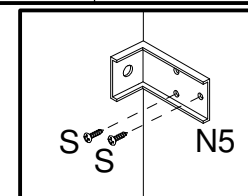
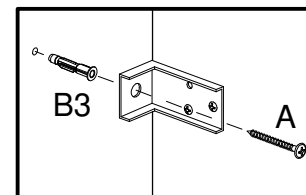
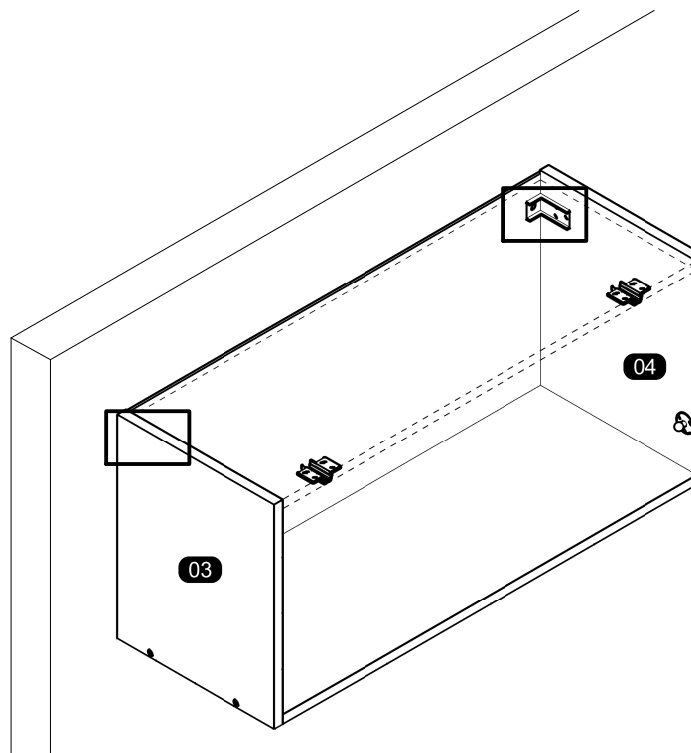


# ASSEMBLY MONTAGEM / ARMADO

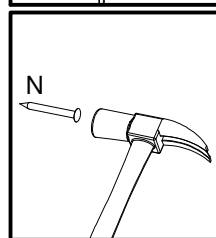
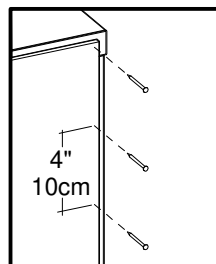
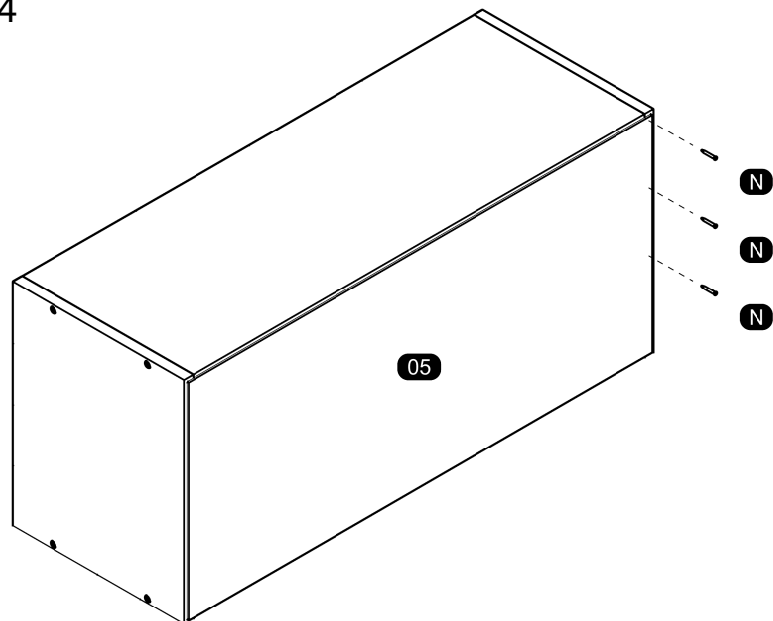
03



05

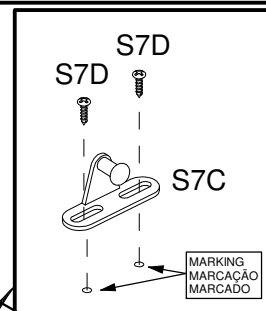
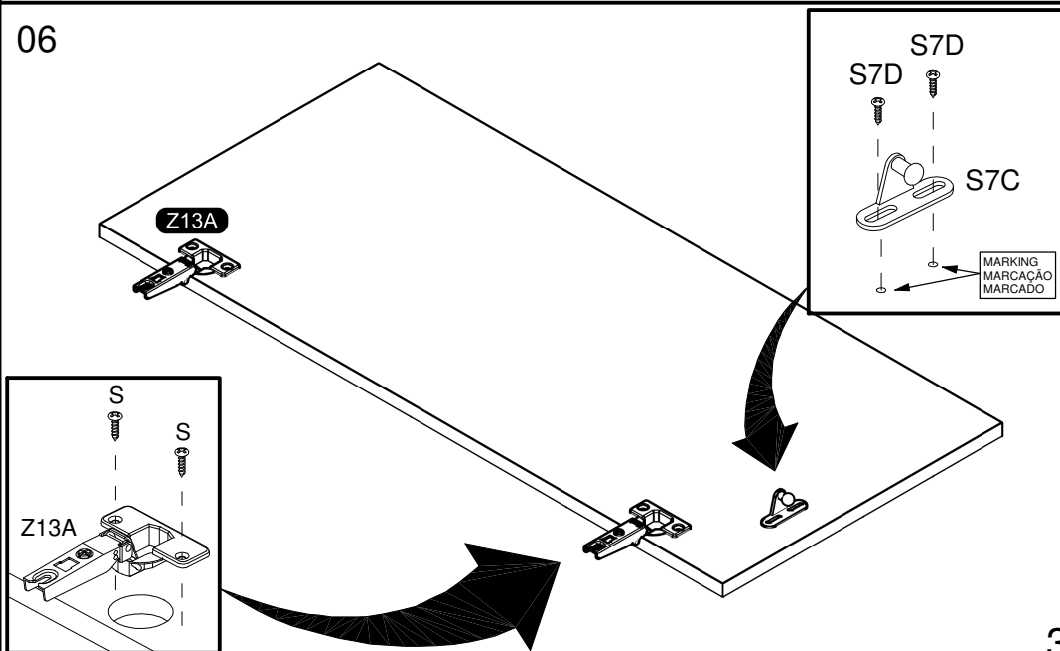


04

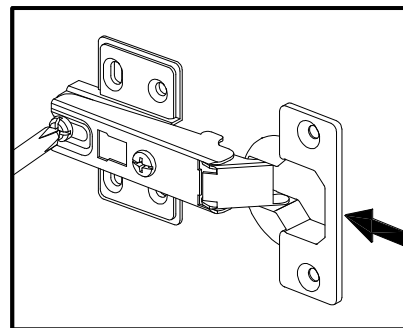
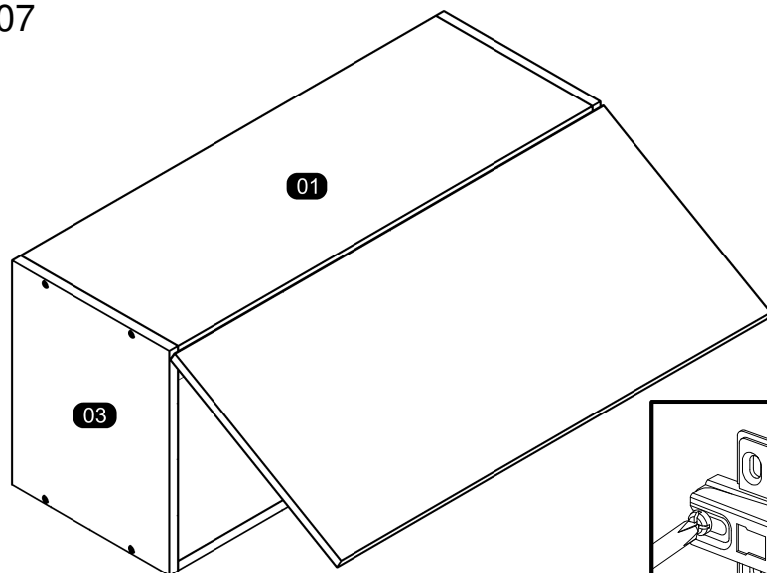


## MOUNTING ON THE CHOSEN DOOR MODEL MONTAGEM NO MODELO DE PORTA ESCOLHIDO / MONTAJE EN EL MODELO DE PUERTA ELEGIDO

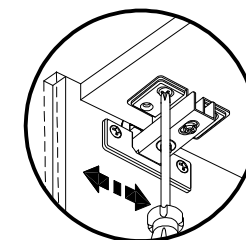
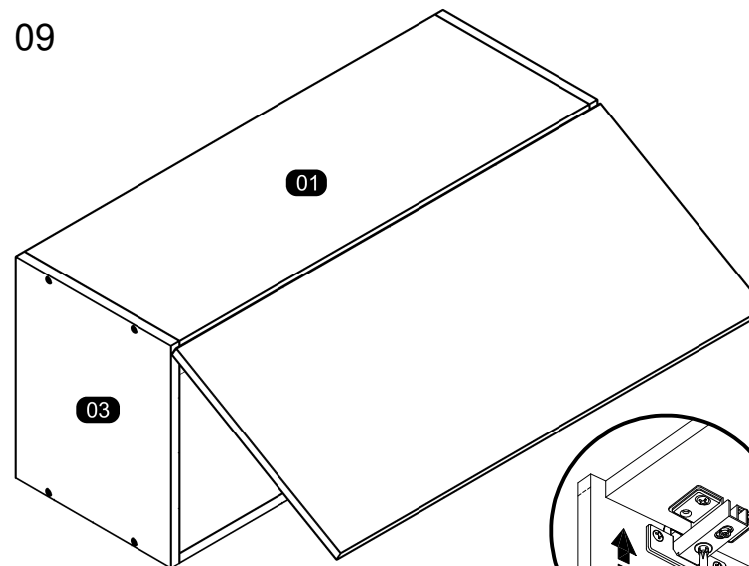
06



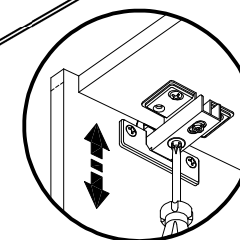
07



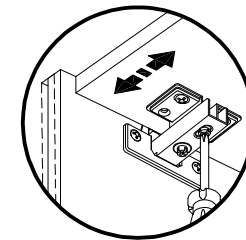
09



Horizontal Adjustment  
Regulagem Horizontal  
Ajuste Horizontal

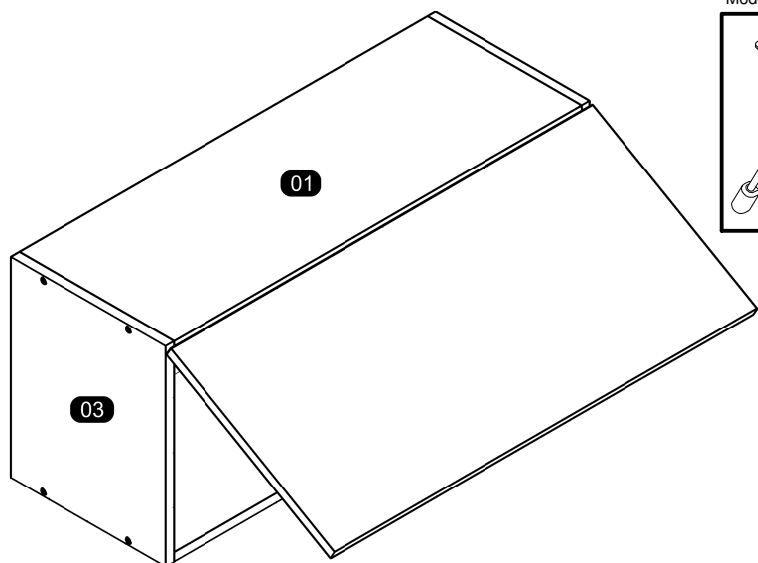


Vertical Adjustment  
Regulagem Vertical  
Ajuste Vertical



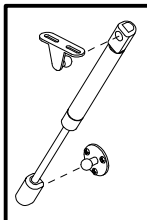
Depth Adjustment  
Regulagem Profundidade  
Ajuste Profundidad

08

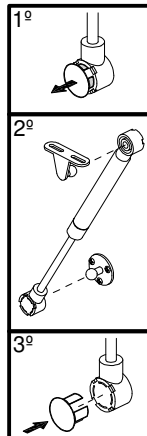


Follow the instruction corresponding to the template you received.  
Siga a instrução correspondente ao modelo que recebeu.  
Siga las instrucciones correspondientes al modelo que recibió.

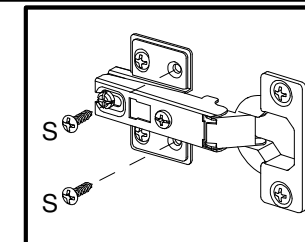
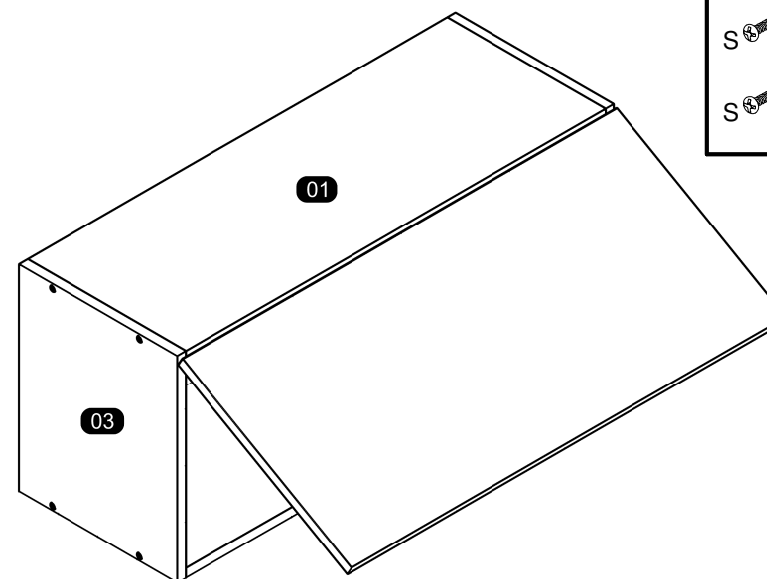
Model 1 / Modelo 1



Model 2 / Modelo 2



10



**ASSEMBLY INSTRUCTIONS**  
**MANUAL DE MONTAGEM / INSTRUCCIONES DE ARMADO**

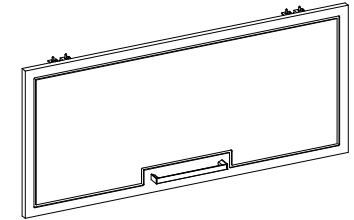
AMARA DOOR WALL CABINET 1 FLAP  
PORTA AMARA AEREO 1PB  
PUERTA AMARA ARMARIO 1PB

Reference  
Referência  
Referencia

**240551**

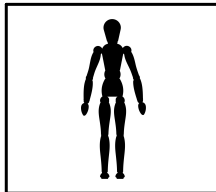
Revise  
Revisão  
Revisión

**00**

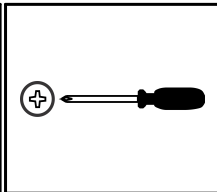


**YOU WILL NEED**  
**VOCÊ VAI PRECISAR DE / USTED NECESITARÁ**

Tools not supplied  
Ferramentas não fornecidas / Herramientas no incluidas

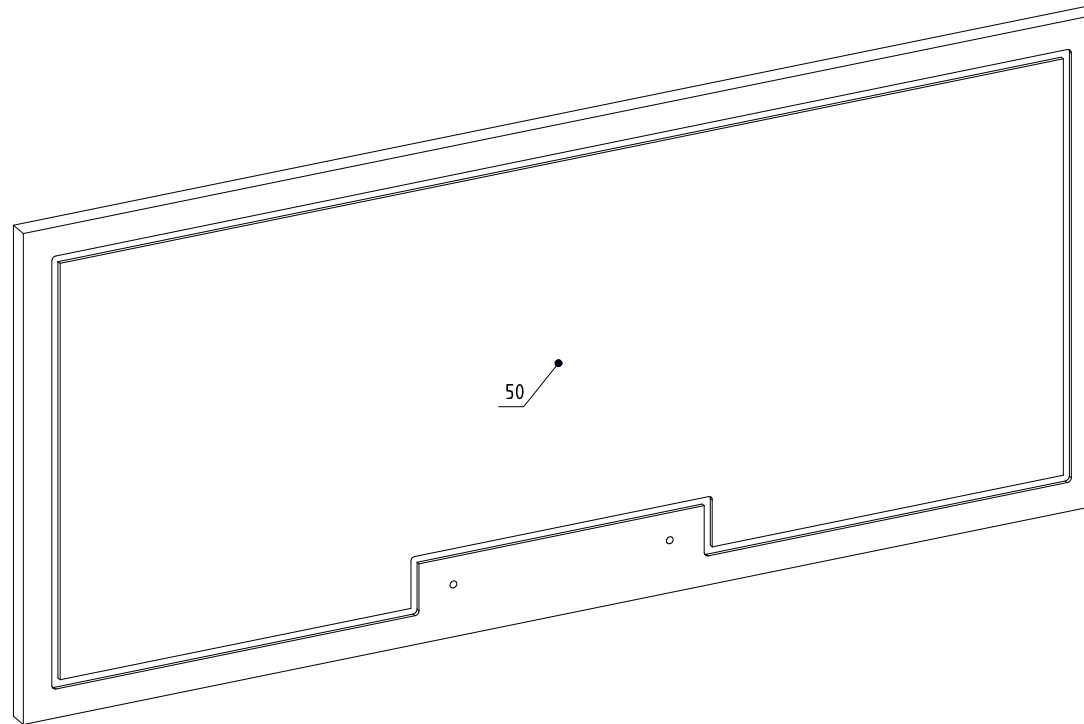


1 Person  
1 Pessoa  
1 Persona



Screwdriver Phillips  
Chave Phillips  
Destornillador cruz

**PARTS IDENTIFICATION**  
**IDENTIFICAÇÃO DAS PEÇAS / IDENTIFICACIÓN DE LAS PIEZAS**



| Nº | Measures_Inches   | Medidas_cm        | Qty./Qtd. |
|----|-------------------|-------------------|-----------|
| 50 | 31 3/8 x 14 x 5/8 | 79.6 x 35.6 x 1.5 | 1         |



MAXIMUM RECOMMENDED WEIGHT  
BEING THIS EVENLY DISTRIBUTED.

PESO MÁXIMO RECOMENDADO SENDO  
ESTE DISTRIBUÍDO UNIFORMEMENTE.

PESO MÁXIMO RECOMENDADO SIENDO  
ESTE UNIFORMEMENTE DISTRIBUIDO.

—

LB

KG

## IDENTIFICATION OF ACCESSORIES IDENTIFICAÇÃO DOS ACESSÓRIOS/ IDENTIFICACIÓN DE ACCESORIOS



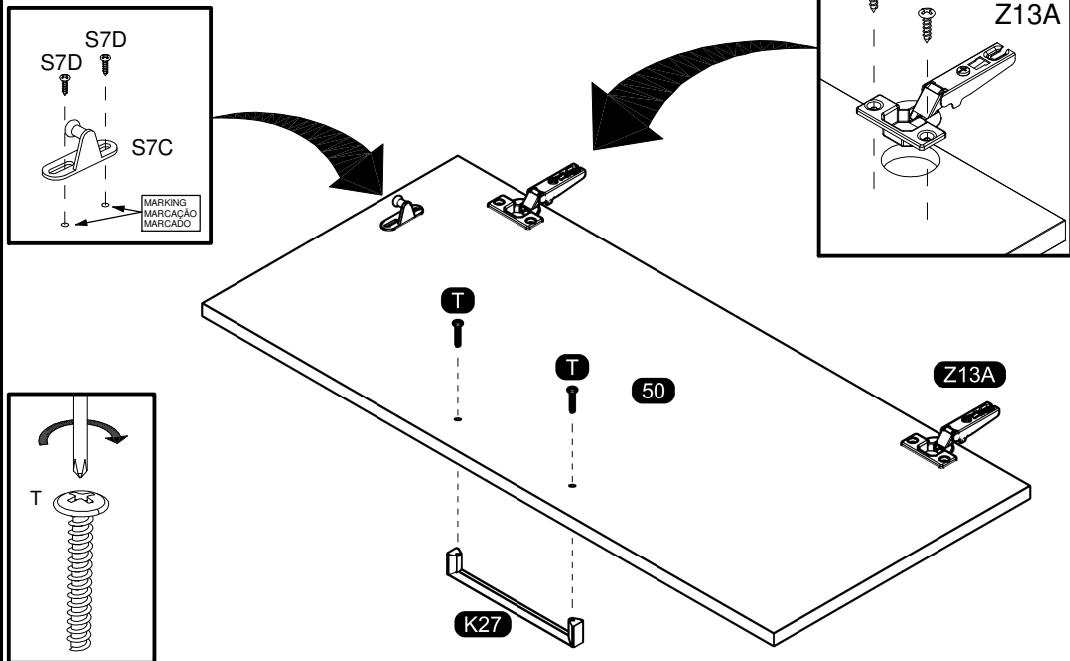
The separation of the accessories before you start the assembly will facilitate the same. In case of doubt on the size of the screws and bolts, use the ruler to bottom of page.  
A separação dos acessórios antes de iniciar a montagem facilitará a mesma. Em caso de dúvida no tamanho dos parafusos e cavilhas, utilize a régua ao final da página.  
La separación de los accesorios antes de comenzar el armado facilitará el mismo. En caso de duda sobre el tamaño de los tornillos y taquetes, utilice la regla al pie de página.

|     |  |                                                                         |           |   |
|-----|--|-------------------------------------------------------------------------|-----------|---|
| K27 |  | Handle<br>Puxador Aleno Fit / Tirador                                   | 160 mm    | 1 |
| T   |  | Flanged head screw<br>Parafuso flangeado / Tornillo de cabeza flangeada | 3,5x25 mm | 2 |



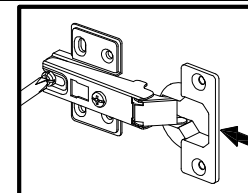
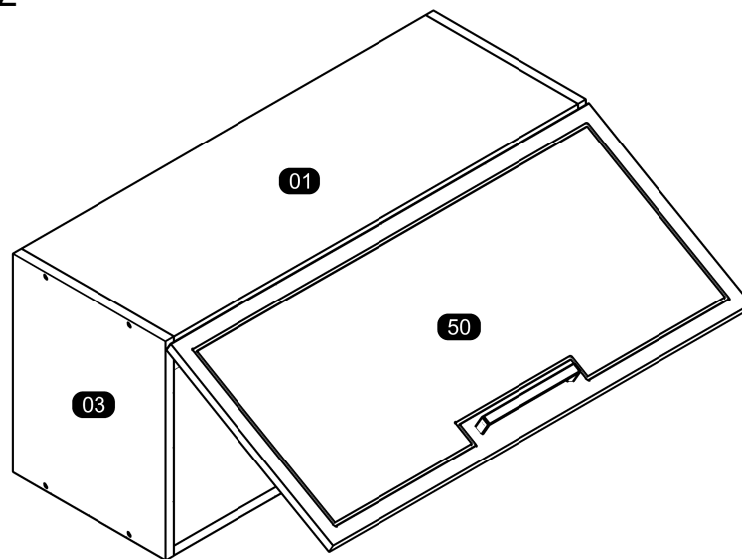
## PRE-ASSEMBLE PRÉ-MONTAGEM / PRE ARMADO

01



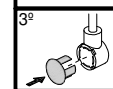
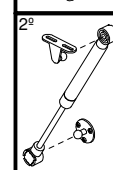
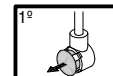
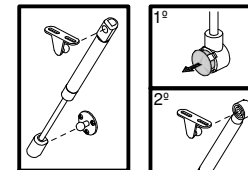
## ASSEMBLY MONTAGEM / ARMADO

02

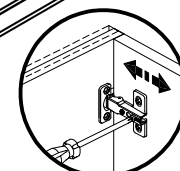
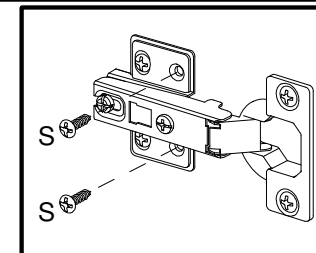
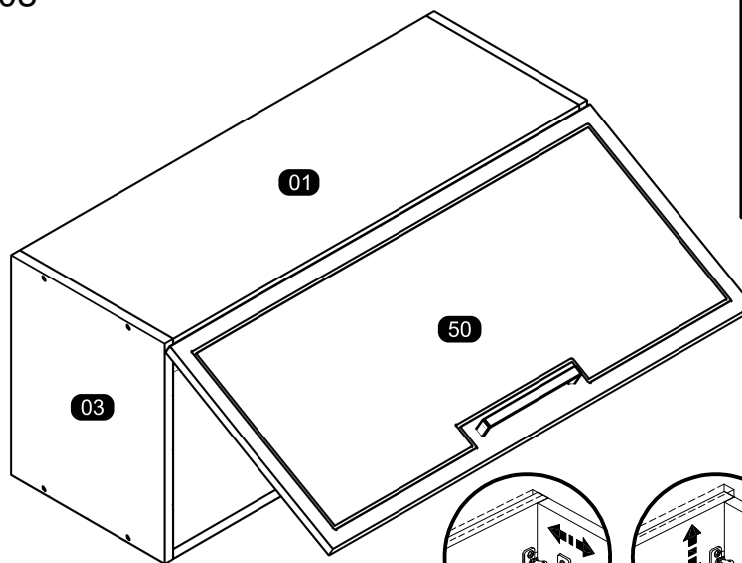


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Siga las instrucciones correspondientes al modelo que recibió.

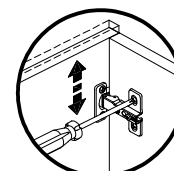
Model 1 / Modelo 1 Model 2 / Modelo 2



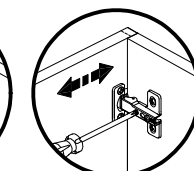
03



Depth Adjustment  
Regulagem Profundidade  
Ajuste Profundidad



Vertical Adjustment  
Regulagem Vertical  
Ajuste Vertical



Horizontal Adjustment  
Regulagem Horizontal  
Ajuste Horizontal

# ASSEMBLY INSTRUCTIONS

## MANUAL DE MONTAGEM / INSTRUCCIONES DE ARMADO

TOWER 2 FLAP DOORS 1 DRAWER 19 5/16

TORRE 2P BASCULANTE 1G 490MM

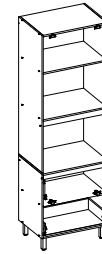
TORRE 2 PUERTAS HORIZONTALES 1 CAJÓN 490MM

Reference  
Referência  
Referencia

**240523**

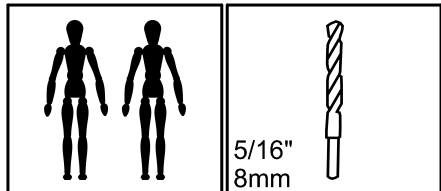
Revise  
Revisão  
Revisión

**00**



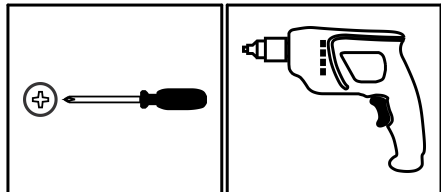
### YOU WILL NEED VOCÊ VAI PRECISAR DE / USTED NECESITARÁ

Tools not supplied  
Ferramentas não fornecidas / Herramientas no incluidas



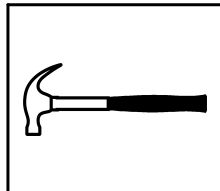
2 People  
2 Pessoas  
2 Personas

Drill bit  
Broca  
Taladro



Screwdriver Phillips  
Chave Phillips  
Destornillador cruz

Drill machine  
Furadeira  
Taladro



Hammer  
Martelo  
Martillo

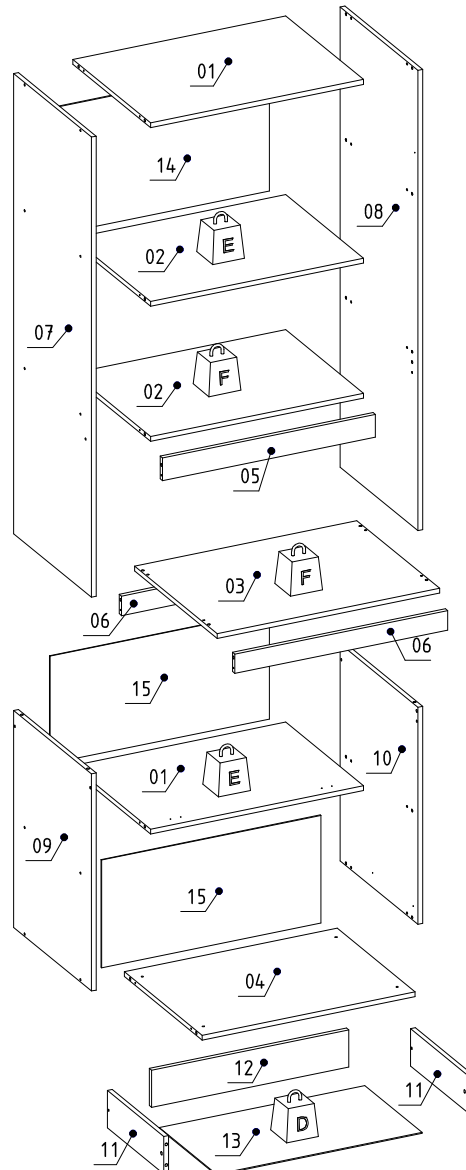
**MAXIMUM RECOMMENDED WEIGHT  
BEING THIS EVENLY DISTRIBUTED.**

**PESO MÁXIMO RECOMENDADO SENDO  
ESTE DISTRIBUÍDO UNIFORMEMENTE.**

**PESO MÁXIMO RECOMENDADO SIENDO  
ESTE UNIFORMEMENTE DISTRIBUIDO.**

|   | LB | KG |
|---|----|----|
| — |    |    |
| D | 11 | 5  |
| E | 17 | 8  |
| F | 22 | 10 |

### PARTS IDENTIFICATION IDENTIFICAÇÃO DAS PEÇAS / IDENTIFICACIÓN DE LAS PIEZAS



| Nº | Measures_Inches       | Medidas_cm         | Qty./Qtd. |
|----|-----------------------|--------------------|-----------|
| 01 | 26 3/8 x 19 1/4 x 5/8 | 67.0 x 49.0 x 1.5  | 2         |
| 02 | 26 3/8 x 19 1/4 x 5/8 | 67.0 x 49.0 x 1.5  | 2         |
| 03 | 27 1/2 x 20 1/2 x 5/8 | 70.0 x 52.0 x 1.5  | 1         |
| 04 | 26 3/8 x 19 1/4 x 5/8 | 67.0 x 49.0 x 1.5  | 1         |
| 05 | 26 3/8 x 2 3/4 x 5/8  | 67.0 x 7.0 x 1.5   | 1         |
| 06 | 26 3/8 x 2 3/8 x 5/8  | 67.0 x 6.0 x 1.5   | 2         |
| 07 | 55 7/8 x 19 1/4 x 5/8 | 142.0 x 49.0 x 1.5 | 1         |
| 08 | 55 7/8 x 19 1/4 x 5/8 | 142.0 x 49.0 x 1.5 | 1         |
| 09 | 26 3/8 x 19 1/4 x 5/8 | 67.0 x 49.0 x 1.5  | 1         |
| 10 | 26 3/8 x 19 1/4 x 5/8 | 67.0 x 49.0 x 1.5  | 1         |
| 11 | 14 x 4 1/2 x 5/8      | 35.5 x 11.5 x 1.5  | 2         |
| 12 | 24 1/2 x 4 1/2 x 5/8  | 62.1 x 11.5 x 1.5  | 1         |
| 13 | 25 1/2 x 14 1/8 x 1/8 | 64.7 x 36.0 x 0.3  | 1         |
| 14 | 27 1/8 x 15 1/2 x 1/8 | 69.0 x 39.3 x 0.3  | 1         |
| 15 | 27 1/8 x 13 1/8 x 1/8 | 69.0 x 33.2 x 0.3  | 2         |

## IDENTIFICATION OF ACCESSORIES IDENTIFICAÇÃO DOS ACESSÓRIOS/ IDENTIFICACIÓN DE ACCESORIOS



The separation of the accessories before you start the assembly will facilitate the same. In case of doubt on the size of the screws and bolts, use the ruler at the bottom of the page.  
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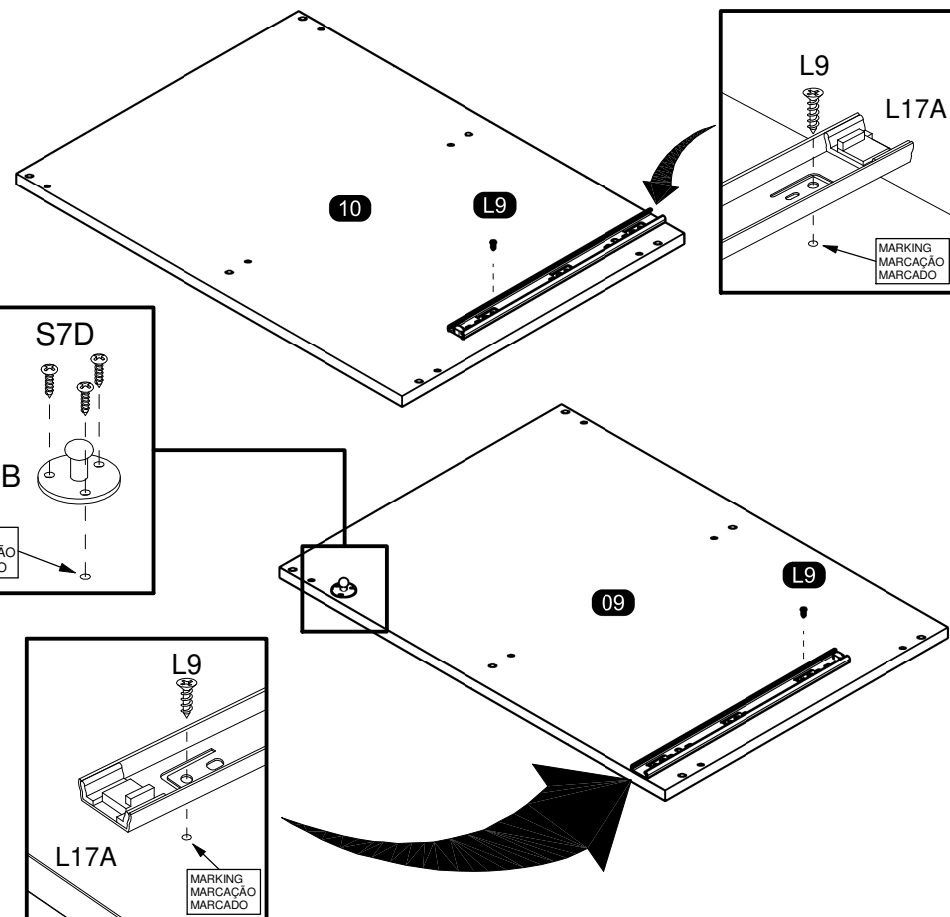
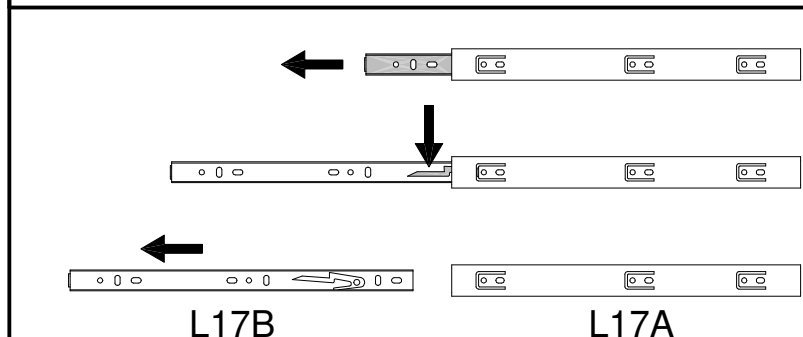
|     |  |                                                                         |           |    |
|-----|--|-------------------------------------------------------------------------|-----------|----|
| A   |  | Flanged head screw<br>Parafuso flangeado / Tornillo de cabeza flangeada | 5,0x60 mm | 2  |
| A3  |  | Trapeze<br>Trapézio / Trapecio                                          | -         | 2  |
| A4  |  | Metalic bracket<br>Cantoneira de metal / Soporte de metal               | 22x22 mm  | 7  |
| A23 |  | Foot<br>Pé Quadrado FP / Pie                                            | 140 mm    | 4  |
| B3  |  | Bushing<br>Bucha expansiva / Tapón                                      | 8x50 mm   | 2  |
| C   |  | Flanged head screw<br>Parafuso flangeado / Tornillo de cabeza flangeada | 4,5x45 mm | 4  |
| C1  |  | Metal claw<br>Garra de metal / Garra metal                              | -         | 3  |
| D   |  | Flat head screw<br>Parafuso chato / Tornillo de cabeza plana            | 4,0x40 mm | 2  |
| E   |  | Wooden dowel<br>Cavilha / Taquete                                       | 8x30 mm   | 30 |
| F   |  | Wooden dowel<br>Cavilha / Taquete                                       | 8x50 mm   | 4  |
| L9  |  | Flat head screw<br>Parafuso chato / Tornillo de cabeça plana            | 3,5x12 mm | 10 |
| L17 |  | Telescopic slide<br>Corrediça telescópica / Corredera telescópica       | 350 mm    | 2  |
| N   |  | Nail<br>Prego / Clavo                                                   | 10x10     | 69 |
| N5  |  | Support "L"<br>Suporte "L" / Soporte "L"                                | -         | 2  |
| O   |  | Flat head screw<br>Parafuso chato / Tornillo de cabeça plana            | 4,5x45 mm | 30 |
| P   |  | Pan head screw<br>Parafuso panela / Tornillo de pan                     | 4,5x25 mm | 2  |
| S   |  | Pan head screw<br>Parafuso panela / Tornillo de pan                     | 3,5x14 mm | 42 |
| S7A |  | Gas piston<br>Pistão a gás / Pistón de gas                              | -         | 2  |
| S7B |  | Side support piston<br>Suporte pistão lateral / Soporte pistón lateral  | -         | 2  |
| S7C |  | Door support piston<br>Suporte pistão porta / Soporte pistón puerta     | -         | 2  |
| S7D |  | Pan head screw<br>Parafuso panela / Tornillo de pan                     | 3,5x12 mm | 10 |
| Z13 |  | Metal hinge straight<br>Dobradiça reta / Bisagra recta                  | 35 mm     | 4  |



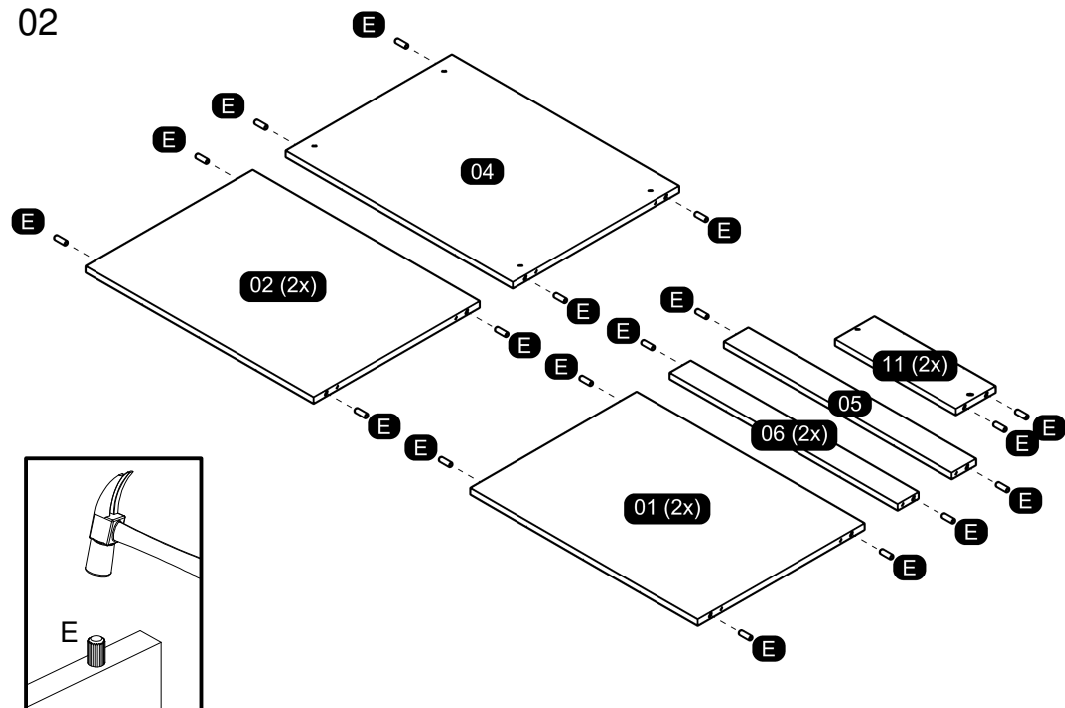
## PRE-ASSEMBLE PRÉ-MONTAGEM / PRE ARMADO

01

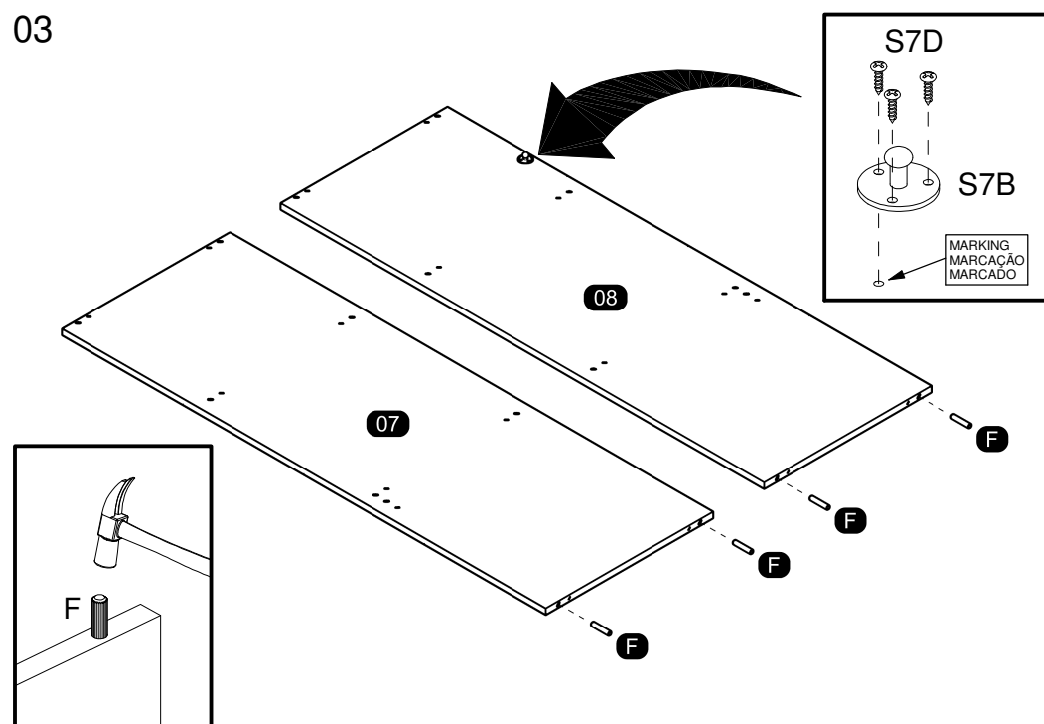
SEPARATE THE TWO PARTS OF THE METAL SLIDE TO THE ASSEMBLY FOLLOWING THE INSTRUCTIONS BELOW.  
SEPARAR AS DUAS PARTES DA CORREDIÇA METÁLICA PARA A MONTAGEM SEGUINDO AS INSTRUÇÕES ABAIXO.  
SEPARAR LAS DOS PARTES DE LA CORREDERA DE METAL PARA EL ARMADO Y SEGUIR LAS INSTRUCCIONES ABAJO.



02

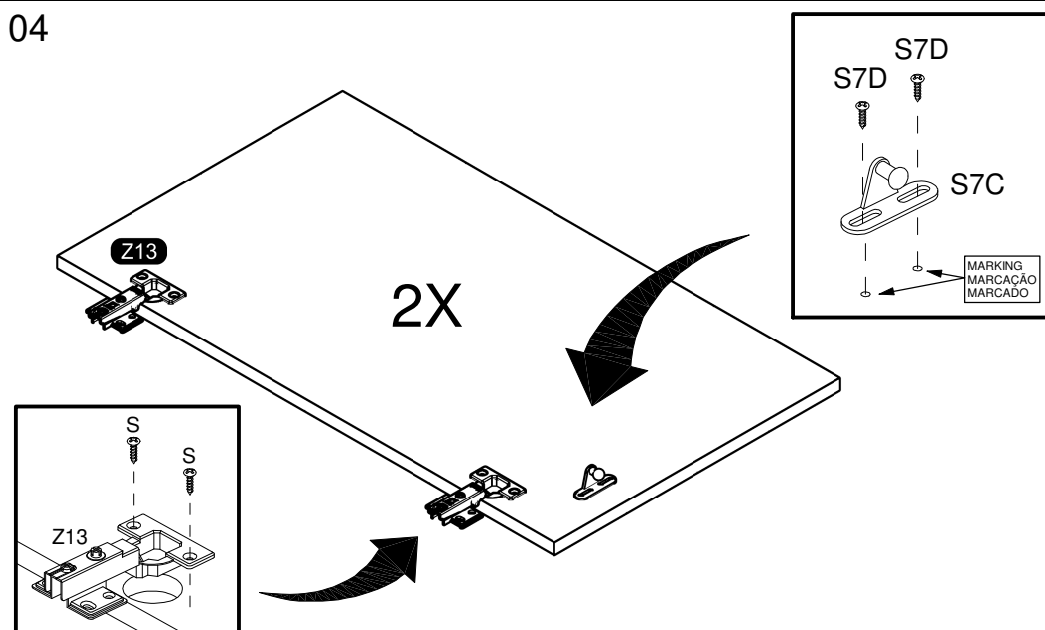


03



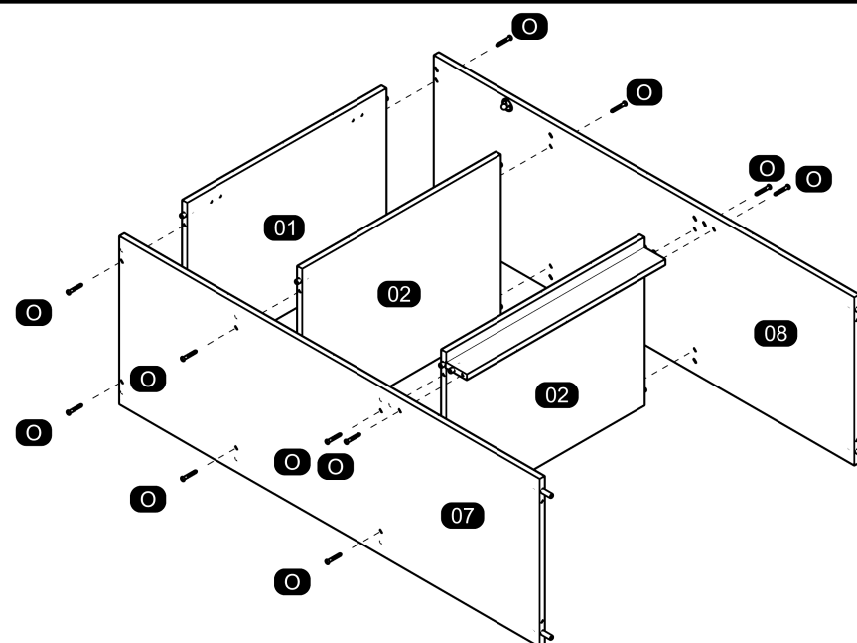
MOUNTING ON THE CHOSEN DOOR MODEL  
MONTAGEM NO MODELO DE PORTA ESCOLHIDO / MONTAJE EN EL MODELO DE PUERTA ELEGIDO

04

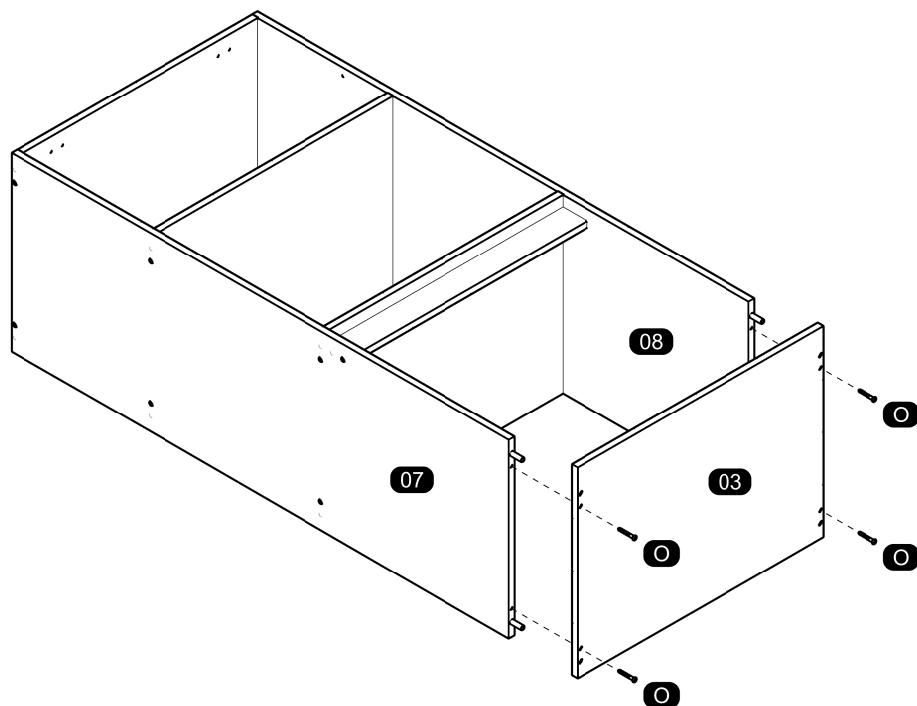


## ASSEMBLY MONTAGEM / ARMADO

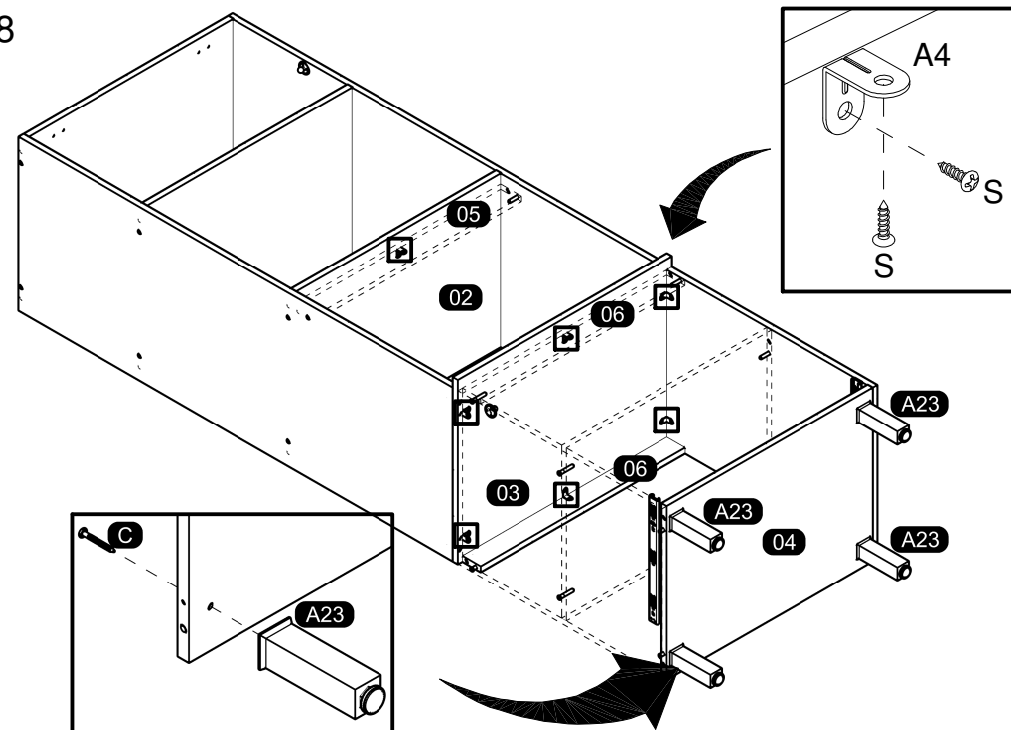
05



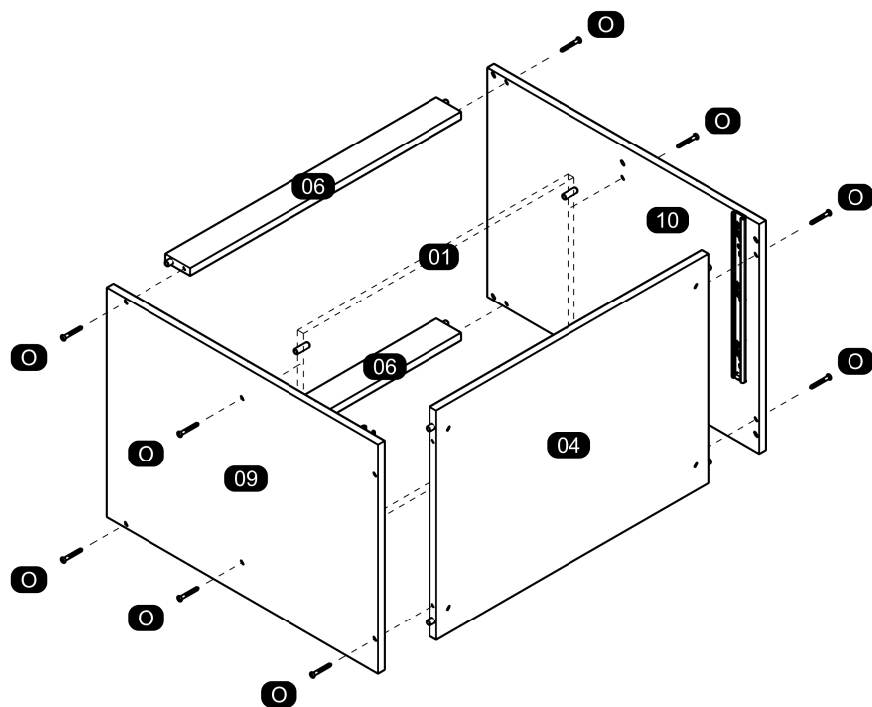
06



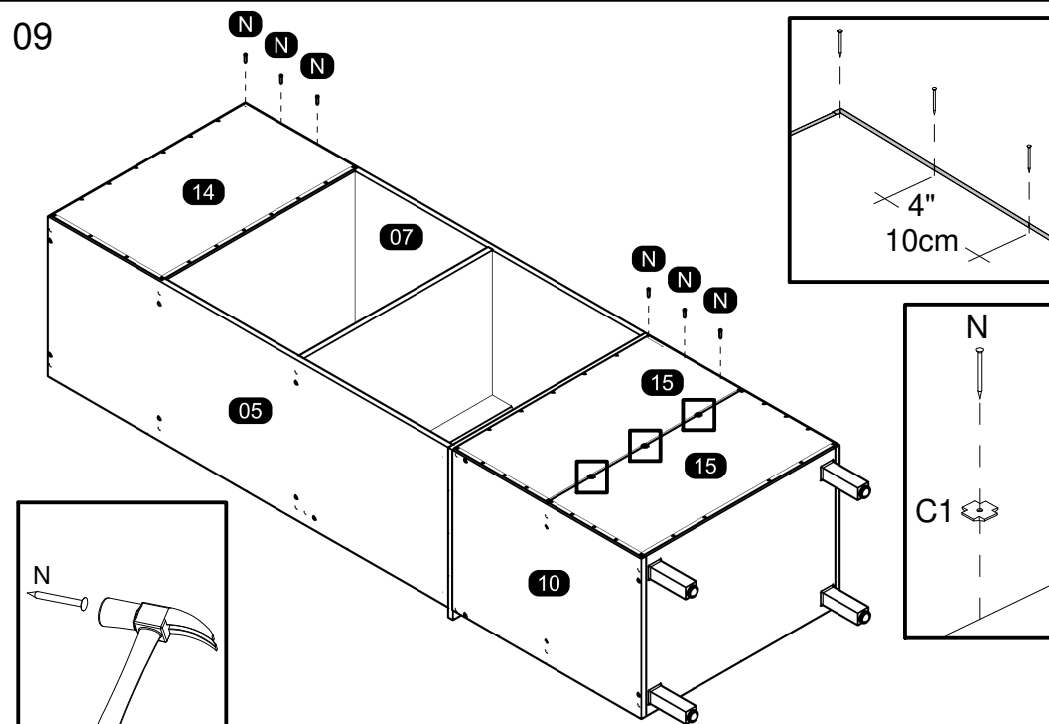
08

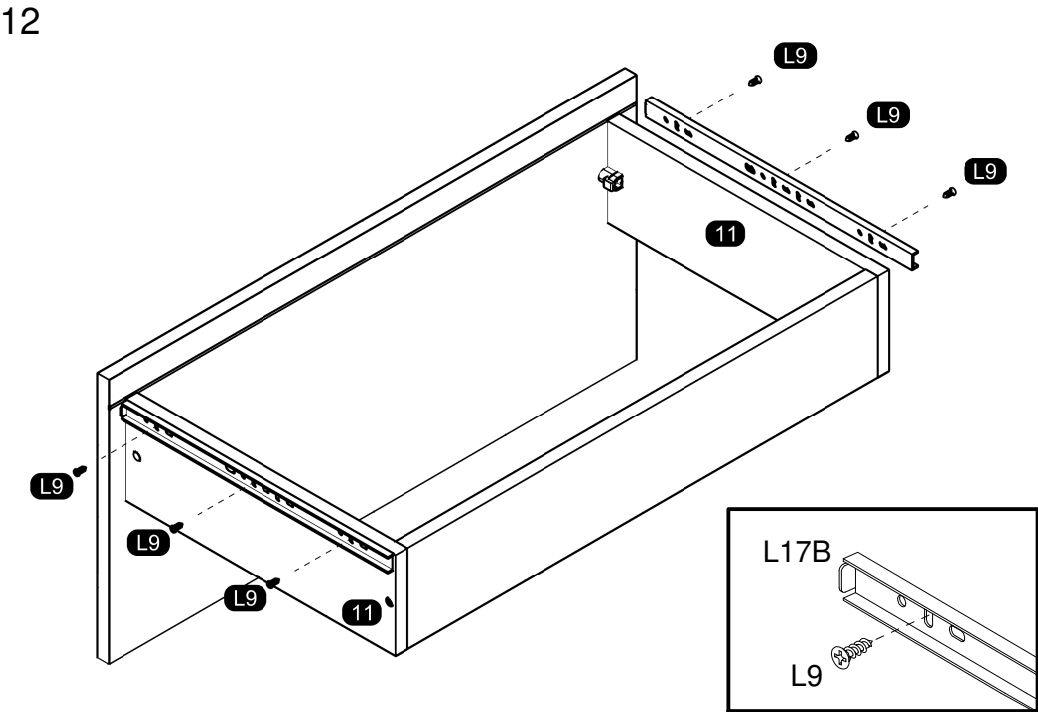
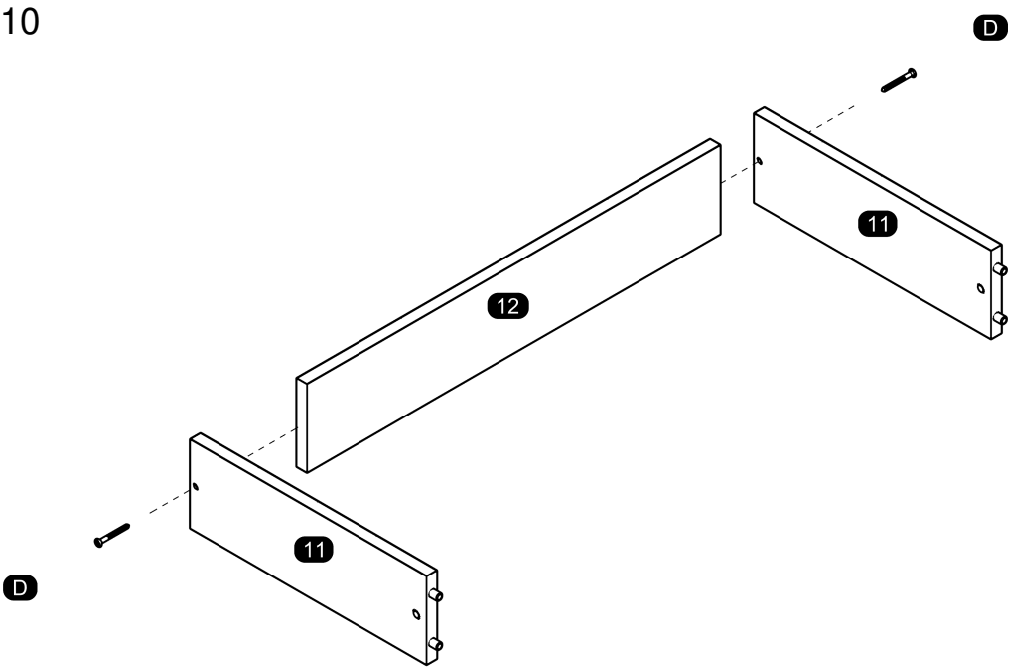


07

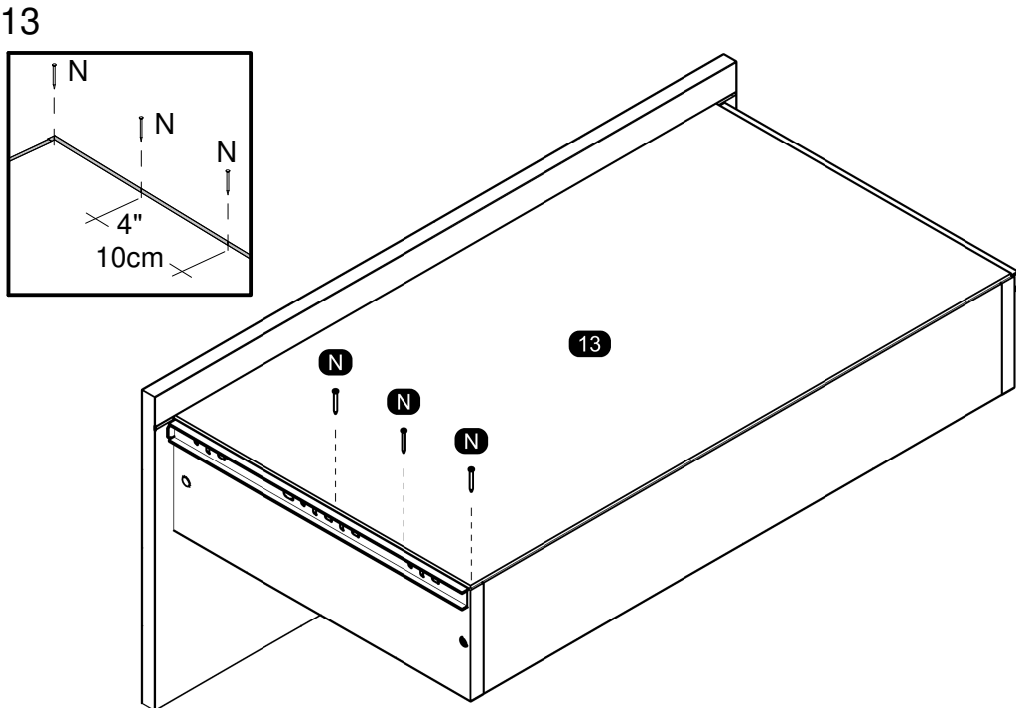
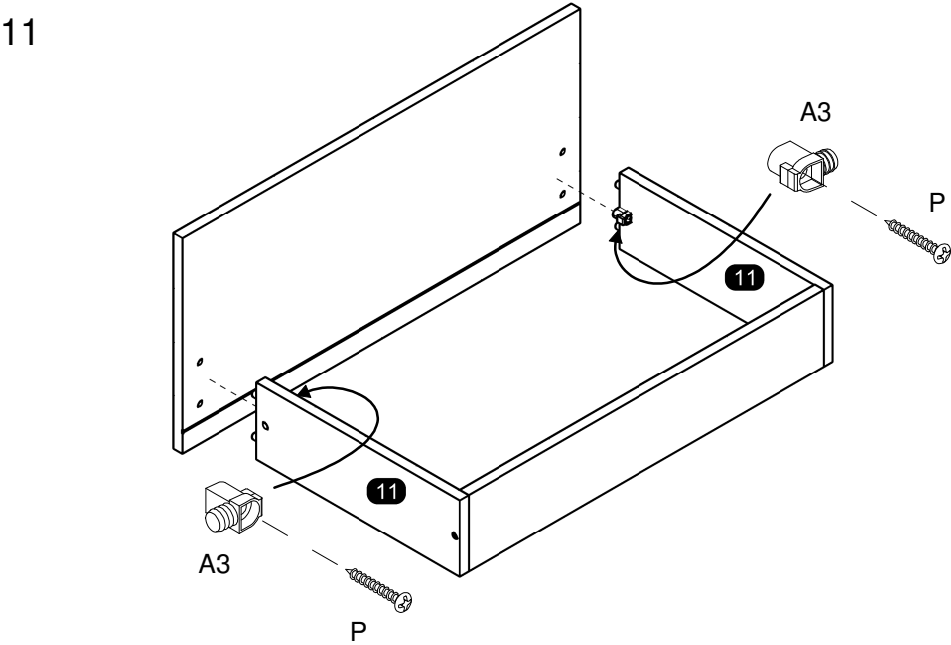


09

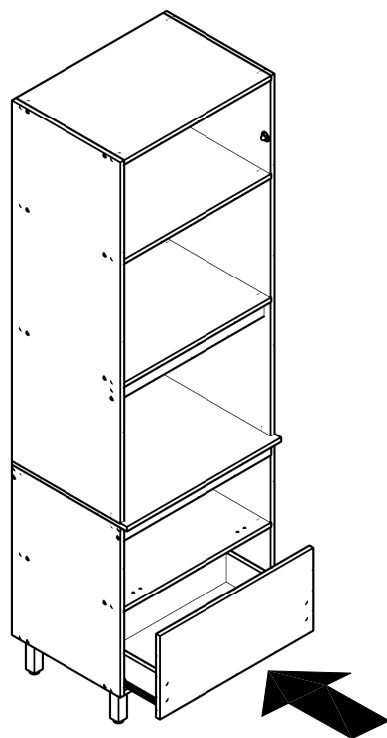




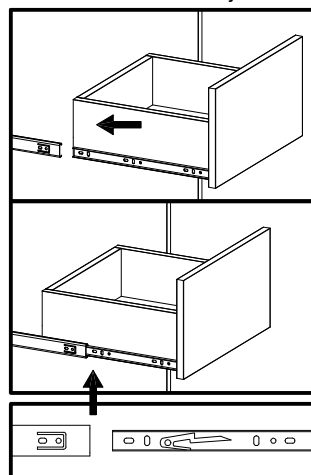
MOUNTING ON THE CHOSEN DRAWER FRONT MODEL  
MONTAGEM NO MODELO DE FRENTE DE GAVETA ESCOLHIDO / MONTAJE EN EL MODELO DE FRENTE DE CAJÓN ELEGIDO



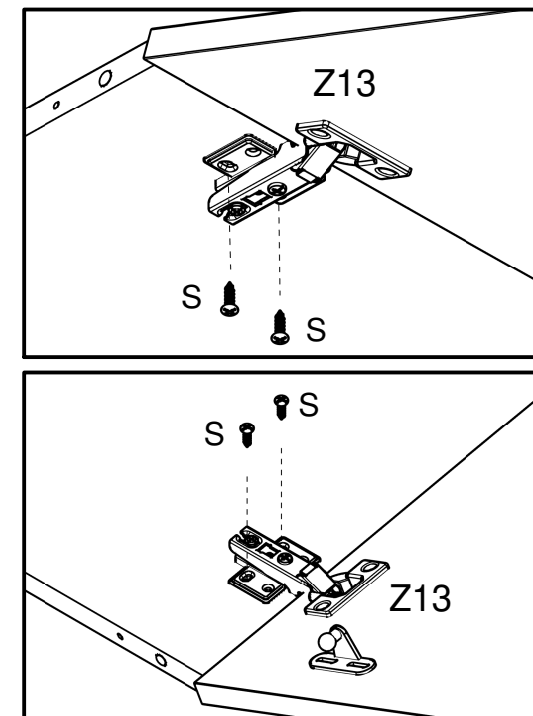
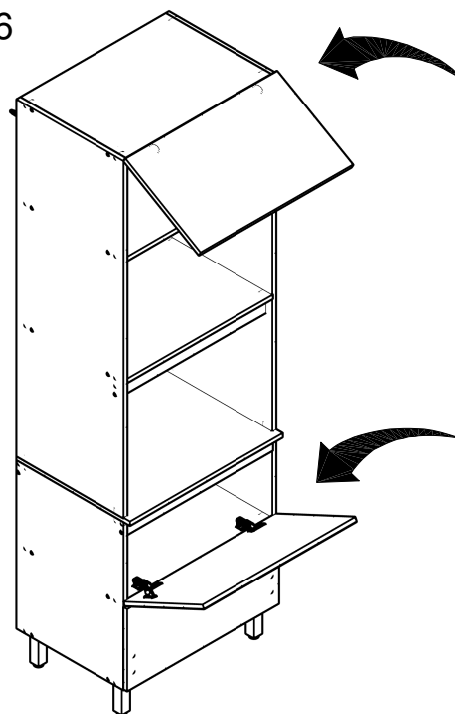
14



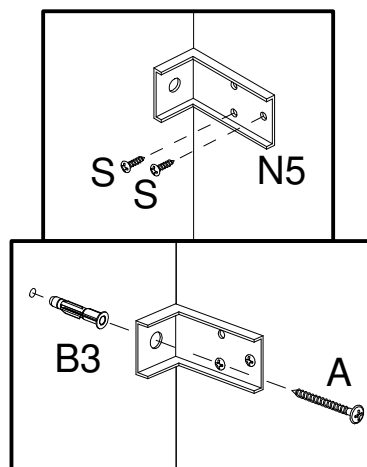
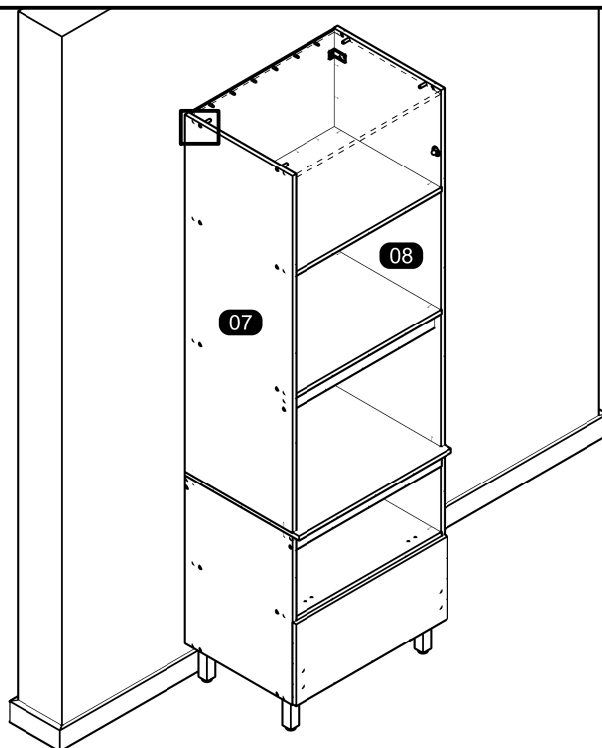
Drawer insertion  
Inserção de gaveta  
Inserción del cajón



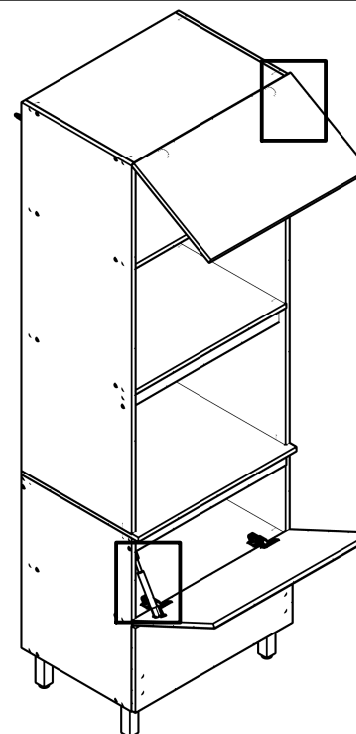
16



15

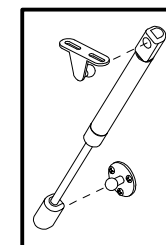


17

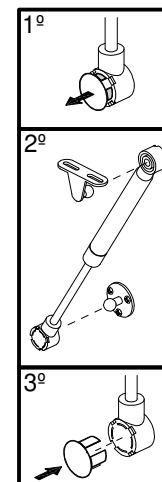


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Siga las instrucciones correspondientes al modelo que recibió.

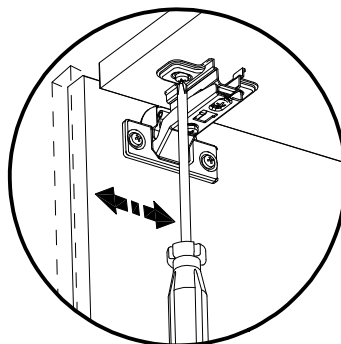
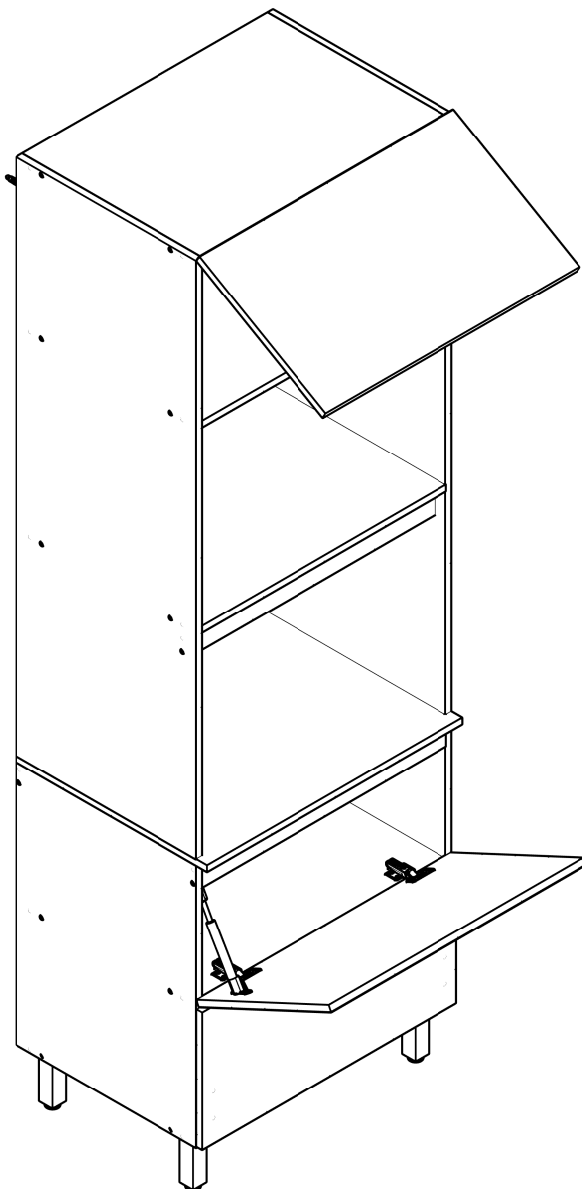
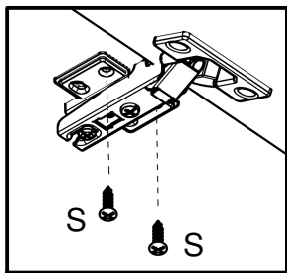
Model 1 / Modelo 1



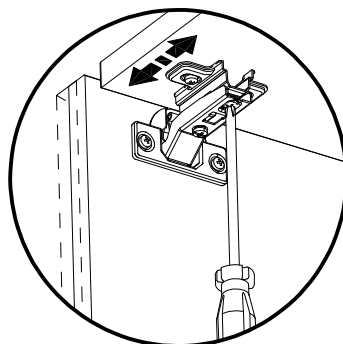
Model 2 / Modelo 2



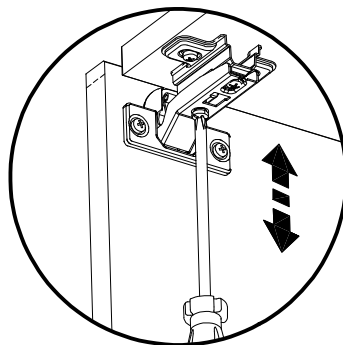
18



Horizontal Adjustment  
Regulagem Horizontal  
Ajuste Horizontal

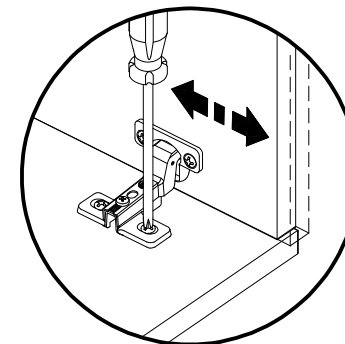
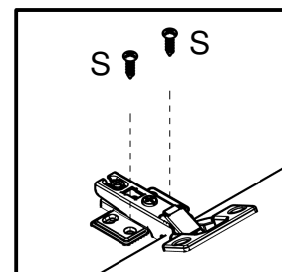
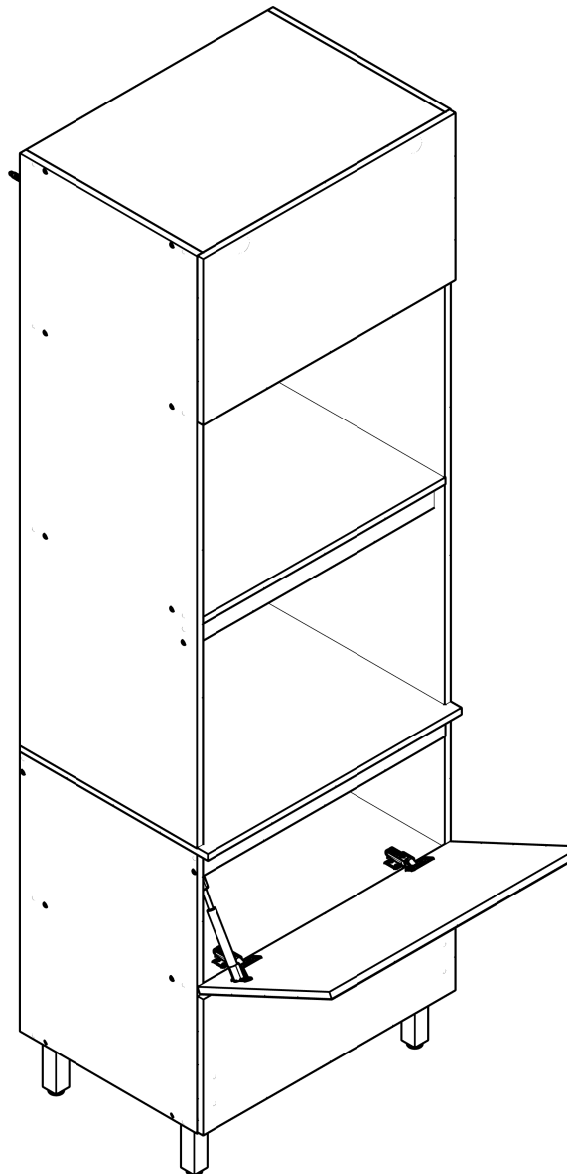


Depth Adjustment  
Regulagem Profundidade  
Ajuste Profundidade

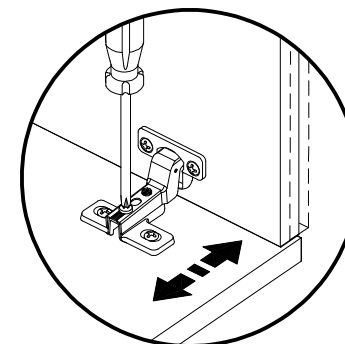


Vertical Adjustment  
Regulagem Vertical  
Ajuste Vertical

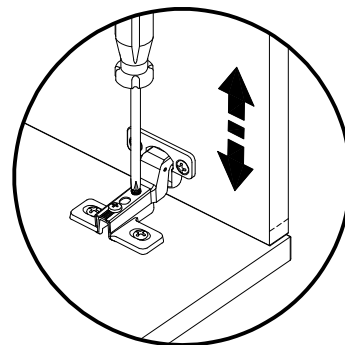
19



Horizontal Adjustment  
Regulagem Horizontal  
Ajuste Horizontal



Depth Adjustment  
Regulagem Profundidade  
Ajuste Profundidade



Vertical Adjustment  
Regulagem Vertical  
Ajuste Vertical

# ASSEMBLY INSTRUCTIONS

## MANUAL DE MONTAGEM / INSTRUCCIONES DE ARMADO

AMARA DOORS OVENS TOWER  
PORTAS AMARA TORRE DE FORNOS  
PUERTAS AMARA TORRE DE HORNOS

Reference  
Referência  
Referencia

**240556**

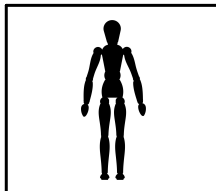
Revise  
Revisão  
Revisión

**00**

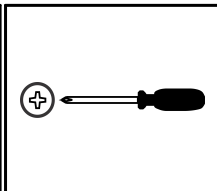


### YOU WILL NEED VOCÊ VAI PRECISAR DE / USTED NECESITARÁ

Tools not supplied  
Ferramentas não fornecidas / Herramientas no incluidas

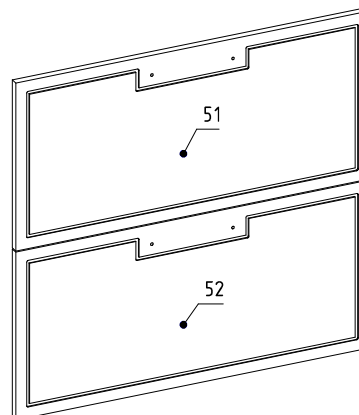
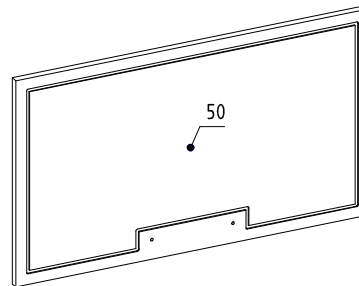


1 Person  
1 Pessoa  
1 Persona



Screwdriver Phillips  
Chave Phillips  
Destornillador cruz

### PARTS IDENTIFICATION IDENTIFICAÇÃO DAS PEÇAS / IDENTIFICACIÓN DE LAS PIEZAS



| Nº | Measures_Inches       | Medidas_cm        | Qty./Qtd. |
|----|-----------------------|-------------------|-----------|
| 50 | 27 3/8 x 15 3/4 x 5/8 | 69.6 x 39.9 x 1.5 | 1         |
| 51 | 27 3/8 x 12 3/4 x 5/8 | 69.6 x 32.5 x 1.5 | 1         |
| 52 | 27 3/8 x 12 3/4 x 5/8 | 69.6 x 32.5 x 1.5 | 1         |



MAXIMUM RECOMMENDED WEIGHT  
BEING THIS EVENLY DISTRIBUTED.

PESO MÁXIMO RECOMENDADO SENDO  
ESTE DISTRIBUIDO UNIFORMEMENTE.

PESO MÁXIMO RECOMENDADO SIENDO  
ESTE UNIFORMEMENTE DISTRIBUIDO.

—

LB

KG

# IDENTIFICATION OF ACCESSORIES IDENTIFICAÇÃO DOS ACESSÓRIOS/ IDENTIFICACIÓN DE ACCESORIOS



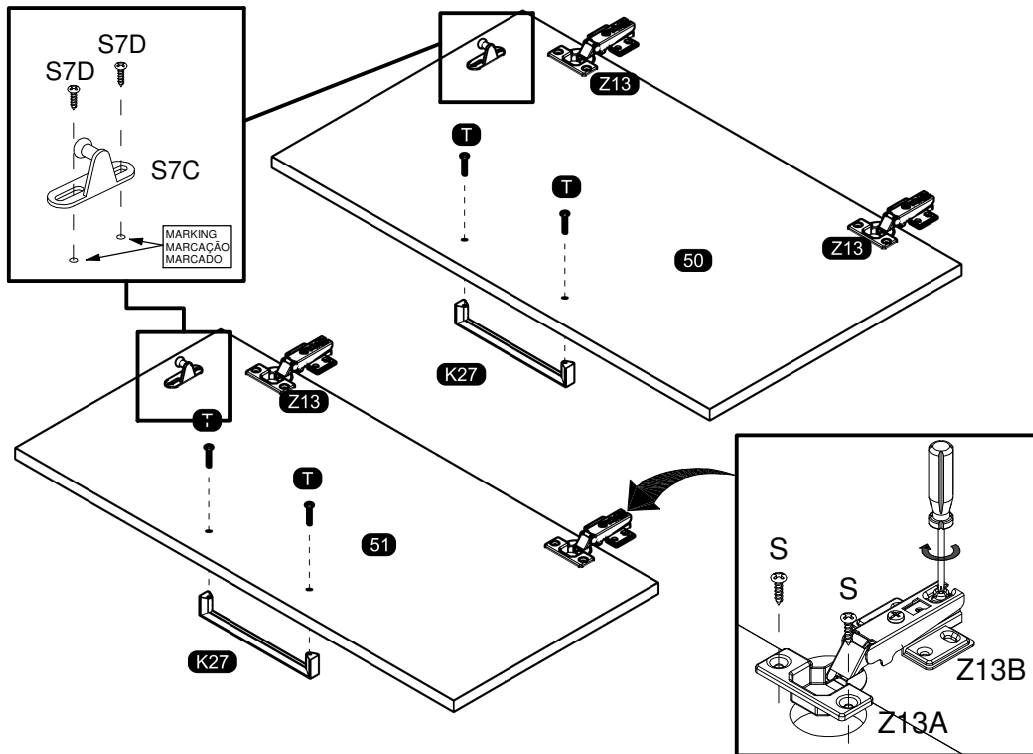
The separation of the accessories before you start the assembly will facilitate the same. In case of doubt on the size of the screws and bolts, use the ruler at the bottom of the page.  
A separação dos acessórios antes de iniciar a montagem facilitará a mesma. Em caso de dúvida no tamanho dos parafusos e cavilhas, utilize a régua ao final da página.  
La separación de los accesorios antes de comenzar el armado facilitará el mismo. En caso de duda sobre el tamaño de los tornillos y taquetes, utilice la regla al pie de página.

|     |  |                                                                         |           |   |
|-----|--|-------------------------------------------------------------------------|-----------|---|
| K27 |  | Handle<br>Puxador Aleno Fit / Tirador                                   | 160 mm    | 3 |
| T   |  | Flanged head screw<br>Parafuso flangeado / Tornillo de cabeza flangeada | 3,5x25 mm | 6 |

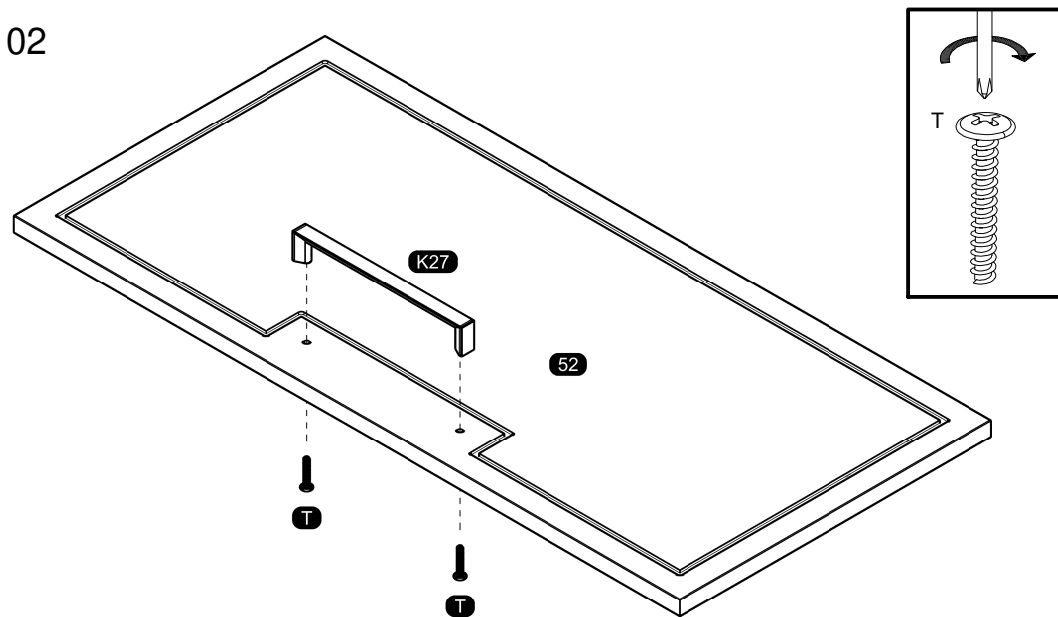


## PRE-ASSEMBLE PRÉ-MONTAGEM / PRE ARMADO

01

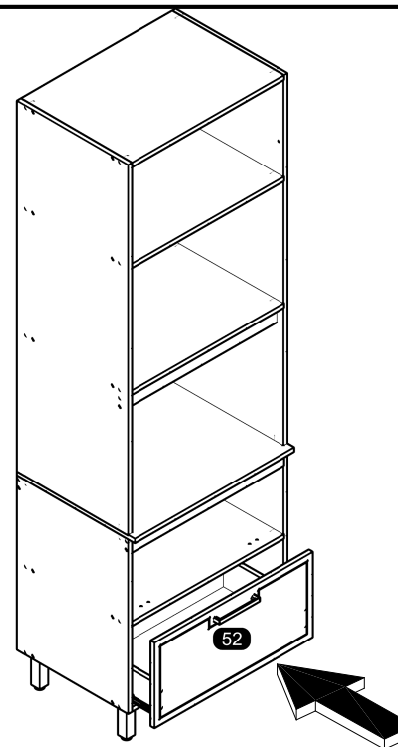


02

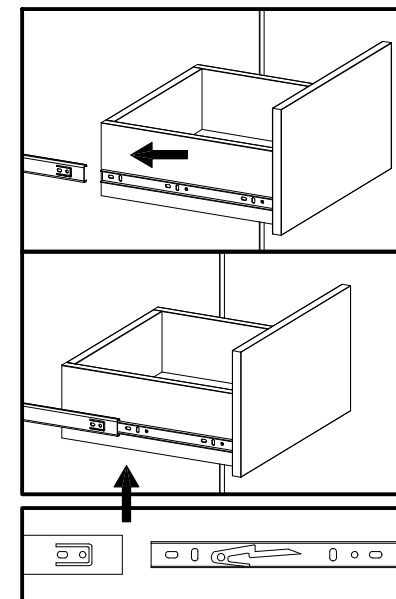


## ASSEMBLY MONTAGEM / ARMADO

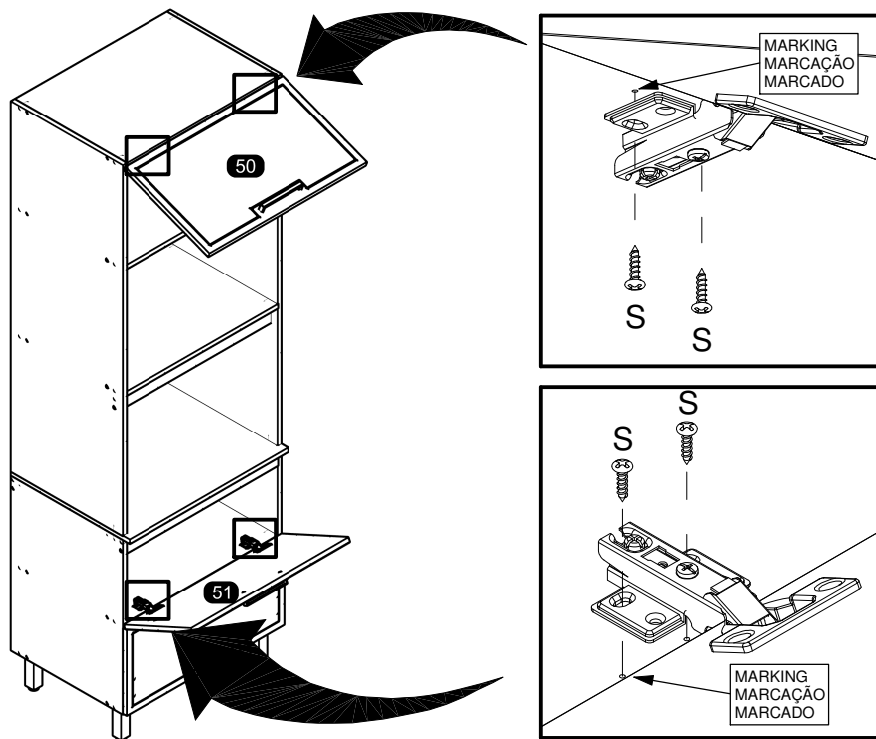
03



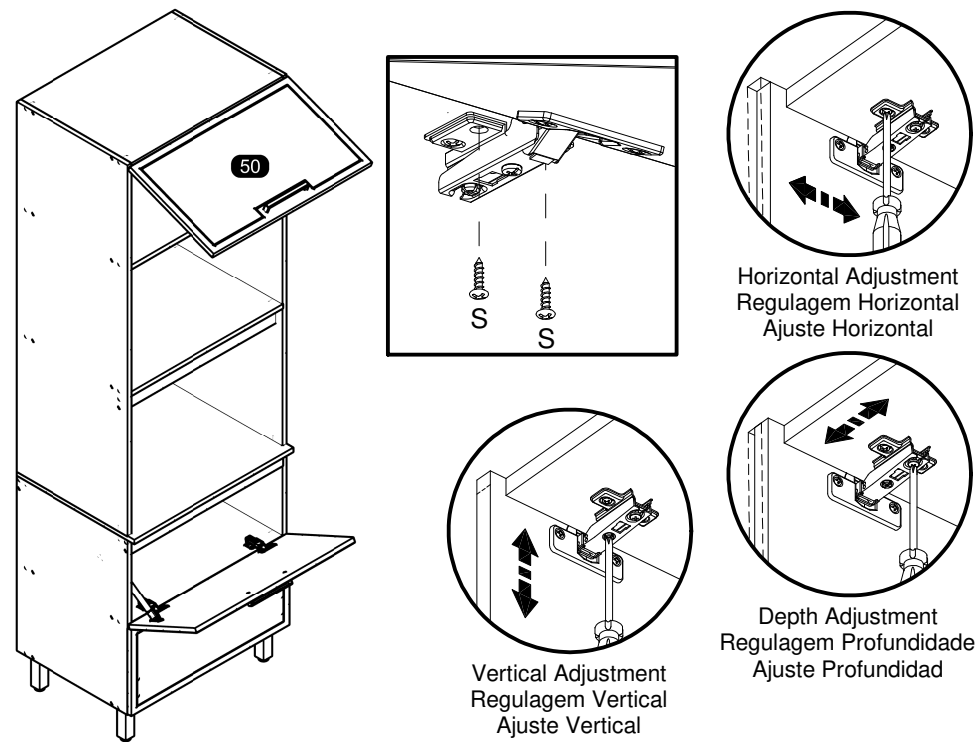
Drawer insertion  
Inserção de gaveta  
Inserción del cajón



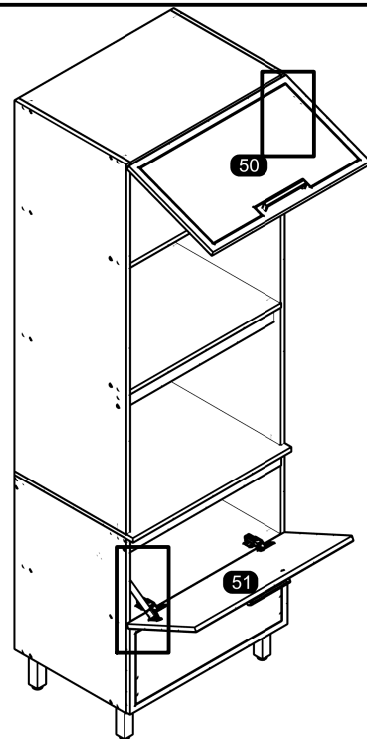
04



06



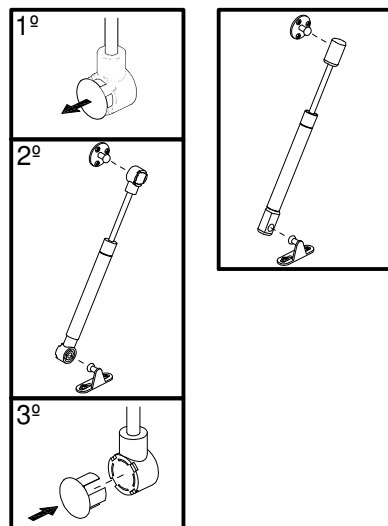
05



Follow the instruction corresponding to the template you received.  
Siga a instrução correspondente ao modelo que recebeu.  
Siga las instrucciones correspondientes al modelo que recibió.

Model 1 / Modelo 1

Model 2 / Modelo 2



07

